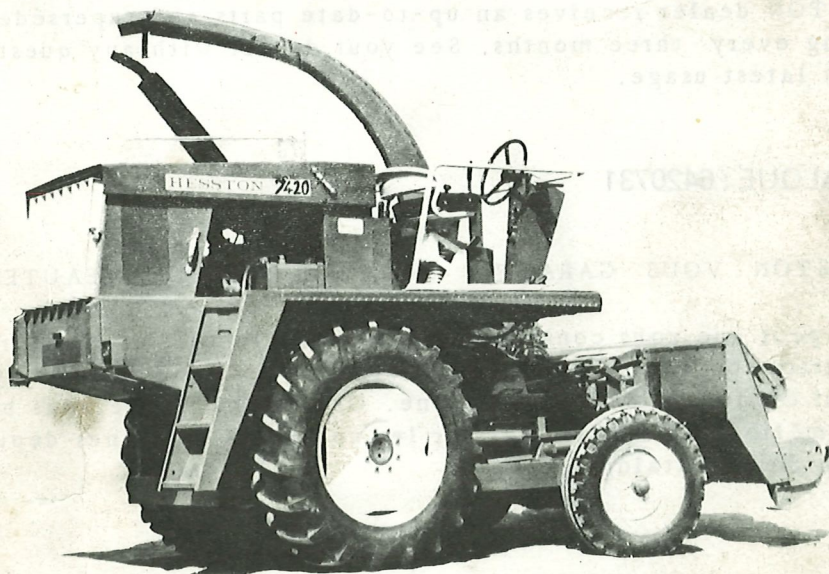




EUROPE S.A.

7420 R

FORAGE HARVESTER



ILLUSTRATED PARTS LISTING

PRINTED IN FRANCE

FORM 7083132
MFHSP 7420R75

HESSTON ASSURES YOU THE LATEST

You may note an occasional difference between the illustration and an actual part received on your machine or as a replacement. This means you are getting the benefit of a new design improvement made after the release of this manual.

HOW TO ORDER THE LATEST

HESSTON will automatically ship the latest part even though you unknowingly ask for a number that has been replaced. Also, your HESSTON dealer receives an up-to-date parts and supersedence listing every three months. See your dealer with any questions about latest usage.

DECALQUE : 6420731

HESSTON VOUS GARANTIT LES DERNIERES NOUVEAUTES

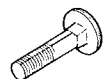
Il se peut que vous constatiez occasionnellement une différence entre l'illustration de votre catalogue et une pièce reçue en remplacement ou qui équipe déjà votre machine. Ceci signifie que vous bénéficiez des améliorations apportées sur les nouvelles machines depuis la diffusion de ce catalogue.

COMMENT COMMANDER LES PIECES "DERNIER MODELE"

HESSTON vous enverra automatiquement les pièces "dernier modèle" même si vous avez demandé sans le savoir un numéro de pièce qui a été remplacé. Votre concessionnaire HESSTON reçoit périodiquement un nouveau listing qui indique les pièces nouvelles et les pièces remplacées. Contactez votre concessionnaire si vous avez des renseignements à demander sur l'utilisation de pièces nouvelles.

DECALKIT : 6420731

HARDWARE LEGEND
LEGENDE DE LA BOULONNERIE

Symbols		Designations	Dimensions	N°
Hm		Jam Nut Ecrou bas (C6)	M8 M10 M12 M14 M20	7704281 7704299 7704307 7704489 7704497
HU		Hex Nut Ecrou hexagonal usuel (C6)	M4 M5 M6 M8 M10 M12 M14 M16 M20	7704257 7704265 7704273 7704281 7704299 7704307 7704315 7704323 7704349
VJ		Carriage Bolt Vis à tête bombée collet carré (C6.8)	M8-35 M10-50 M10-60	7700479 7700420 7700438
LU		Flat Washer Rondelle plate large usuelle	Ø 6 Ø 8 Ø 10	705939 705947 705954
MN		Flat Washer Rondelle plate Brute	Ø 8 Ø 10 Ø 14 Ø 16 Ø 20 Ø 24	7705031 705384 705392 705400 705418 705426
MU		Flat Washer Rondelle plate moyenne usuelle	Ø 4 Ø 6 Ø 8 Ø 10 Ø 12 Ø 16 Ø 20 Ø 42	705814 705822 705830 705848 705855 705871 705889 705921
O		Wing Nut Ecrou à oreilles	M8 M10	7704372 7704380
V		Cotter Pin Goupille fendue V	2,5 x 14 3,2 x 25 3,2 x 50 3,2 x 63 5 x 25 5 x 32 5 x 40 6,3 x 32 6,3 x 50	062356 062083 062141 062203 062224 062232 062257 062281 062307

HARDWARE LEGEND
LEGENDE DE LA BOULONNERIE

Symbols		Designations	Dimensions	N°
VH		Cap Screw Vis à tête hexagonale (C 6.8)	M4-10 M4-16 M6-16 M6-20 M6-25 M6-45 M6-50 M8-16 M8-20 M8-25 M8-30 M8-35 M8-45 M10-16 M10-20 M10-25 M10-30 M10-40 M10-45 M10-50 M10-60 M12-30 M12-35 M12-40 M12-45 M12-50 M12-150 M16-50 M16-80 M20-50	7702897 7702921 7702558 7702566 7702574 7702582 7702608 7703804 7702616 7702624 7701360 7702640 7702657 7702954 7702673 7702681 703314 7702699 7702707 7702715 7702723 7701378 7702988 7702756 7702764 7702772 7702970 7702822 7771108 7702855
W		Lock Washer Rondelle Grower	Ø 4 Ø 5 Ø 6 Ø 8 Ø 10 Ø 12 Ø 16 Ø 20	705244 705251 705269 705272 705285 705293 705319 705327
ZU		Flat Washer Rondelle plate étroite	Ø 10 Ø 12 Ø 20 Ø 24	705767 705772 705798 705806

HARDWARE LEGEND

LEGENDE DE LA BOULONNERIE

Symbols		Designations	Dimensions	N°
C		Cap Screw (Grade 2) Vis à tête hexagonale	5/16" x 3/4"	071282
			5/16" x 1"	071290
			5/16" x 1-1/4"	701037
			5/16" x 1-1/2"	701425
			3/8" x 1-1/4"	071498
			3/8" x 1-1/2"	071506
			3/8" x 1-3/4"	701185
			3/8" x 2-1/2"	701193
			3/8" x 4"	702431
			3/8" x 9-1/2"	703595
			1/2" x 1"	701086
			1/2" x 1-1/4"	071811
			1/2" x 1-1/2"	071845
			1/2" x 1-3/4"	071852
			1/2" x 2"	701128
			5/8" x 2-1/4"	072124
CB		Carriage Bolt Vis à tête bombée collet carré	5/16" x 3"	068676
			1/2" x 1"	068411
CP		Cotter Pin Goupille fendue	3/16" x 1"	062224
			3/16" x 1-1/2"	062257
			3/16" x 2-1/2"	062406
			1/8" x 1-3/4"	062133
			1/4" x 2"	062307
F		Flat Washer Rondelle plate	5/16"	076463
			3/8"	076471
			1/2"	076497
			5/8"	076505
			3/4"	076513
			1"	076539
			1-1/2"	705525
H		Hex Nut Ecrou hexagonal usuel	1/4"	704007
			5/16"	704015
			3/8"	704023
			7/16"	074039
			1/2"	704031
			5/8"	704130
			3/4"	704528
			7/8"	074088
J		Jam Nut Ecrou hexagonal bas	3/8"	074195
			5/8"	074229
			7/16"	074419
			1/2"	074203
			3/4"	774414

HARDWARE LEGEND
LEGENDE DE LA BOULONNERIE

Symbols		Designations	Dimensions	N°
L		Lock Washer Rondelle Grower	5/16"	076034
			3/8"	076042
			7/16"	076141
			5/8"	076083
			1/2"	705046
			3/4"	076109
			7/8"	076117
			1"	076166
RP		Roll Pin Goupille élastique	5/16" x 1 1/2"	063198

TABLE OF CONTENTS

WHEEL GEAR & BRAKE ASSEMBLY	9
REAR AXLE	10-11
TRANSMISSION ASSEMBLY	12-13
FRONT AXLE	14-15
BLOWER	16-17
FEED ROLL DRIVE	18-19
UPPER FEED ROLLS	20-21
FEED ROLL HOUSING AND CUTTER	22-23
KNIFE BOX LID & SHARPENER ASSEMBLY	24
MAIN DRIVE GEAR BOX	25
FEED ROLL DRIVE TRANSMISSION	26-27
ENGINE ACCESSORIES	28-29
POWER TAKE-OFF CLUTCH ASSEMBLY	30-31
RADIATOR & HOOD SUPPORT	32-33
BRAKE & THROTTLE CONTROLS	34-35
PLATFORM & HOOD ASSEMBLY	36-37
U-JOINT ASSEMBLY HLAENZER-SPICER	38
CONTROL BOARD	38
DASHBOARD	39
WIRING ASSEMBLY	40-41
CONTROLS LINKAGE & MISCELLANEOUS	42-43
HYDRAULICS	44-45
CONTROL VALVE (TWO SPOOL)	46
STEERING & SPOUT CONTROL CYLINDER	47

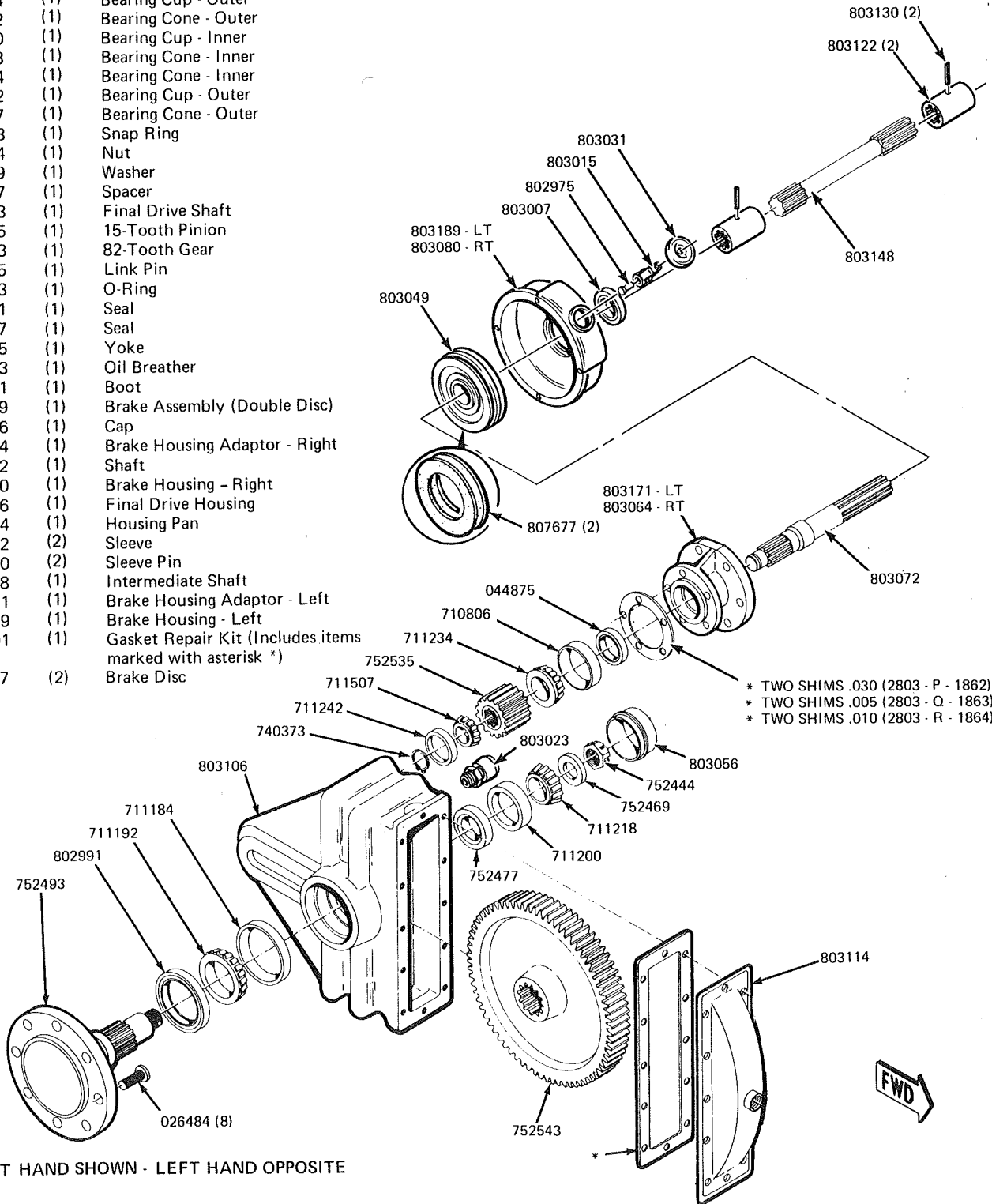
TABLE OF CONTENTS

HEADER LIFT CYLINDER	47
STEERING VALVE	48
HYDRAULIC PUMP & REPAIR KITS	49
MAIN DRIVE HYDRAULICS	50-51
HYDRAULIC OIL FILTER	52
HYDRAULIC MOTOR & REPAIR KITS	52
STANDARD FRONT WHEEL	53
BROAD FRONT WHEEL	53
SPOUT CONTROL & HEADER LINKAGE	54-55
HORIZONTAL SPOUT EXTENSION KIT (51")	56
HORIZONTAL SPOUT EXTENSION KIT (26")	57
VERTICAL SPOUT EXTENSION KIT (15")	57
VERTICAL SPOUT EXTENSION KIT (15") WITH HAND HOLE	58
SPOUT EXTENSION CABLE KIT	58
RIGHT FRONT WHEEL SPACER KIT	59
RIGHT REAR WHEEL SPACER KIT	59
RE-CUTTER SCREEN KIT	60-61
FEED ROLL GRIPPER KIT	62
KNIFE INDEX ASSEMBLY	63
ELECTRIC MOTOR & ACCESSORIES	64
CRANK ASSEMBLY	65
ELECTRIC MOTOR MOUNTING ASSEMBLY	66
PART-NUMBER -PAGE-INDEX	67-71

WHEEL GEAR CASE & BRAKE ASSEMBLY

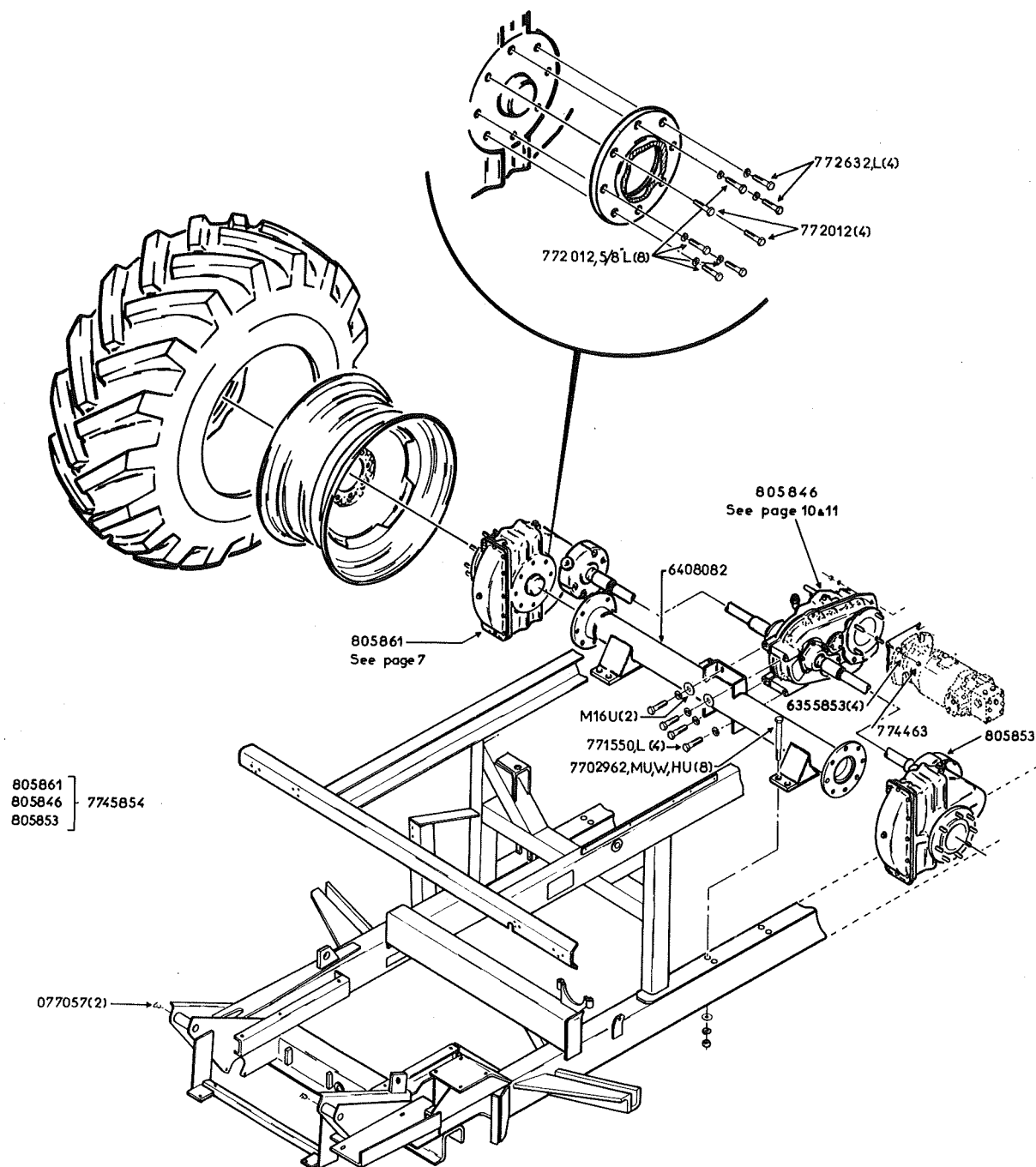
- | | | | |
|--------|-----|---|----------|
| 805853 | (1) | Left Wheel Gear Case and Disc Brake | |
| 805861 | (1) | Right Wheel Gear Case and Disc Brake | |
| 026484 | (8) | Wheel Bolt | |
| 044875 | (1) | Oil Seal | |
| 710806 | (1) | Bearing Cup - Inner | |
| 711184 | (1) | Bearing Cup - Outer | |
| 711192 | (1) | Bearing Cone - Outer | |
| 711200 | (1) | Bearing Cup - Inner | |
| 711218 | (1) | Bearing Cone - Inner | |
| 711234 | (1) | Bearing Cone - Inner | |
| 711242 | (1) | Bearing Cup - Outer | |
| 711507 | (1) | Bearing Cone - Outer | |
| 740373 | (1) | Snap Ring | |
| 752444 | (1) | Nut | |
| 752469 | (1) | Washer | |
| 752477 | (1) | Spacer | |
| 752493 | (1) | Final Drive Shaft | |
| 752535 | (1) | 15-Tooth Pinion | |
| 752543 | (1) | 82-Tooth Gear | |
| 802975 | (1) | Link Pin | |
| 802983 | (1) | O-Ring | |
| 802991 | (1) | Seal | |
| 803007 | (1) | Seal | |
| 803015 | (1) | Yoke | |
| 803023 | (1) | Oil Breather | |
| 803031 | (1) | Boot | |
| 803049 | (1) | Brake Assembly (Double Disc) | |
| 803056 | (1) | Cap | |
| 803064 | (1) | Brake Housing Adaptor - Right | |
| 803072 | (1) | Shaft | |
| 803080 | (1) | Brake Housing - Right | |
| 803106 | (1) | Final Drive Housing | |
| 803114 | (1) | Housing Pan | |
| 803122 | (2) | Sleeve | |
| 803130 | (2) | Sleeve Pin | |
| 803148 | (1) | Intermediate Shaft | |
| 803171 | (1) | Brake Housing Adaptor - Left | |
| 803189 | (1) | Brake Housing - Left | |
| 803601 | (1) | Gasket Repair Kit (Includes items marked with asterisk *) | |
| 807677 | (2) | Brake Disc | 75211507 |

QUANTITIES ARE LISTED FOR LEFT WHEEL ASSEMBLY ONLY, PART NUMBER AND QUANTITIES FOR RIGHT WHEEL ASSEMBLY ARE IDENTICAL. EXCEPTIONS TO THIS ARE NOTED IN FIELD.

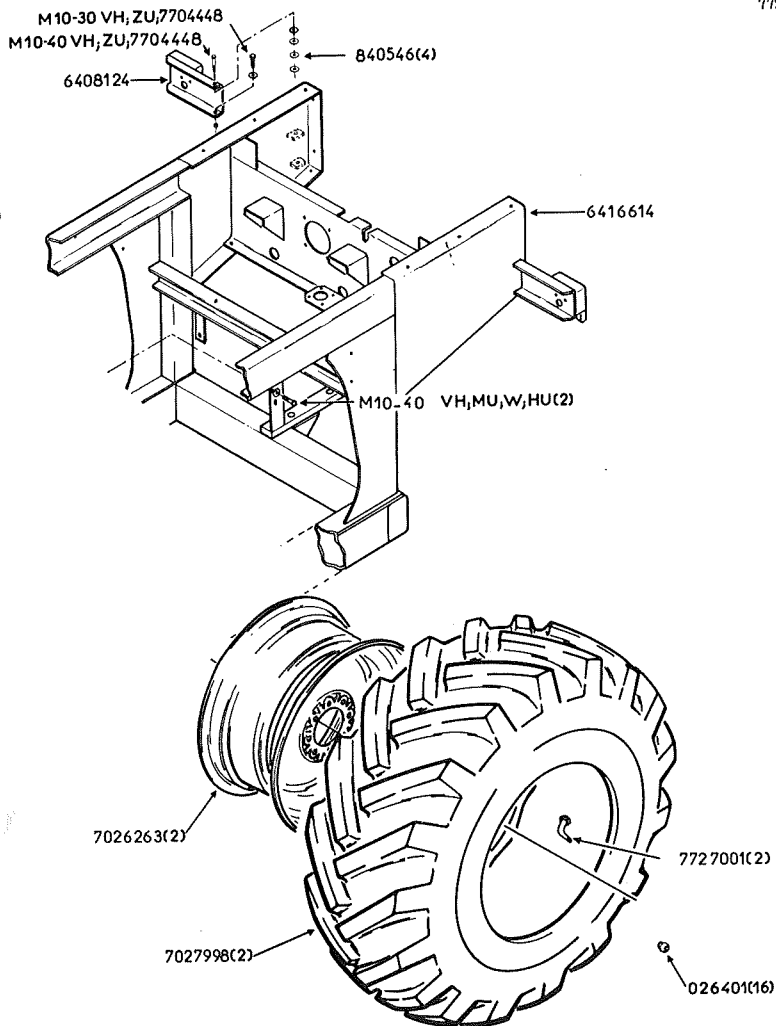


RIGHT HAND SHOWN - LEFT HAND OPPOSITE

REAR AXLE



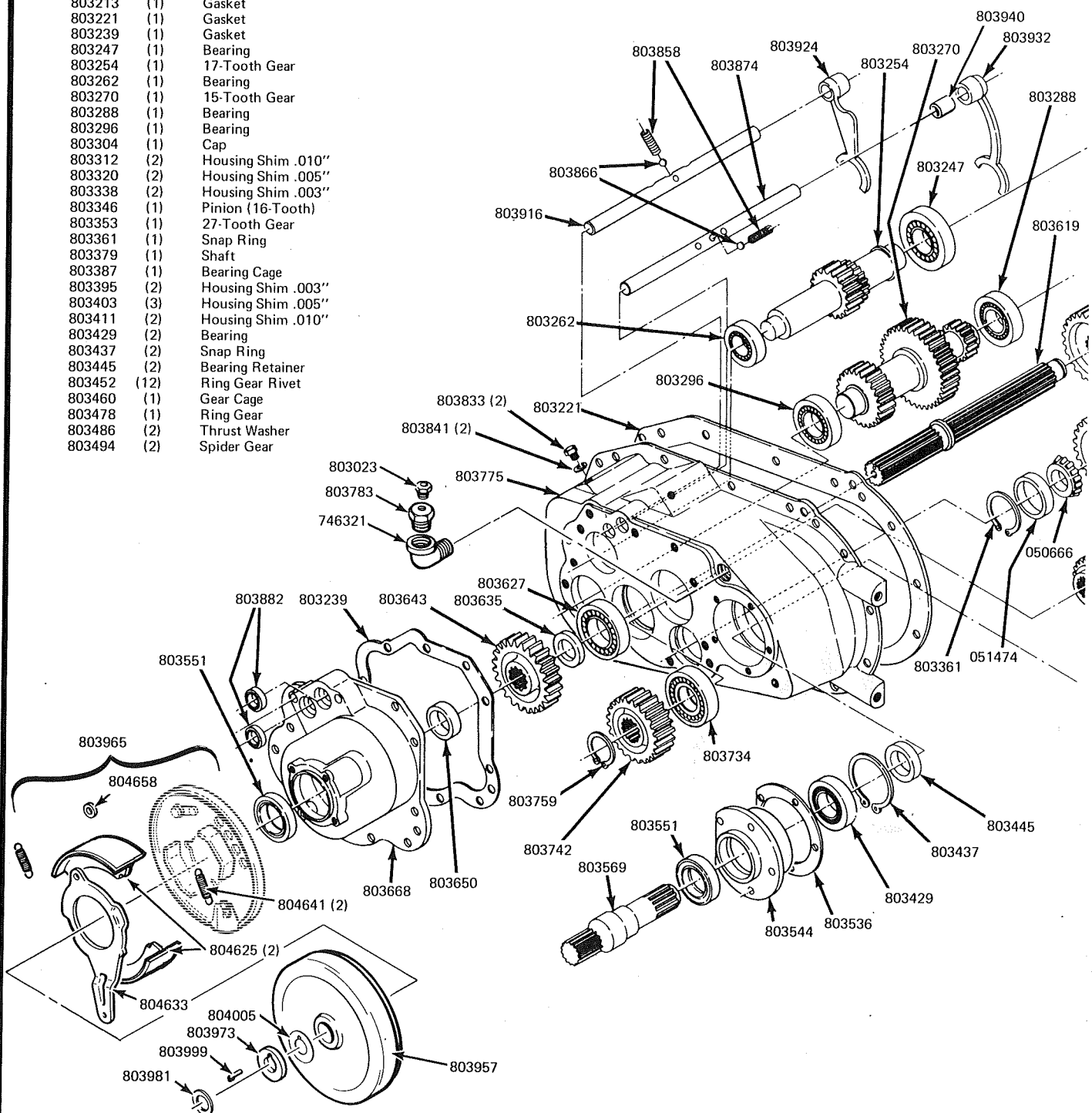
026401	(16)	Wheel Nut
077057	(2)	1/4" -28 x 90° Zerk
771550	(4)	5/8 x 1-1/2" (Gr. 5) Cap Screw
772012	(12)	5/8 x 1-3/4 (Gr. 8) Cap Screw
772632	(4)	5/8 x 1-5/8 (Gr. 8) Cap Screw
774463	(3)	1/2" UNF Center Lock Nut
805846	(1)	Transmission Assembly
805853	(1)	Left Wheel Gear Case Assembly
805861	(1)	Right Wheel
840546	(4)	M 10 Elastic Washer
6355853	(4)	Flat Washer
6408082	(1)	Rear Axle
6408124	(1)	Light Bracket
6416614	(1)	Frame
7026263	(2)	Rear Wheel
7027998	(2)	Tire
7702962	(8)	M16-220 (C8, 8) Cap Screw
7704448	(2)	M10 Lock Nut
7727001	(2)	Tube

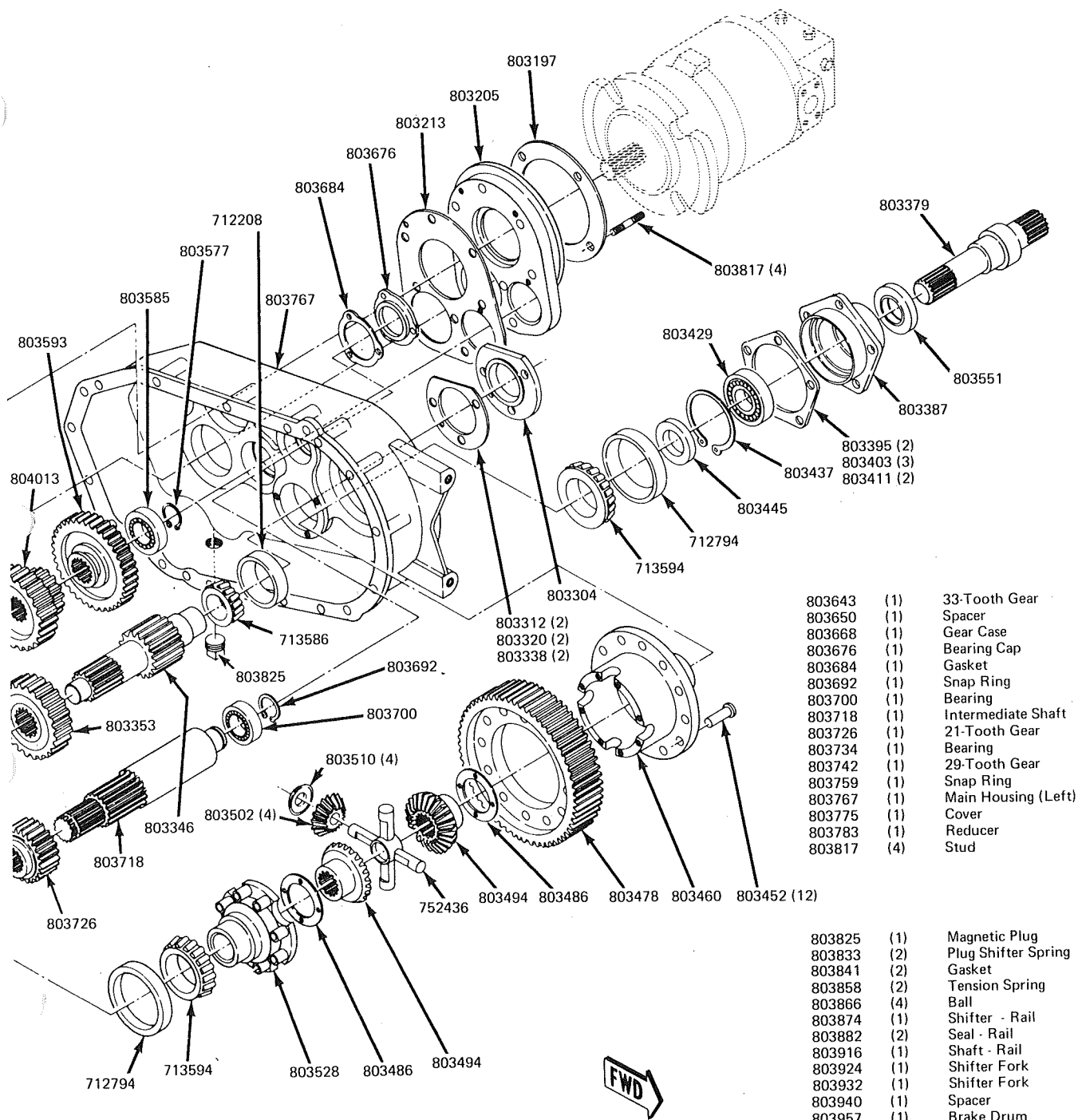


TRANSMISSION ASSEMBLY

805846	(1)	Transmission with Parking Brake and Hydraulic Motor Adapter
050666	(1)	Bearing Cone
051474	(1)	Bearing Cup
712208	(1)	Bearing Cup
712794	(2)	Bearing Cup
713586	(1)	Bearing Cone
713594	(2)	Bearing Cone
746321	(1)	3/4" Pipe Elbow
752436	(1)	Spider, Cross Shaft
803023	(1)	Relief Fitting
803197	(1)	Gasket
803205	(1)	Adapter
803213	(1)	Gasket
803221	(1)	Gasket
803239	(1)	Gasket
803247	(1)	Bearing
803254	(1)	17-Tooth Gear
803262	(1)	Bearing
803270	(1)	15-Tooth Gear
803288	(1)	Bearing
803296	(1)	Bearing
803304	(1)	Cap
803312	(2)	Housing Shim .010"
803320	(2)	Housing Shim .005"
803338	(2)	Housing Shim .003"
803346	(1)	Pinion (16-Tooth)
803353	(1)	27-Tooth Gear
803361	(1)	Snap Ring
803379	(1)	Shaft
803387	(1)	Bearing Cage
803395	(2)	Housing Shim .003"
803403	(3)	Housing Shim .005"
803411	(2)	Housing Shim .010"
803429	(2)	Bearing
803437	(2)	Snap Ring
803445	(2)	Bearing Retainer
803452	(12)	Ring Gear Rivet
803460	(1)	Gear Cage
803478	(1)	Ring Gear
803486	(2)	Thrust Washer
803494	(2)	Spider Gear

803502	(4)	Floating Spider Gear
803510	(4)	Wear Washer
803528	(1)	Spider Housing Half
803536	(1)	Gasket
803544	(1)	Bearing Cage
803551	(3)	Seal
803569	(1)	Shaft
803577	(1)	Snap Ring
803585	(1)	Bearing
803593	(1)	42-Tooth Gear
803619	(1)	Main Shaft
803627	(1)	Main Shaft Bearing
803635	(1)	Thrust Washer

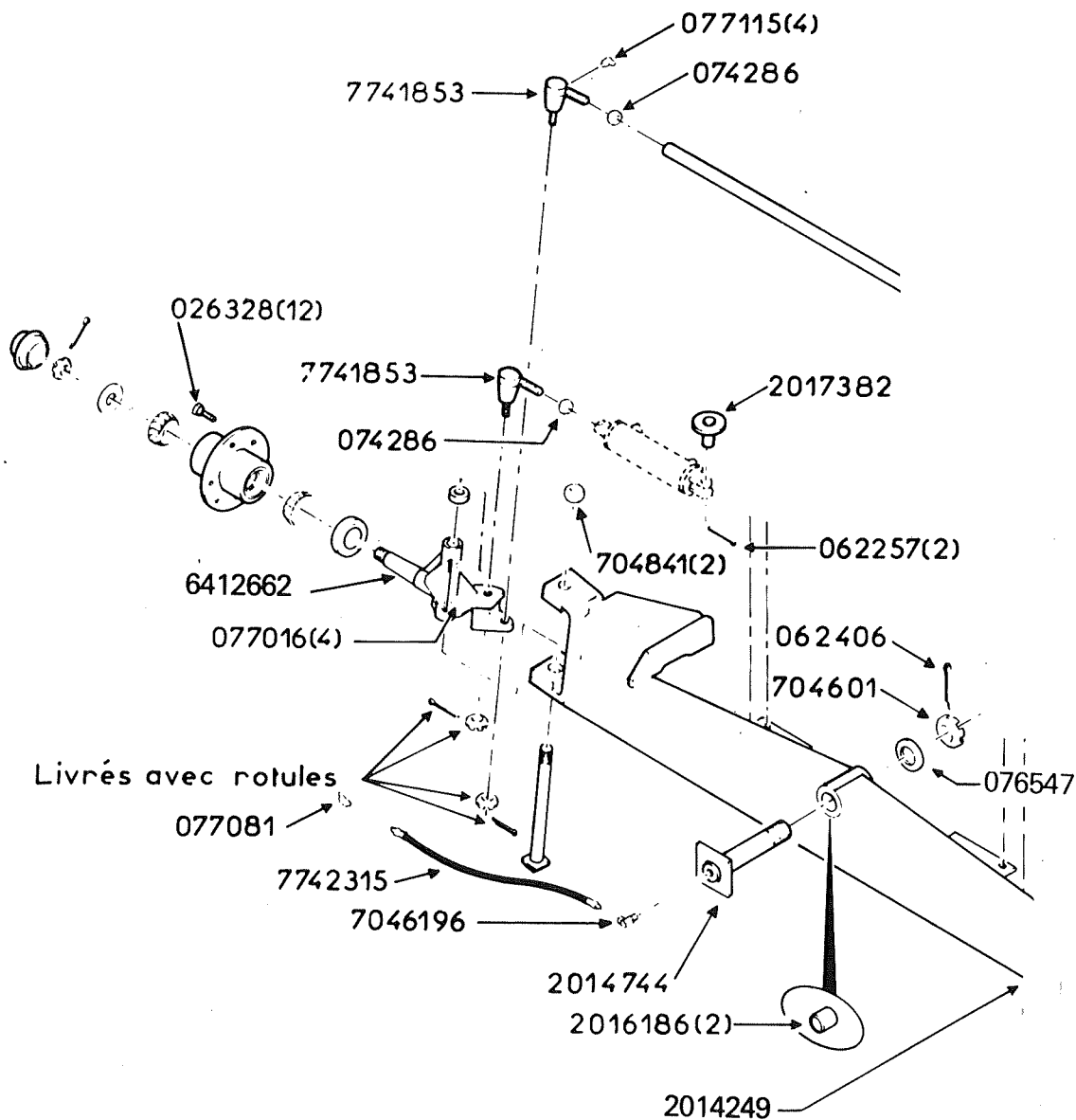




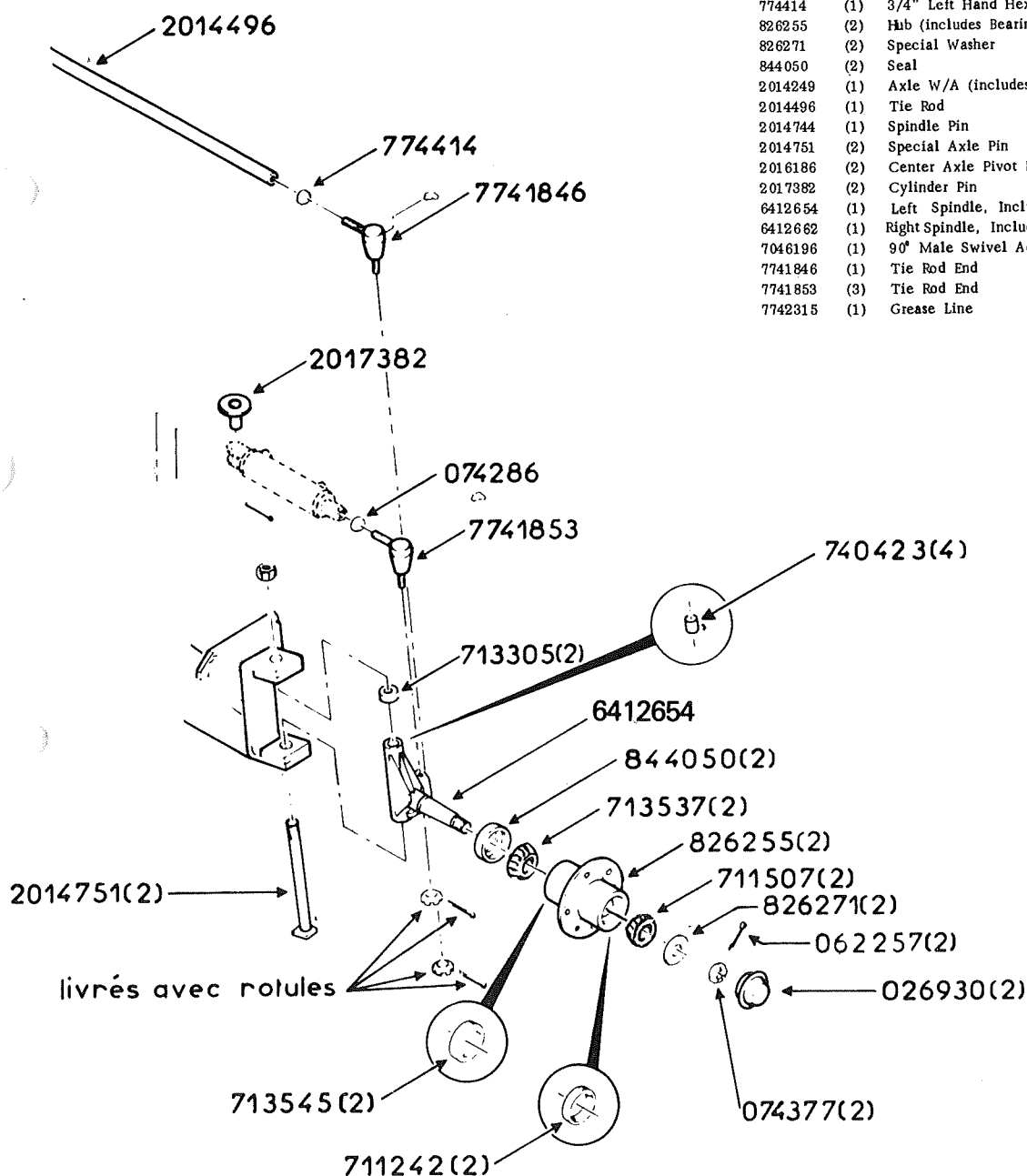
- | | | |
|--------|-----|---------------------|
| 803643 | (1) | 33-Tooth Gear |
| 803650 | (1) | Spacer |
| 803668 | (1) | Gear Case |
| 803676 | (1) | Bearing Cap |
| 803684 | (1) | Gasket |
| 803692 | (1) | Snap Ring |
| 803700 | (1) | Bearing |
| 803718 | (1) | Intermediate Shaft |
| 803726 | (1) | 21-Tooth Gear |
| 803734 | (1) | Bearing |
| 803742 | (1) | 29-Tooth Gear |
| 803759 | (1) | Snap Ring |
| 803767 | (1) | Main Housing (Left) |
| 803775 | (1) | Cover |
| 803783 | (1) | Reducer |
| 803817 | (4) | Stud |

- | | | |
|--------|-----|-----------------------|
| 803825 | (1) | Magnetic Plug |
| 803833 | (2) | Plug Shifter Spring |
| 803841 | (2) | Gasket |
| 803858 | (2) | Tension Spring |
| 803866 | (4) | Ball |
| 803874 | (1) | Shifter - Rail |
| 803882 | (2) | Seal - Rail |
| 803916 | (1) | Shaft - Rail |
| 803924 | (1) | Shifter Fork |
| 803932 | (1) | Shifter Fork |
| 803940 | (1) | Spacer |
| 803957 | (1) | Brake Drum |
| 803965 | (1) | Brake Assembly |
| 803973 | (1) | Drum Retainer Washer |
| 803981 | (1) | Brake Retainer Washer |
| 803999 | (1) | Dowel |
| 804005 | (1) | Gasket |
| 804013 | (1) | 32 - 19-Tooth Gear |
| 804625 | (2) | Brake Shoe |
| 804633 | (1) | Actuating Lever |
| 804641 | (2) | Spring |
| 804658 | (1) | Roller |

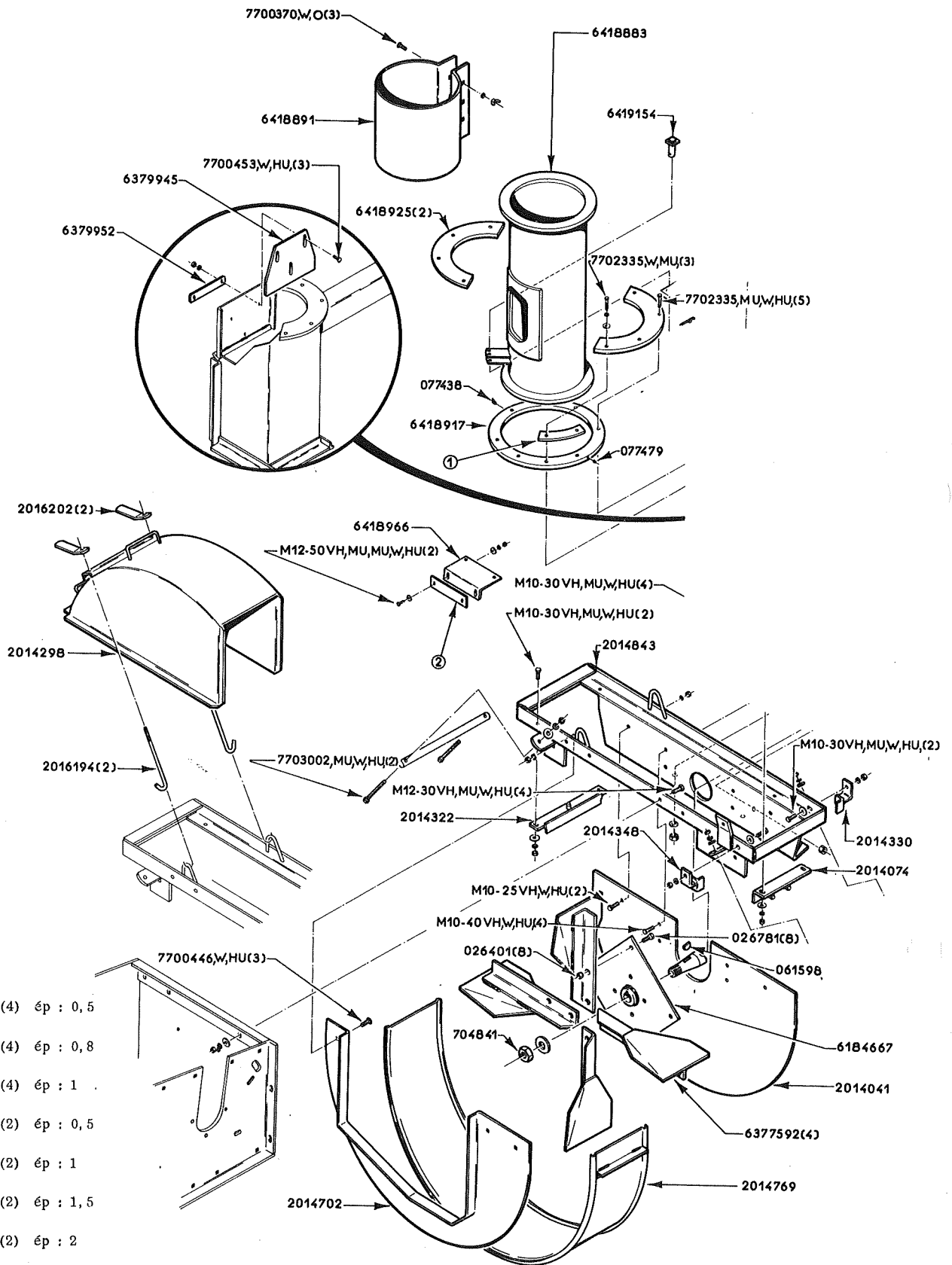
FRONT AXLE



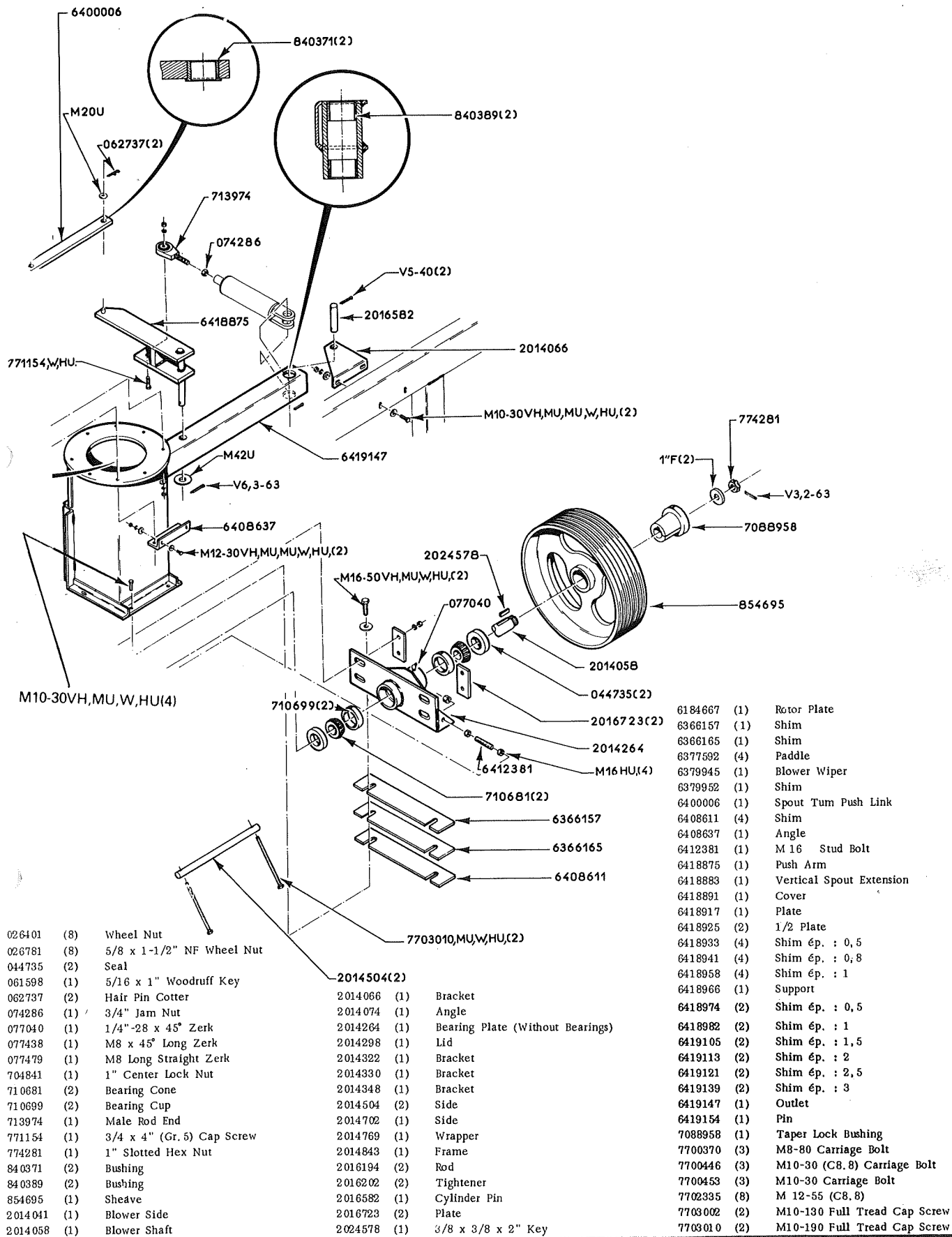
026328	(12)	Wheel Bolt
026930	(2)	Hub Cap
062257	(4)	3/16" x 1-1/2" Cotter Pin
062406	(1)	3/16" x 2-1/2" Cotter Pin
074286	(3)	3/4" National Fine Hex Jam Nut
074377	(2)	3/4" National Fine Castellated Hex Nut
077016	(4)	1/4" - 28 Straight Zerk
077081	(1)	1/8" - 27 x 45° Zerk
077115	(4)	1/8" - 27 x 90° Zerk
704601	(1)	1-1/2" National Fine Slotted Hex Nut
704841	(2)	1" Center Lock Nut
076547	(1)	1-1/2" Flat Washer
711242	(2)	Bearing Cup-Outer
711507	(2)	Bearing Cone-Outer
713305	(2)	Thrust Bearing
713537	(2)	Bearing Cone-Inner
713545	(2)	Bearing Cup-Inner
740423	(4)	Bronze Bushing 1-1/2" Long
774414	(1)	3/4" Left Hand Hex Jam Nut
826255	(2)	Hub (includes Bearing Cups)
826271	(2)	Special Washer
844050	(2)	Seal
2014249	(1)	Axle W/A (includes pivot bushings)
2014496	(1)	Tie Rod
2014744	(1)	Spindle Pin
2014751	(2)	Special Axle Pin
2016186	(2)	Center Axle Pivot Bushing
2017382	(2)	Cylinder Pin
6412654	(1)	Left Spindle, Includes 740423 (2)
6412662	(1)	Right Spindle, Includes 740423 (2)
7046196	(1)	90° Male Swivel Adapter
7741846	(1)	Tie Rod End
7741853	(3)	Tie Rod End
7742315	(1)	Grease Line



BLOWER

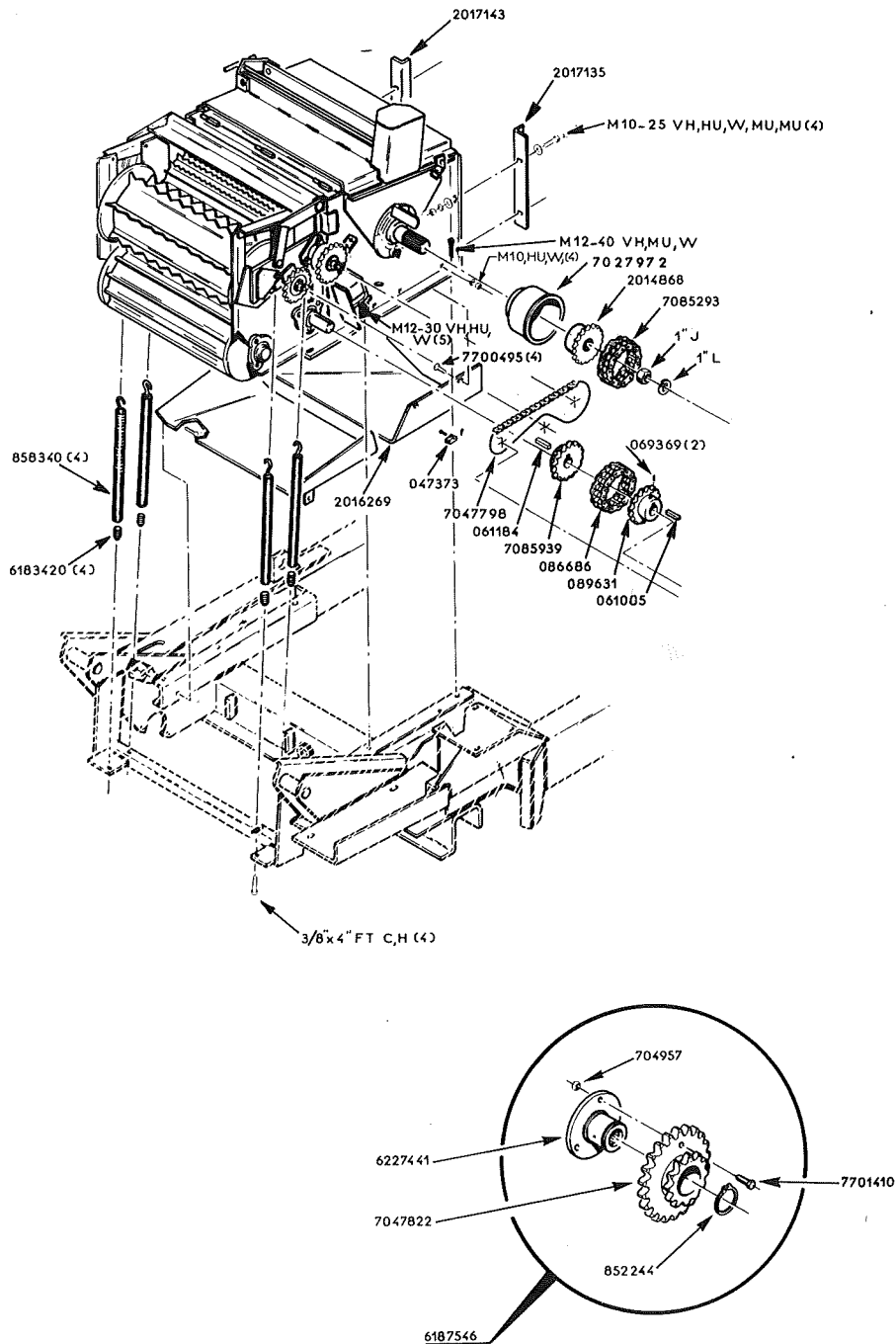


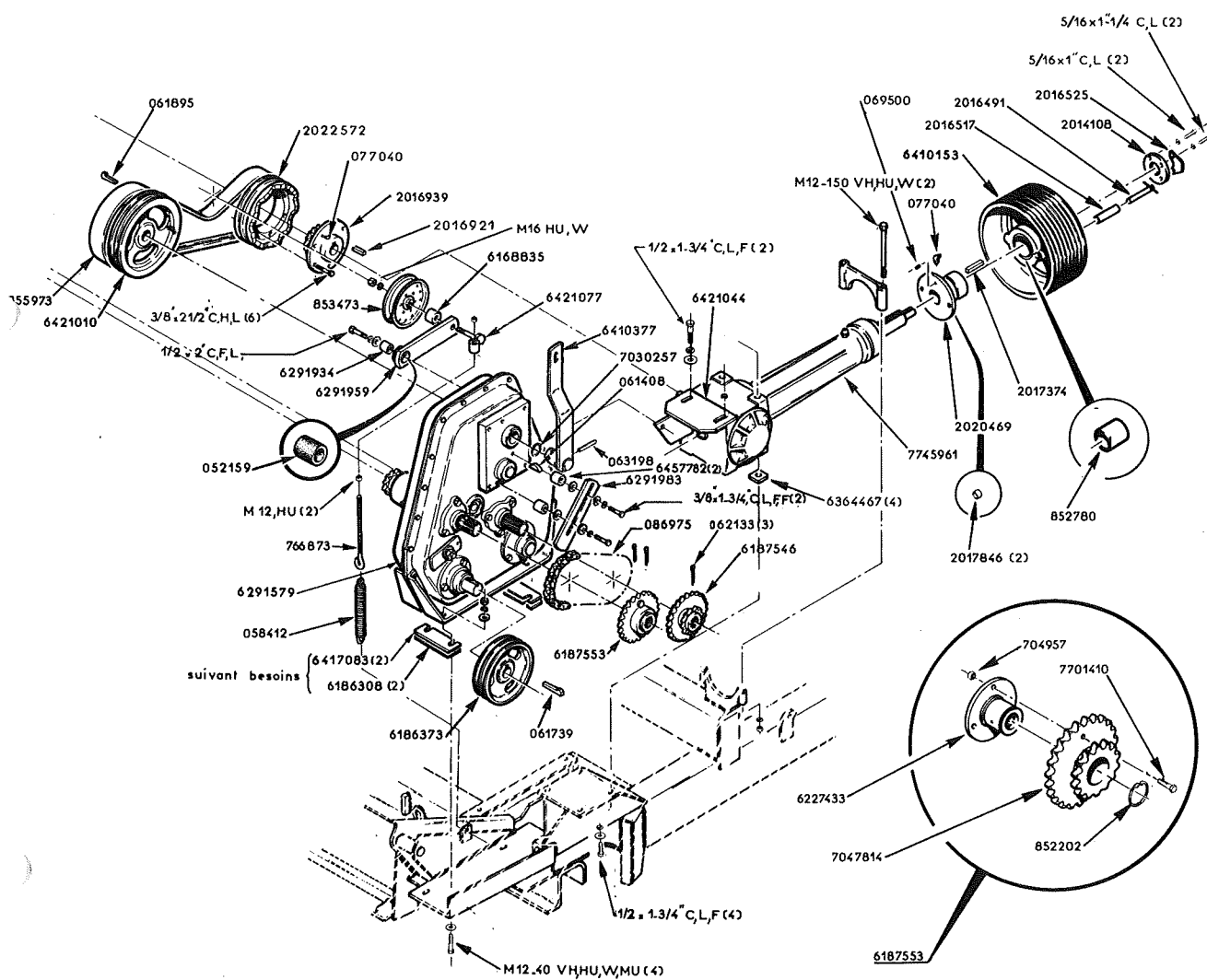
- ①
- 6418933 (4) ép : 0,5
 - 6418941 (4) ép : 0,8
 - 6418958 (4) ép : 1
- ②
- 6418974 (2) ép : 0,5
 - 6418982 (2) ép : 1
 - 6419105 (2) ép : 1,5
 - 6419113 (2) ép : 2
 - 6419121 (2) ép : 2,5
 - 6419139 (2) ép : 3



FEED ROLL DRIVE

- 047373 (1) R/C 60 offset link
- 052159 (1) Self Lubricated Ring
- 058412 (1) Tension Spring
- 061085 (1) 1/4 x 1/4 x 1-1/2" Key
- 061184 (1) 5/16 x 5/16 x 1-1/2" Key
- 061408 (1) 5/16 x 1-1/4" Wood Ruff Ke;
- 061739 (1) 1/4 x 1/4 x 2-1/4" Gib Key
- 061895 (1) 5/16 x 5/16 x 2-1/4" Gib Key
- 062133 (3) 1/8 x 1-3/4" Cotter Pin
- 063198 (1) 5/16 x 2-1/2" Roll Pin
- 069369 (2) 5/16 x 1/2" (Grade 5) Socket Set Screw
- 069500 (1) 1/4 x 1/4" (Grade 5) Socket Set Screw
- 077040 (2) 1/4"-28 x 45° Zerk
- 086686 (1) Chain Coupling
- 086975 (1) Chain
- 089631 (1) Half Coupling
- 704957 (2) 1/4" Center Lock Nut
- 766873 (1) Screw-eye
- 852202 (1) Snap Ring
- 852244 (1) Snap Ring
- 852780 (1) Bronze Bushing
- 853473 (1) Strainer Pulley
- 855973 (1) 2 Powerband V. Belt
- 858340 (4) Tension Spring
- 2014108 (1) Retainer Washer
- 2014868 (1) Coupler Sprocket
- 2016269 (1) Knife Box Guard
- 2016491 (1) Shear Pin
- 2016517 (1) Shear Pin Sleeve
- 2016525 (1) Pin Retainer Lug
- 2016921 (1) Shaft Key
- 2016939 (1) Rotor Drive Coupling Half
- 2017135 (1) Left Filler Angle
- 2017143 (1) Right Filler Angle
- 2017374 (1) Tapered Key
- 2017846 (2) Heat Treated Bushing
- 2020469 (1) Safety Hub With Bushing
- 2022572 (1) 2 Groove Sheave
- 6168835 (1) Bushing
- 6183420 (4) Spring Plug
- 6186308 (2) Transmission Shim
- 6186373 (1) Sheave
- 6187546 (1) Sprocket and Hub Assembly
- 6187553 (1) Sprocket and Hub Assembly
- 6227433 (1) Hub
- 6227441 (1) Hub
- 6291579 (1) Feed Roll Transmission
- 6291934 (1) Bushing
- 6291959 (1) Arm
- 6291983 (1) Strainer Bracket
- 6364467 (4) Shim OPV
- 6410153 (1) Gear Box Drive Sheave (Includes Bushing)
- 6410377 (1) Control Arm
- 6417083 (2) Shim
- 6421010 (1) 2 Groove Sheave
- 6421044 (1) Bracket
- 6421077 (1) Special Screw
- 6457782 (2) Bushing
- 7027972 (2) Rubber Cover Coupling
- 7030257 (1) O-Ring
- 7047798 (1) Chain
- 7047814 (1) Double Sprocket 14-24 Tooth
- 7047822 (1) Double Sprocket 12-22 Tooth
- 7085293 (1) Chain Coupling
- 7085939 (1) Half Coupling
- 7700495 (4) M10-25 CC (Cl. 8, 8) Carriage Bolt
- 7701410 (2) 1/4 x 1" (Grade 5) Cap Screw
- 7745961 (1) Gear Box

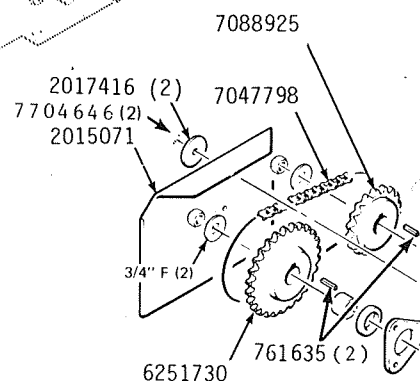
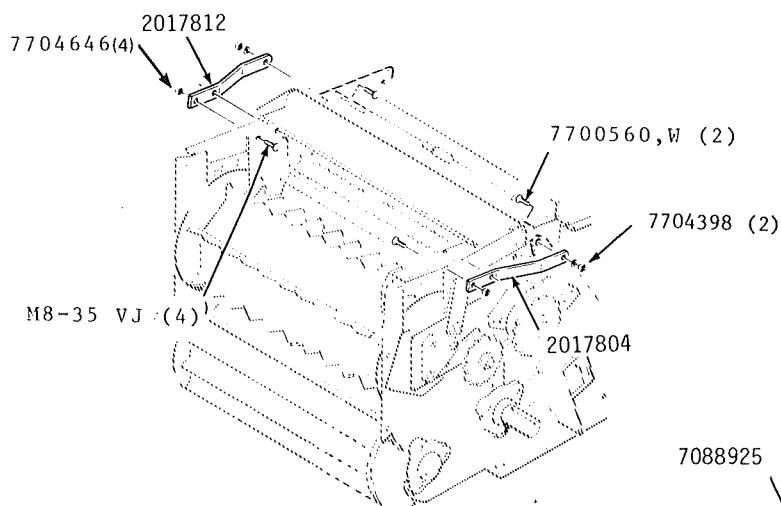




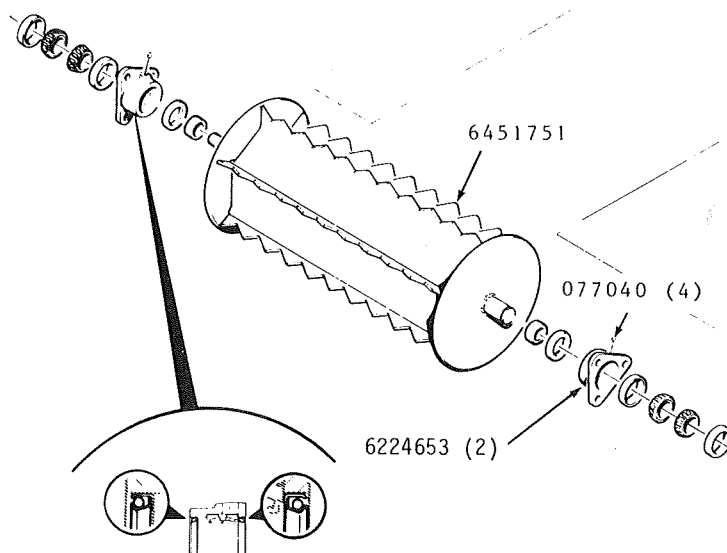
7047798
(41) Links of R/C 60
Plus (1) Connector Link (047365)
Plus (1) Offset Link (047373)

086975
(43) Links of R/C 60
Plus (1) Connector Link (047365)

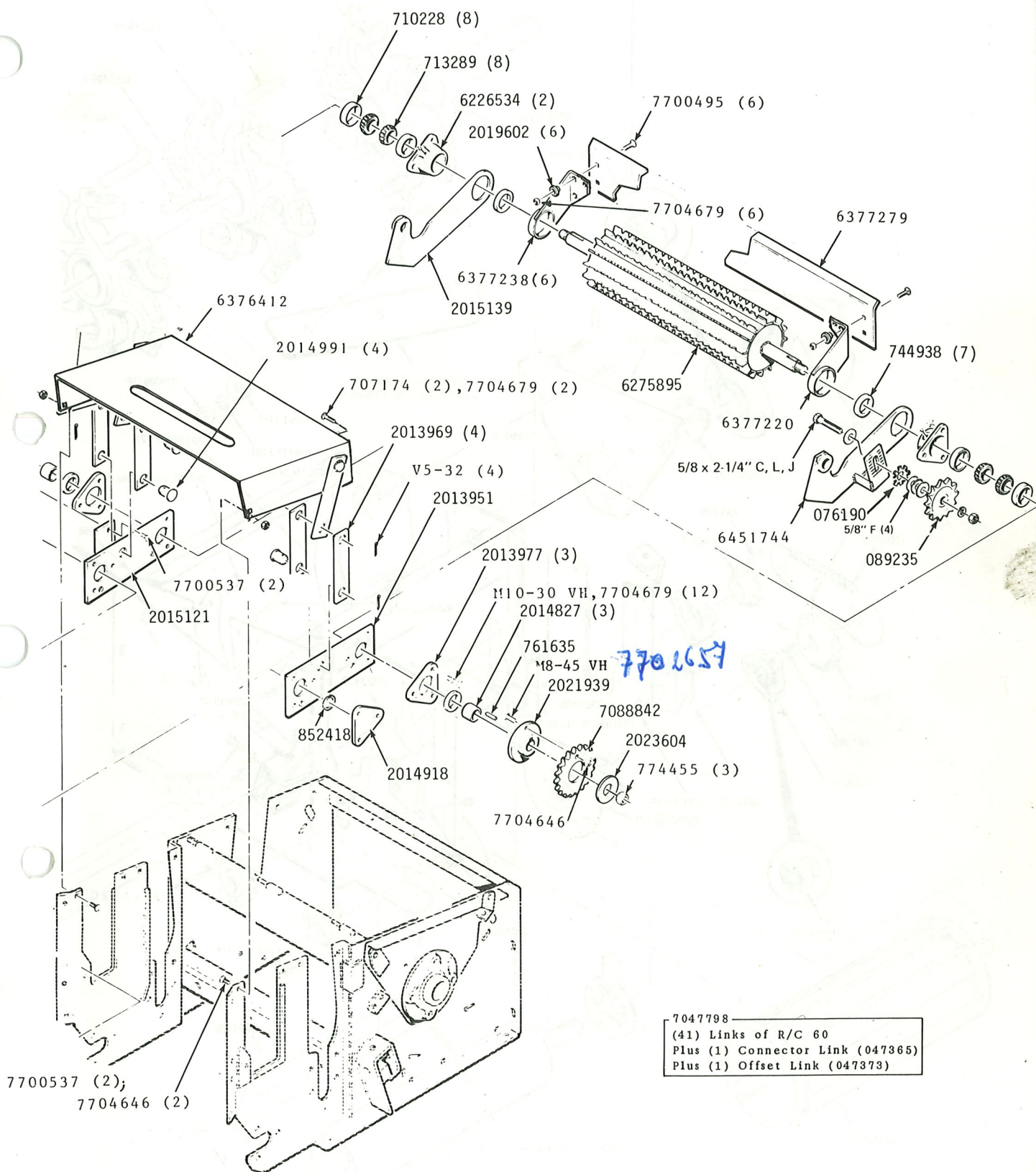
UPPER FEED ROLLS



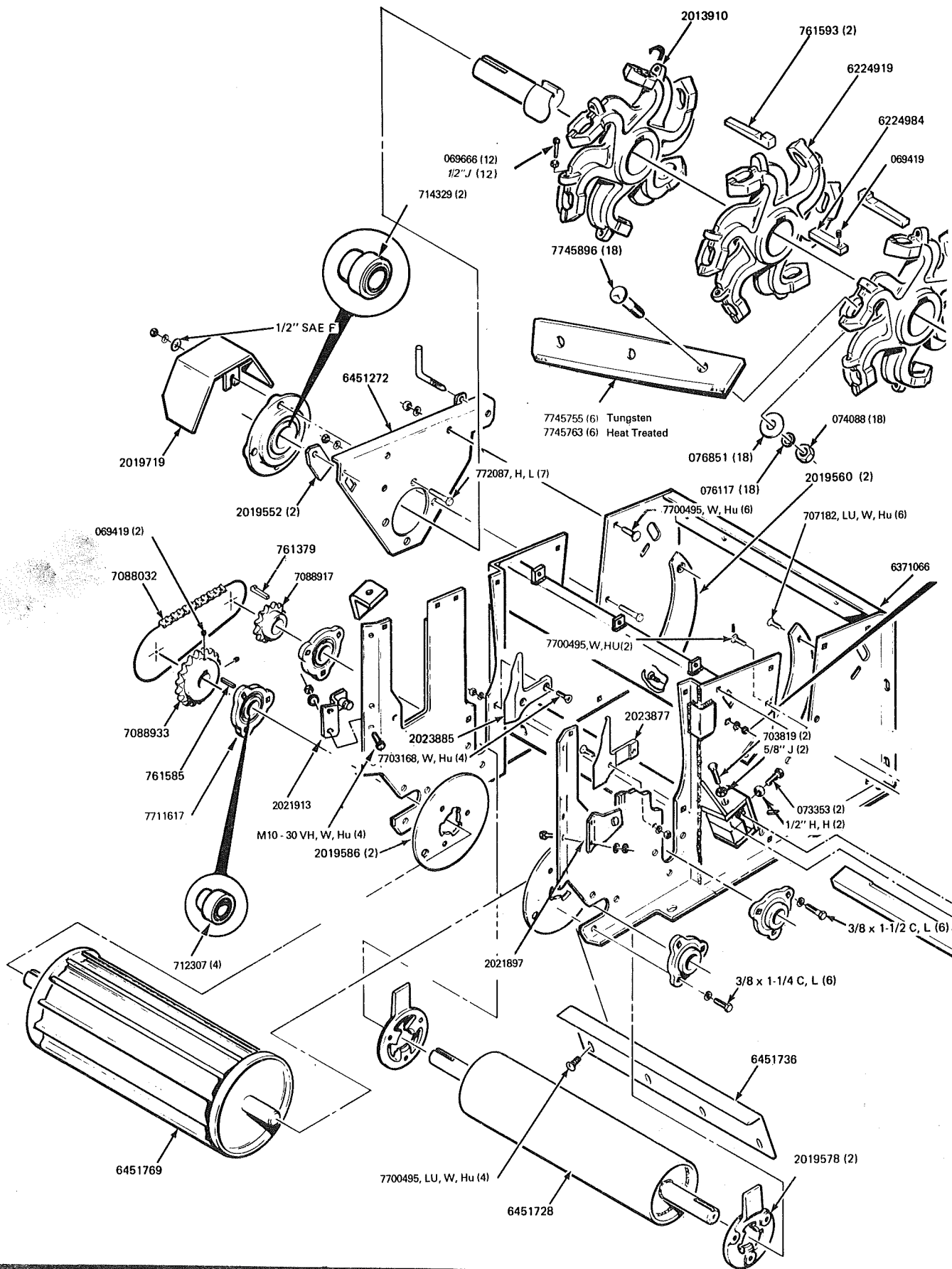
076190	(1)	Washer
077040	(4)	1/4"-28 x 45° Zerk
089235	(1)	Idler Sprocket 13 Tooth
707174	(2)	M10-25 Plow
710228	(8)	Bearing Cup
713289	(8)	Bearing Cone
744938	(7)	Seal
761635	(3)	1/4 x 1/4 x 1-1/8" Special Key
774455	(3)	3/4" Lock Nut
852418	(1)	Snap Ring
2013951	(1)	Bearing Mounting Plate, Left
2013969	(4)	Lift Link
2013977	(3)	Seal Retainer
2014827	(3)	Spacer
2014918	(1)	End Cap
2014991	(4)	Pin
2015071	(1)	Shield
2015121	(1)	Right Bearing Mounting Plate
2015139	(1)	Right Swing Arm
2017416	(2)	Special Washer
2017804	(1)	Left Strap
2017812	(1)	Right Strap
2019602	(6)	Movable Deflector Insert
2021939	(1)	Hub
2023604	(1)	Washer Plate
6224653	(2)	Bearing Mount
6226534	(2)	Bearing Housing
6251730	(1)	Sprocket, 26 Tooth
6275895	(1)	Upper Rear Feed Roll
6376412	(2)	Upper Feed Roll Equalizer
6377220	(1)	Left Wing Arm
6377238	(1)	Right Wing Arm
6377279	(1)	Movable Deflector
6451744	(1)	Left Bracket
6451751	(1)	Upper Front Feed Roll
7047798	(1)	Chain
7088842	(1)	Sprocket 20 Tooth
7088925	(1)	Sprocket 17 Tooth
7700495	(6)	M10-25 CC (Cl 8.8) Carriage Bolt
7700537	(4)	M8-20 CC (Cl 8.8) Carriage Bolt
7700560	(2)	M10-35 CC (Cl 8.8) Carriage Bolt
7704398	(2)	M10 Hex Nut
7704646	(9)	M8 "OSN" Lock Nut
7704679	(20)	M10 "OSN" Lock Nut



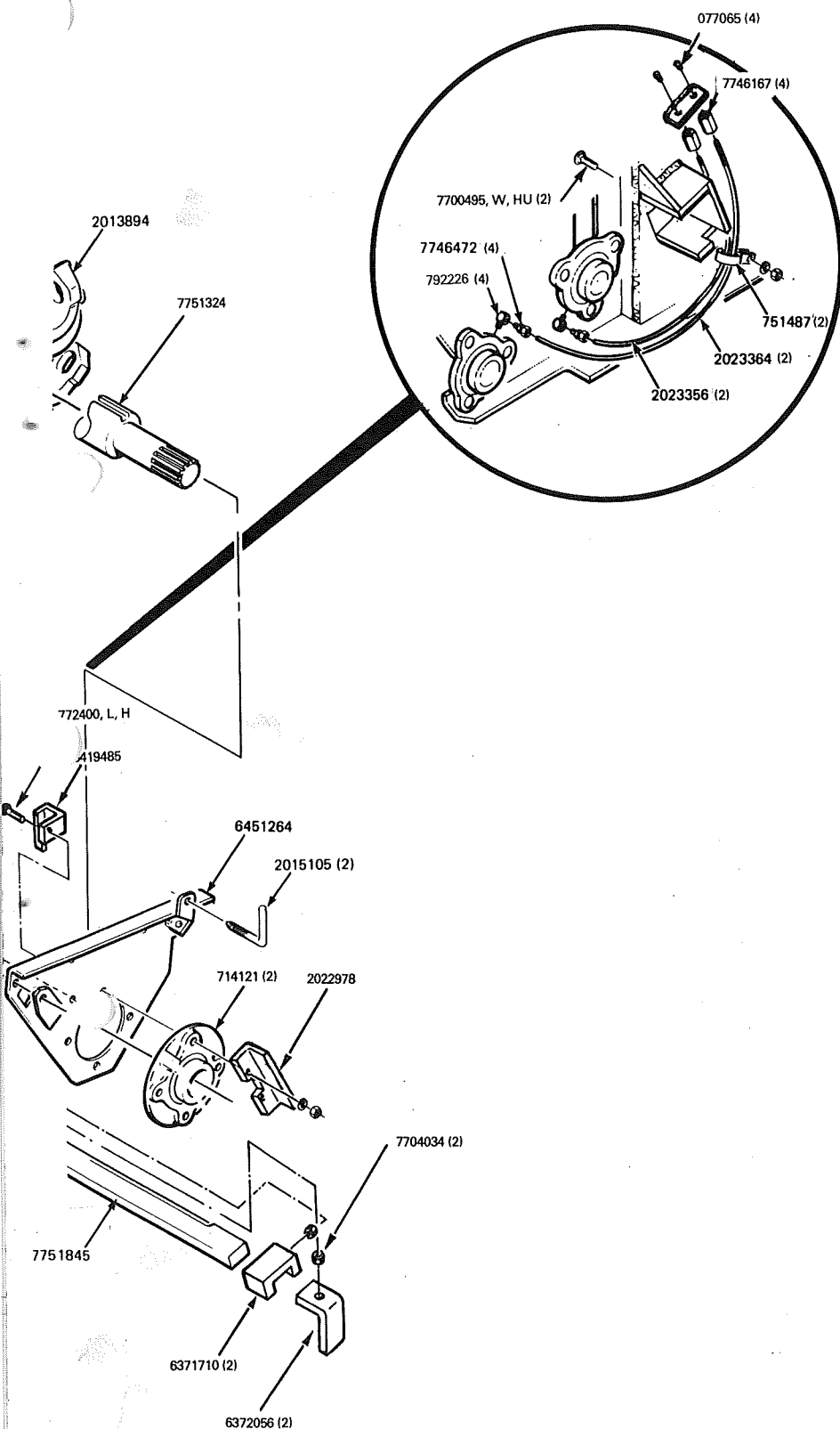
NOTE: INSTALL SEALS WITH GARTER SPRING TO OUTSIDE (7)



FEED ROLL HOUSING & CUTTER



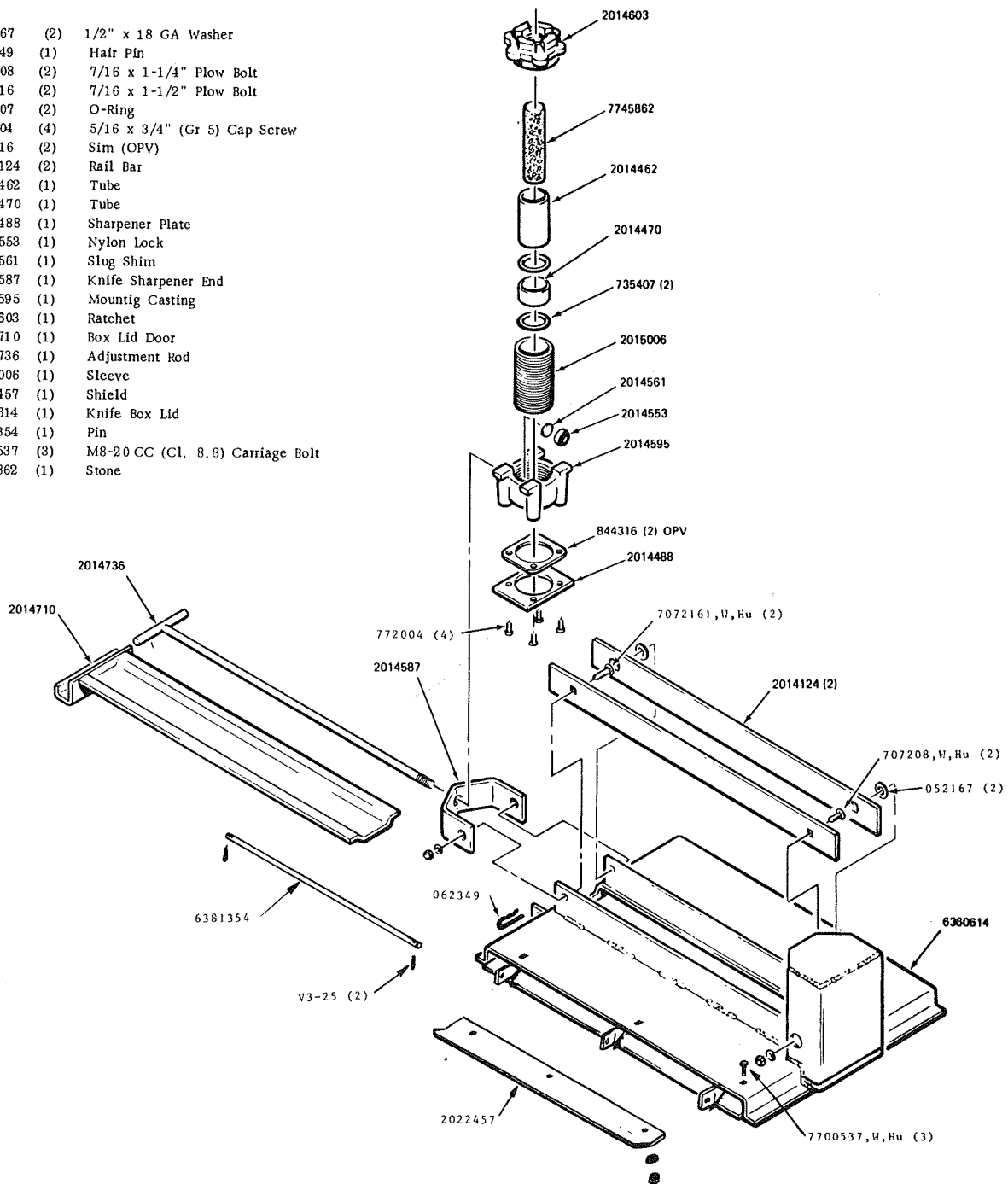
USE HESSTON "SPECIALIZED PARTS" TO KEEP WARRANTY VALID



069419	(3)	3/8 x 1/2" (Gr. 5) Socket Set Screw
069666	(12)	1/2 x 2" (Gr. 5) Square Head Set Screw
073353	(2)	1/2 x 3-1/2" (Gr. 5) Cap Screw
074088	(18)	7/8" Hex Nut
076117	(18)	7/8" Lock Nut
076851	(18)	13/16" Flat Washer
077065	(4)	1/8 Straight Zerk
703819	(2)	5/8 x 1-3/4" (Gr. 5) Cap Screw
707182	(6)	M10-25 Plow Bolt
7711617	(4)	Bearing Assembly
714121	(2)	Bearing Assembly
714329	(2)	Bearing
751487	(2)	Line Clamp
761379	(1)	5/16 x 5/16 x 1-3/4" Gib Key
761585	(1)	5/16 x 5/16 x 1-1/8" Key
761593	(2)	Special Gib Key
772087	(7)	7/16 x 2" Cap Screw
772400	(1)	7/16 x 2-1/2" Cap Screw
2013894	(1)	Left Spider
2013910	(1)	Right Spider
2015105	(2)	Lid Holddown
2019552	(2)	Cover Plate
2019560	(2)	Gresent
2019578	(2)	Grass Ring
2019586	(2)	Grass Ring
2019719	(1)	Shield
2021897	(1)	Left Pivot Bracket
2021913	(1)	Right Pivot Bracket
2022978	(1)	Grease Shield
2023356	(2)	Grease Line
2023364	(2)	Grease Line
2023877	(1)	Left Grass Knife
2023885	(1)	Right Grass Knife
6224919	(1)	Center Spider
6224984	(1)	Special Key
6371066	(1)	Knife Box
6371710	(2)	Clamp
6372056	(2)	Keeper
6419485	(1)	Anti-Wrapping Knife
6451264	(1)	Left Cylinder Mount
6451272	(1)	Right Cylinder Mount
6451728	(1)	Lower Rear Feed Roll
6451736	(1)	Scraper
6451769	(1)	Lower Front Feed Roll
7088032	(1)	Chain
7088917	(1)	Sprocket, 12 Tooth
7088933	(1)	Sprocket, 18 Tooth
7700495	(14)	M10-30 cc (Cl 8, 8) Carriage Bolt
7703168	(4)	M10-25 Socket Flat Head Cap Screw
7704034	(2)	5/8" Flange Nut
7745755	(6)	Tungsten Knife (6 required for Set)
7745763	(6)	Heat Treated Knife (6 required for set) Optional
7745896	(18)	Knife Box
7746167	(4)	1/8" NPTF Finale Connector
792226	(4)	1/8" NPTF Street Elbow
7746472	(4)	1/8" Male Connector
7751324	(1)	Cutter Shaft
7751845	(1)	Cutter Bar

KNIFE BOX LID & SHARPENER ASSEMBLY

- 052167 (2) 1/2" x 18 GA Washer
- 062349 (1) Hair Pin
- 707208 (2) 7/16 x 1-1/4" Plow Bolt
- 707216 (2) 7/16 x 1-1/2" Plow Bolt
- 735407 (2) O-Ring
- 772004 (4) 5/16 x 3/4" (Gr 5) Cap Screw
- 844316 (2) Sim (OPV)
- 2014124 (2) Rail Bar
- 2014462 (1) Tube
- 2014470 (1) Tube
- 2014488 (1) Sharpener Plate
- 2014553 (1) Nylon Lock
- 2014561 (1) Slug Shim
- 2014587 (1) Knife Sharpener End
- 2014595 (1) Mounting Casting
- 2014603 (1) Ratchet
- 2014710 (1) Box Lid Door
- 2014736 (1) Adjustment Rod
- 2015006 (1) Sleeve
- 2022457 (1) Shield
- 6360614 (1) Knife Box Lid
- 6381354 (1) Pin
- 7700537 (3) M8-20 CC (Cl. 8, 8) Carriage Bolt
- 7745862 (1) Stone

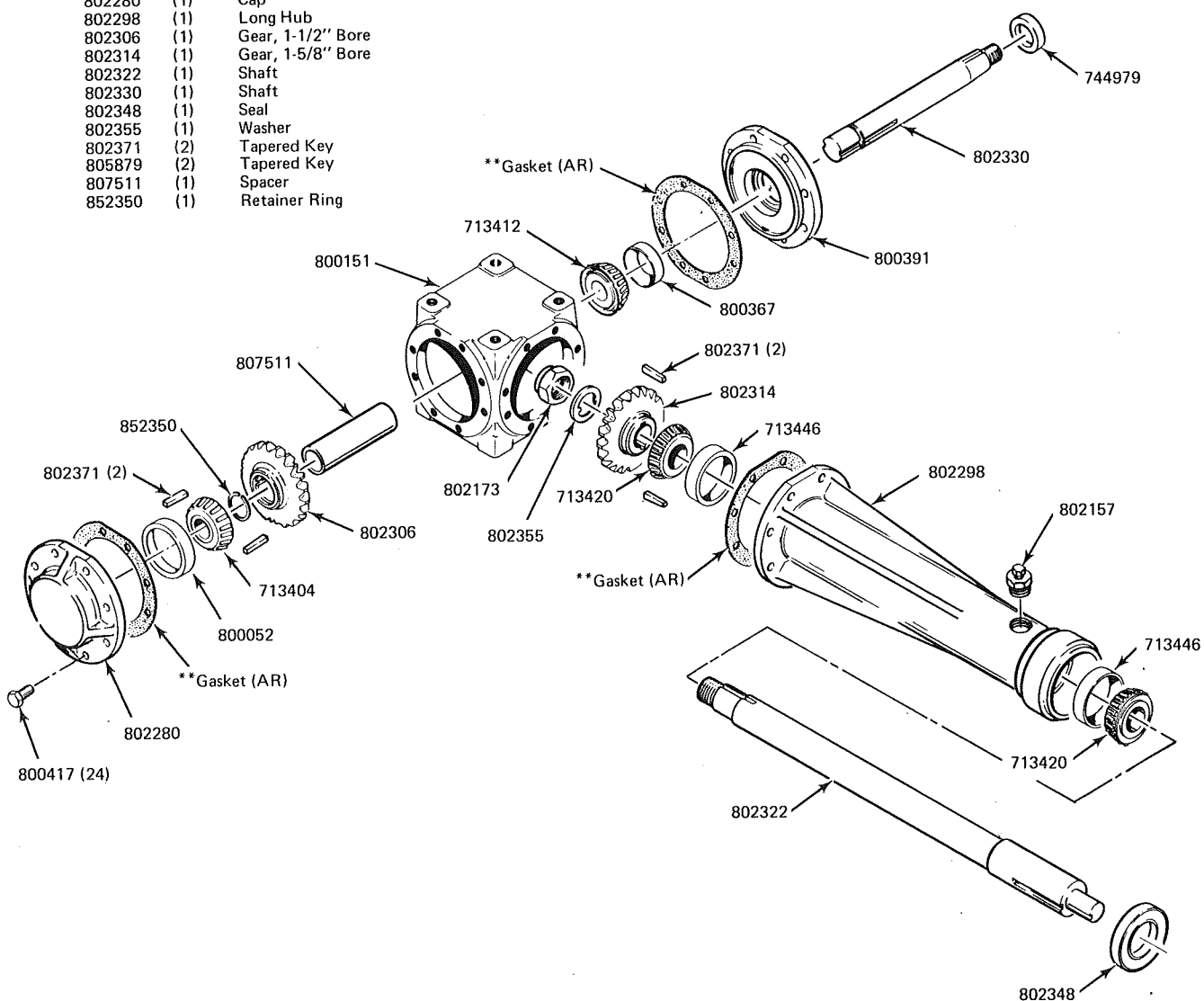


USE HESSTON "SPECIALIZED PARTS" TO KEEP WARRANTY VALID

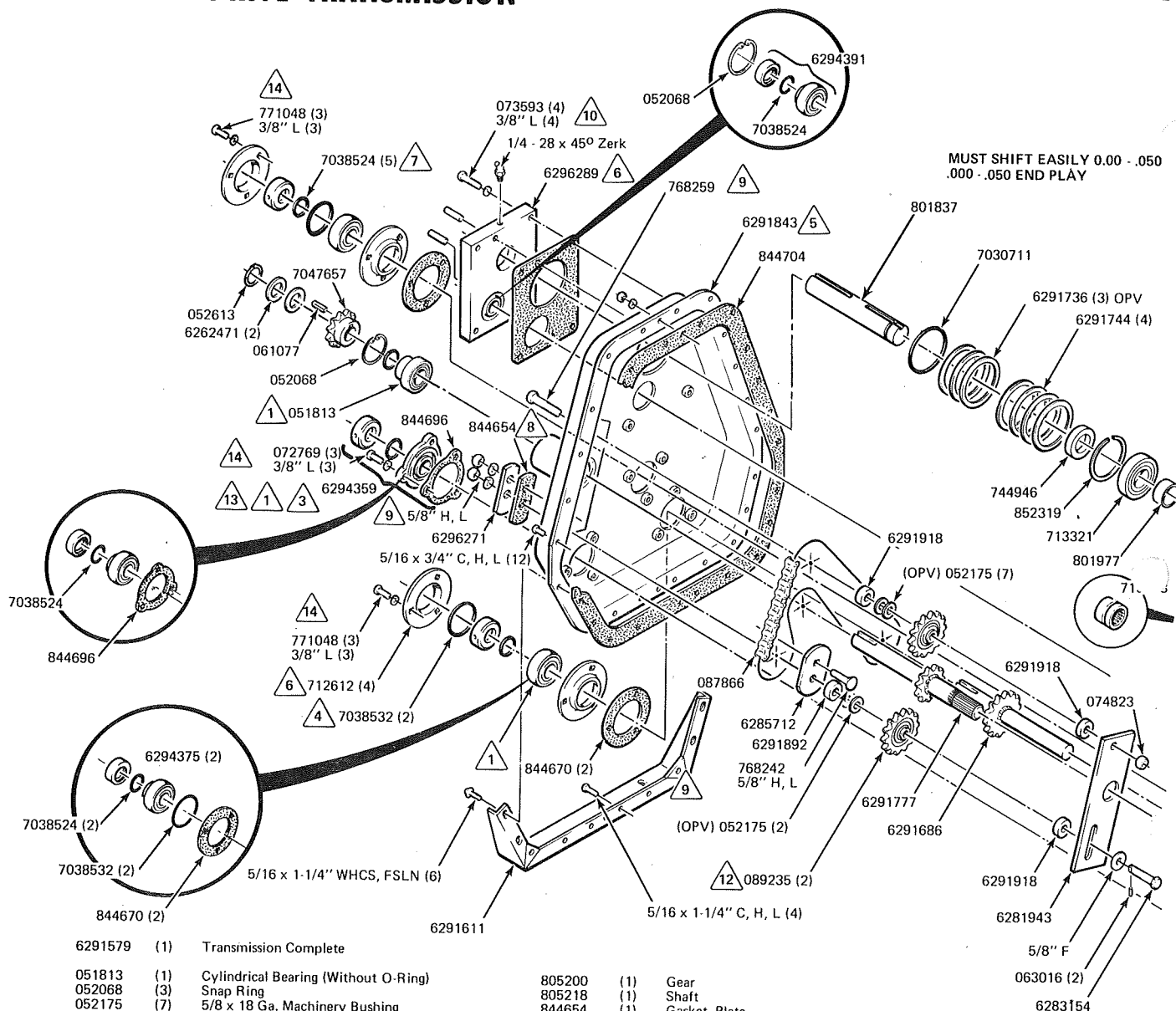
MAIN DRIVE GEAR BOX

7745961 (1) Gear Box Complete (Curtis 907139)

713404	(1)	Cone
713412	(1)	Cone
713420	(2)	Cone
713446	(2)	Cup
744979	(1)	Seal
800052	(1)	Cup
800151	(1)	Housing
** 806950	(AR)	Gasket .003
** 806968	(AR)	Gasket .002
** 806943	(AR)	Gasket .005
** 806935	(AR)	Gasket .015
800367	(1)	Cup
800391	(1)	Cap
802157	(1)	Breather Plug
802173	(1)	Lock Nut
802280	(1)	Cap
802298	(1)	Long Hub
802306	(1)	Gear, 1-1/2" Bore
802314	(1)	Gear, 1-5/8" Bore
802322	(1)	Shaft
802330	(1)	Shaft
802348	(1)	Seal
802355	(1)	Washer
802371	(2)	Tapered Key
805879	(2)	Tapered Key
807511	(1)	Spacer
852350	(1)	Retainer Ring



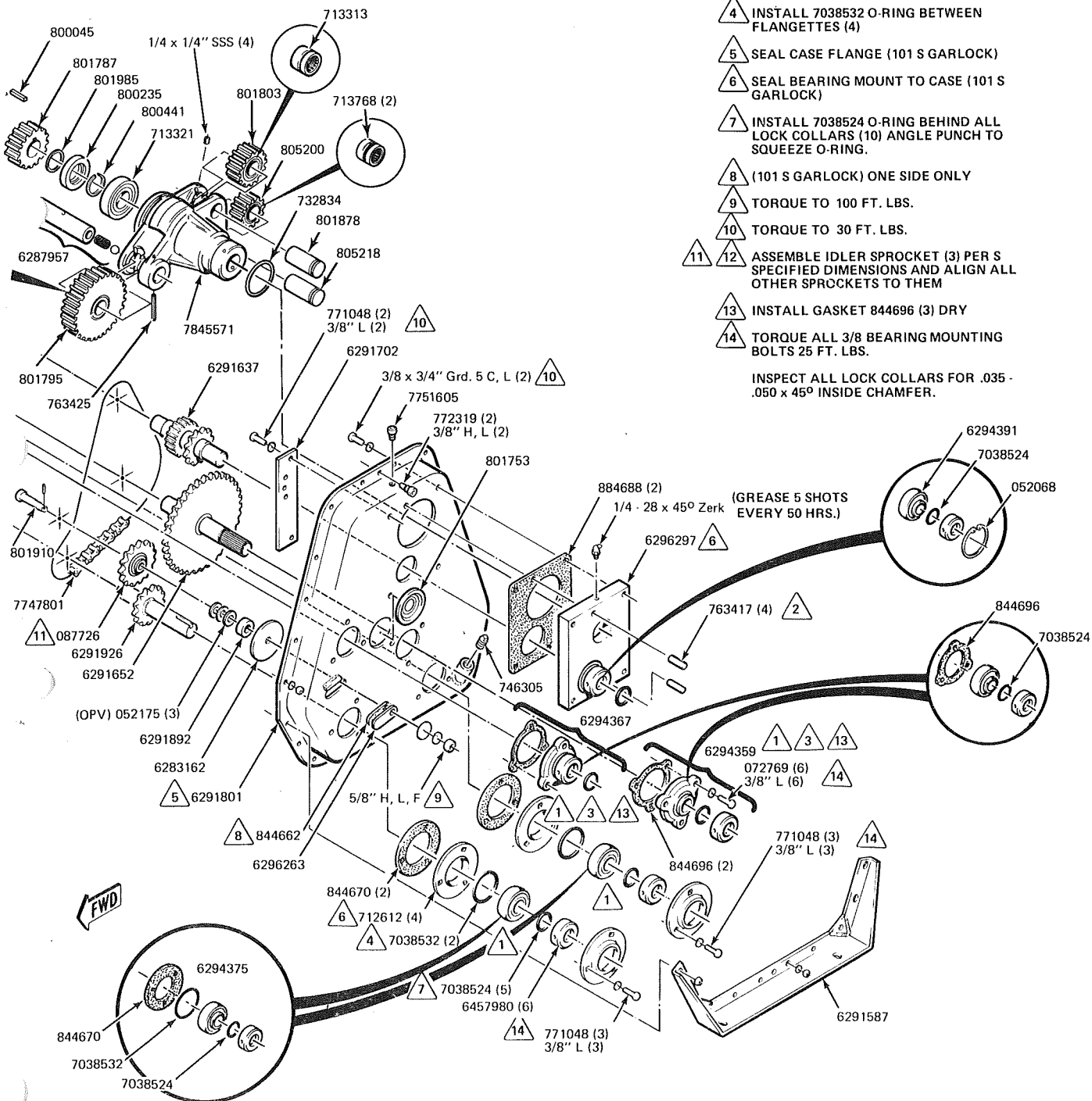
FEEDROLL DRIVE TRANSMISSION



MUST SHIFT EASILY 0.00 - .050
.000 - .050 END PLAY

6291579	(1)	Transmission Complete			
051813	(1)	Cylindrical Bearing (Without O-Ring)	805200	(1)	Gear
052068	(3)	Snap Ring	805218	(1)	Shaft
052175	(7)	5/8 x 18 Ga. Machinery Bushing	844654	(1)	Gasket, Plate
052613	(1)	Snap Ring	844662	(1)	Gasket, Plate
061077	(1)	1/4 x 1/4 x 1-1/4" Key	844670	(4)	Gasket, Flange
063016	(2)	1/8 x 3/4" Roll Pin	844688	(2)	Gasket, Plate
072769	(9)	3/8 x 1-1/4" Grade 5 Cap Screw	844696	(3)	Gasket, Bearing
073593	(4)	3/8 x 1-3/4" Grade 5 Cap Screw	844704	(1)	Gasket, Case
074823	(1)	5/8" Top Lock Nut	852319	(1)	Snap Ring
087726	(1)	Sprocket, 15-Tooth	6262471	(2)	Spacer, 1/8" thick
087866	(1)	No. 60 Roller Chain	6281943	(1)	Reinforcement, Transmission
089235	(2)	Sprocket, 13-Tooth	6283154	(1)	Bolt, Special
712612	(8)	Flange	6283162	(1)	Washer, Idler
713313	(2)	Needle Bearing	6285712	(1)	Plate, Inner
713321	(2)	Roller Bearing	6287957	(1)	Shaft Assembly (Includes Ball & Spring)
713768	(2)	Needle Bearing	6291587	(1)	Mounting, Transmission, Left
732834	(1)	O-Ring	6291611	(1)	Mounting, Transmission, Right
744946	(1)	Seal	6291637	(1)	Shaft, Input
746305	(1)	1/2" Pipe Plug	6291652	(1)	Shaft, Feed Roll
763417	(4)	3/8 x 1-1/4" Dowell Pin	6291686	(1)	Shaft, Right
763425	(1)	3/16 x 2" Roll Pin	6291702	(1)	Detent Pad
768242	(1)	5/8 x 1-1/2" Grade 5 Carriage Bolt	6291736	(3)	.034 x 3-3/4" Machinery Bushing
768259	(1)	5/8 x 2-3/4" Grade 5 Carriage Bolt	6291744	(4)	.057 x 3-3/4" Machinery Bushing
771048	(14)	3/8 x 1" Grade 5 Cap Screw	6291777	(1)	Shaft, Upper Front Roll
771691	(2)	3/8 x 3/4" Grade 5 Cap Screw	6291801	(1)	Left Side Housing
772319	(2)	3/8 x 3/8" Socket Head Shoulder Screw	6291843	(1)	Right Side Housing
800045	(1)	5/16 x 5/16 x 1-1/4" Key	6291892	(1)	Spacer, 1/4" thick
800235	(1)	Thrust Collar	6291918	(3)	Spacer, 3/8" thick
800441	(1)	Retaining Ring	6291926	(1)	Shaft, Header Drive
801753	(1)	Cover	6294359	(2)	Flange Bearing Assembly (O-Ring, Lock Collar and Gasket)
801787	(1)	Gear, 15-Tooth	6294367	(1)	Flange Bearing Assembly (O-Ring, Lock Collar and Gasket)
801795	(1)	Gear, 27-Tooth	6294375	(2)	Spherical Bearing with O-Ring (Gasket and Lock Collar)
801803	(1)	Gear, 15-Tooth	6294383	(1)	Spherical Bearing with O-Ring
801837	(1)	Shaft	6294391	(1)	Cylindrical Bearing with O-Ring
801878	(1)	Shaft	6296263	(1)	Plate, Outer
801910	(1)	Bolt	6296271	(1)	Plate, Outer
801977	(1)	Spacer, .665" long	6296289	(1)	Plate, Right
801985	(1)	Spacer, .165" long	6296297	(1)	Plate, Left

6457980	(6)	Collar
7030711	(1)	O-Ring
7038524	(10)	Garter Seal (O-Ring)
7038532	(4)	O-Ring
7047657	(1)	Sprocket, 11-Tooth
7747801	(1)	No. 60 Roller Chain, 58 Links
7751605	(1)	Vent Plug
7845571	(1)	Transmission Shifter



1 TO AID BEARING REMOVAL FOR SERVICE, COAT BEARING BORE (10) WITH MOLYBDENUM DISULFID BEFORE INSTALLING BEARING.

INSTALL 7020126 (5-1/2) LBS. GEAR OIL AFTER ASSEMBLY, CHECK FILLER PLUG.

ADJUST CHAINS TO .20 MAX. DEFLECTION AT TIGHTEST POSITION

2 ASSEMBLE DOWEL PINS (4) FROM INSIDE OF 6291843 AND 6291801. DO NOT TIGHTEN BOLTS ON 6296297 OR 6296289 UNTIL DOWEL PINS ARE ASSEMBLED.

3 USE 7845746 (CVV LOCKTITE - BLUE COLOR), CLEAN, SEAL AND POSITION BEARING O.D. IN CAST BEARING HOUSING (3)

4 INSTALL 7038532 O-RING BETWEEN FLANGETTES (4)

5 SEAL CASE FLANGE (101 S GARLOCK)

6 SEAL BEARING MOUNT TO CASE (101 S GARLOCK)

7 INSTALL 7038524 O-RING BEHIND ALL LOCK COLLARS (10) ANGLE PUNCH TO SQUEEZE O-RING.

8 (101 S GARLOCK) ONE SIDE ONLY

9 TORQUE TO 100 FT. LBS.

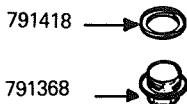
10 TORQUE TO 30 FT. LBS.

11 12 ASSEMBLE IDLER SPROCKET (3) PER SPECIFIED DIMENSIONS AND ALIGN ALL OTHER SPROCKETS TO THEM

13 INSTALL GASKET 844696 (3) DRY

14 TORQUE ALL 3/8 BEARING MOUNTING BOLTS 25 FT. LBS.

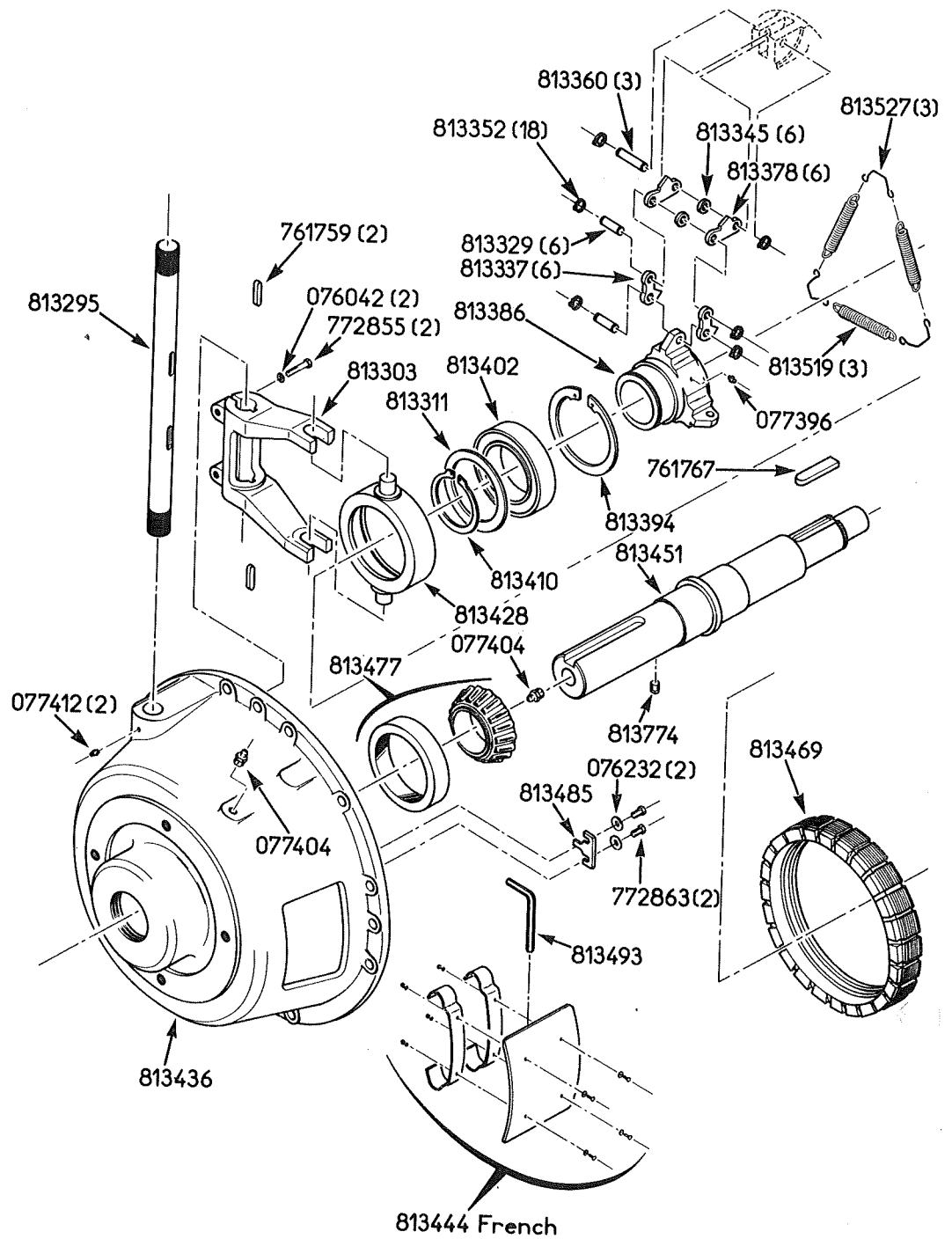
INSPECT ALL LOCK COLLARS FOR .035 - .050 x 45° INSIDE CHAMFER.

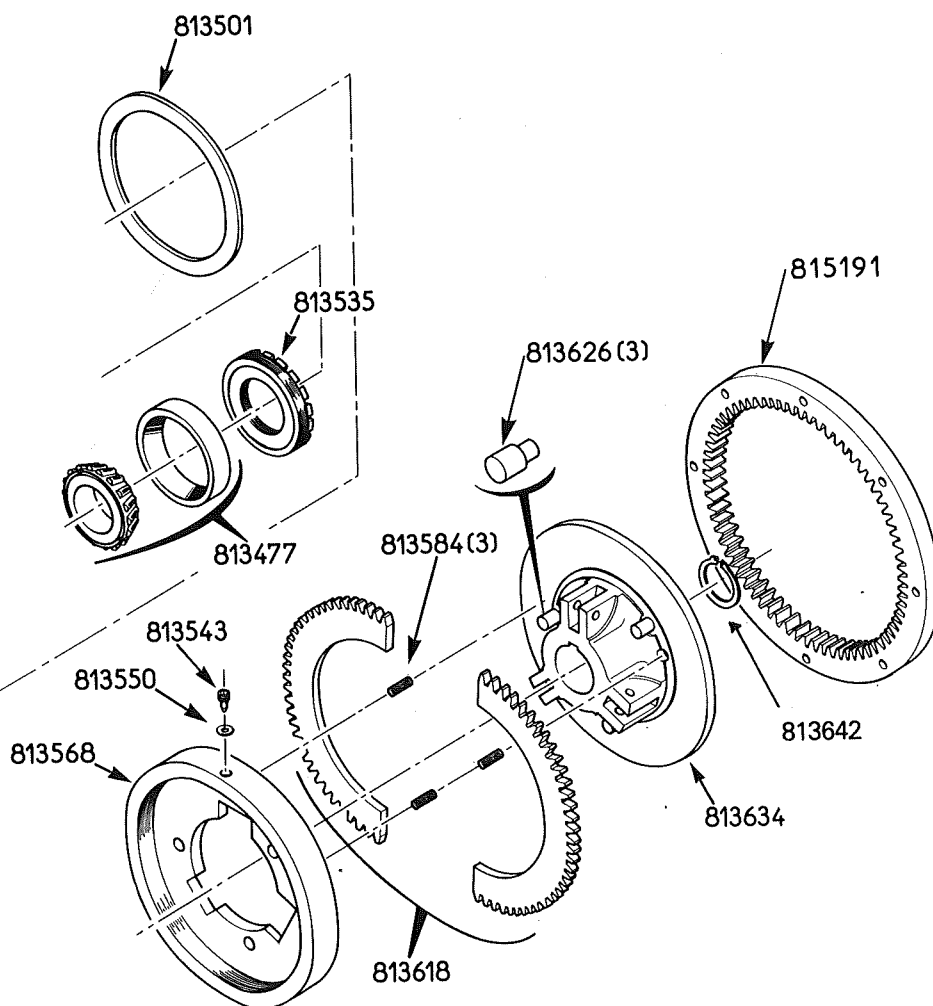


- | | | |
|---------|-----|------------------------------------|
| 7020019 | (4) | Hose Clamp |
| 7024946 | (4) | Hose Clamp |
| 7044217 | (1) | Seal |
| 7044225 | (2) | Seal |
| 7044233 | (2) | Fuel Tank Foam |
| 7044241 | (2) | Fuel Tank Foam |
| 7074677 | (1) | Radiator Hose |
| 7074925 | (1) | Hose |
| 7703051 | (8) | M10-40 pas 1,25 (Cl.8.8) Cap Screw |
| 7725070 | (2) | Hose |
| 7725088 | (1) | Hose |
| 7725161 | (1) | Muffler |
| 7725179 | (1) | Hose |
| 7725187 | (1) | Hose |
| 7725203 | (1) | Air Cleaner Assembly |
| 7725419 | (1) | Elbow x90° |
| 7725435 | (1) | Gasket, Exhaust Pipe |
| 7725898 | (1) | Fuel Cap |
| 7725914 | (1) | Filter |
| 7727175 | (1) | Air Cleaner Element |
| 7727183 | (1) | Tumb Screw |
| 7729304 | (1) | Chain |
| 7825011 | (2) | Hose Clamp |



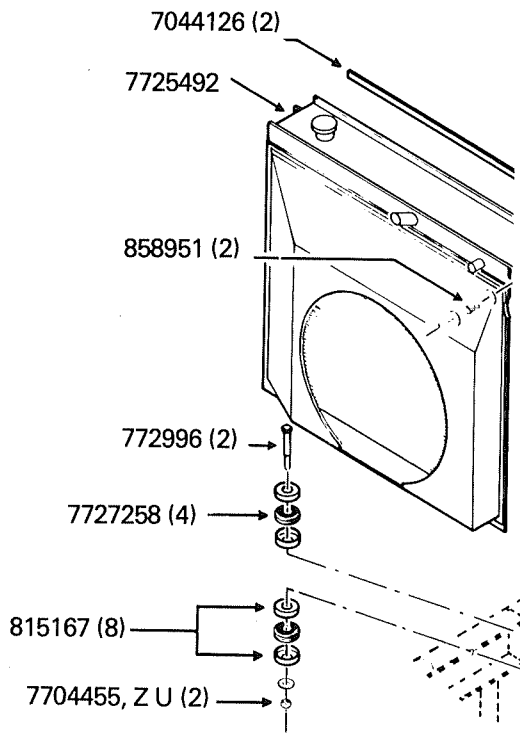
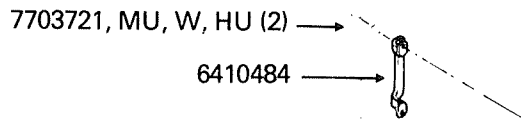
POWER TAKE-OFF CLUTCH





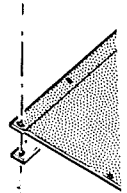
775080	(1)	Power Take Off Clutch Complete	813402	(1)	Bearing
076042	(2)	3/8" Spring Washer	813410	(1)	Retaining Ring
076232	(2)	1/4" Star Washer	813428	(1)	Collar Throw Out Bearing
077396	(1)	1/8" B.S.P. Grease Zerk	813436	(1)	Clutch Housing
077404	(2)	1/4" B.S.P. Grease Zerk	813444	(1)	Cover Plate (French)
077412	(2)	1/4" B.S.F. Grease Zerk	813451	(1)	Clutch Shaft
761759	(2)	1/4" x 1/4" x 1 1/2" Key	813469	(1)	Clutch Plate
761767	(1)	1/2" x 5/16" x 2 1/2" Key	813477	(2)	Bearing Cone
772855	(2)	3/8" B.S.W. x 1 1/2" Cap Screw	813485	(1)	Plate Lock
772863	(2)	1/4" V.S.W. x 1 1/2" Cap Screw	813493	(1)	Wrench-Hex
813295	(1)	Shaft, Clutch	813501	(1)	Ring
813303	(1)	Yoke Clutch	813519	(3)	Spring
813311	(1)	Shim Bearing	813527	(3)	Link-Spring
813329	(6)	Rin-Link	813535	(1)	Ring-Adjusting
813337	(6)	Link-Lever	813543	(1)	Bolt-Adjusting Ring Retainer
813345	(6)	Bushing Link	813550	(1)	Washer-Retainer Bolt
813352	(18)	Retaining Ring	813568	(1)	Plate Flotation Pressure
813360	(3)	Pin-Link	813584	(3)	Spring Return
813378	(6)	Link-Lever	813618	(1)	Drive Plate Set
813386	(1)	Sliding Sleeve	813626	(3)	Stud-Pressure Plate
813394	(1)	Retaining Ring	813634	(1)	Back Plate and Hub Asm
			813642	(1)	Retaining Ring
			813774	(1)	Plug Hex Head 1/4" B.S.P. Pipe
			815191	(1)	Driving Ring

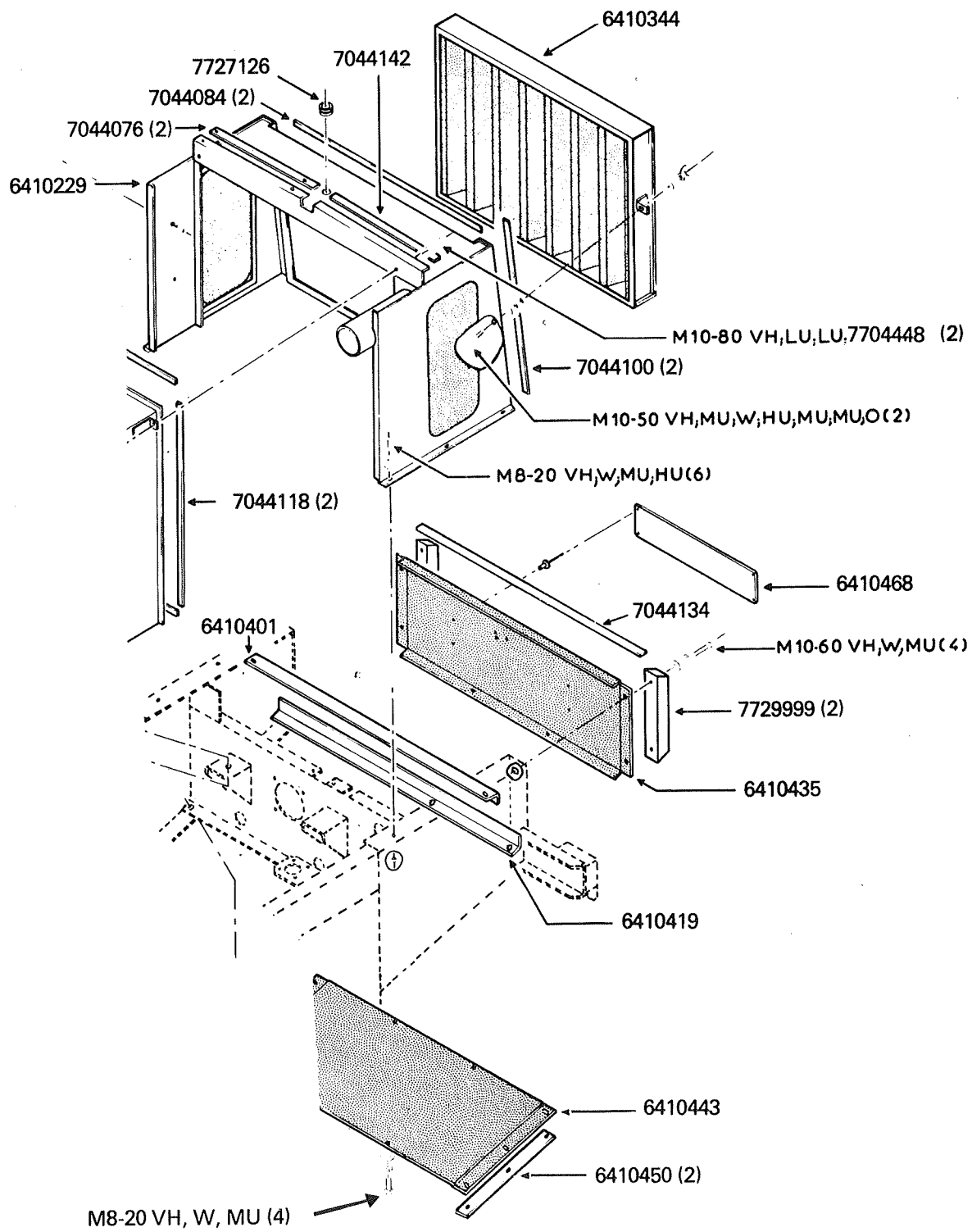
RADIATOR & HOOD SUPPORT



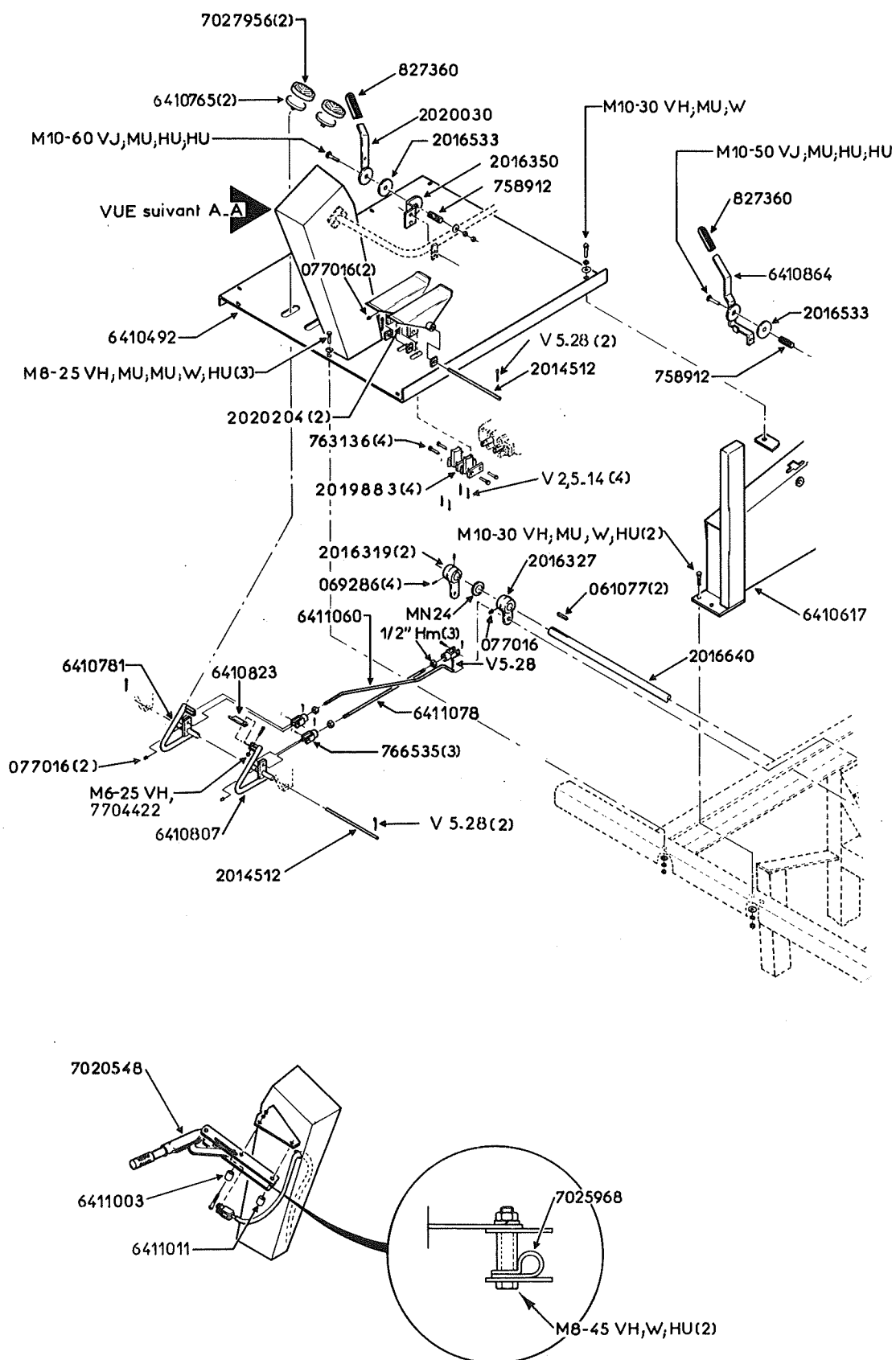
- 772996 (2) M12-175 Cap Screw
- 815167 (8) Cupel
- 858951 (2) Spring
- 6410229 (1) Hood Support
- 6410344 (1) Radiator Screen
- 6410401 (1) Upper Rear Beam
- 6410419 (1) Lower Rear Beam
- 6410435 (1) Rear Screen
- 6410443 (1) Lower Rear Screen
- 6410450 (2) Screen Bracket
- 6410468 (1) Registration Number Plate
- 6410484 (1) Handle
- 7044076 (1) Foam
- 7044084 (2) Foam
- 7044100 (2) Foam
- 7044118 (2) Foam
- 7044126 (2) Foam
- 7044134 (1) Foam
- 7044142 (1) Foam
- 7703721 (2) M6-22 (C 6, 8) Cap Screw
- 7704448 (2) M10 Lock Nut
- 7704455 (2) M12 Lock Nut
- 7725492 (1) Radiator
- 7727126 (1) Rubber Grommet
- 7727258 (4) Rubber Washer
- 7729999 (2) Rear Bumper Block

M8-25 VH, W, MU (6)



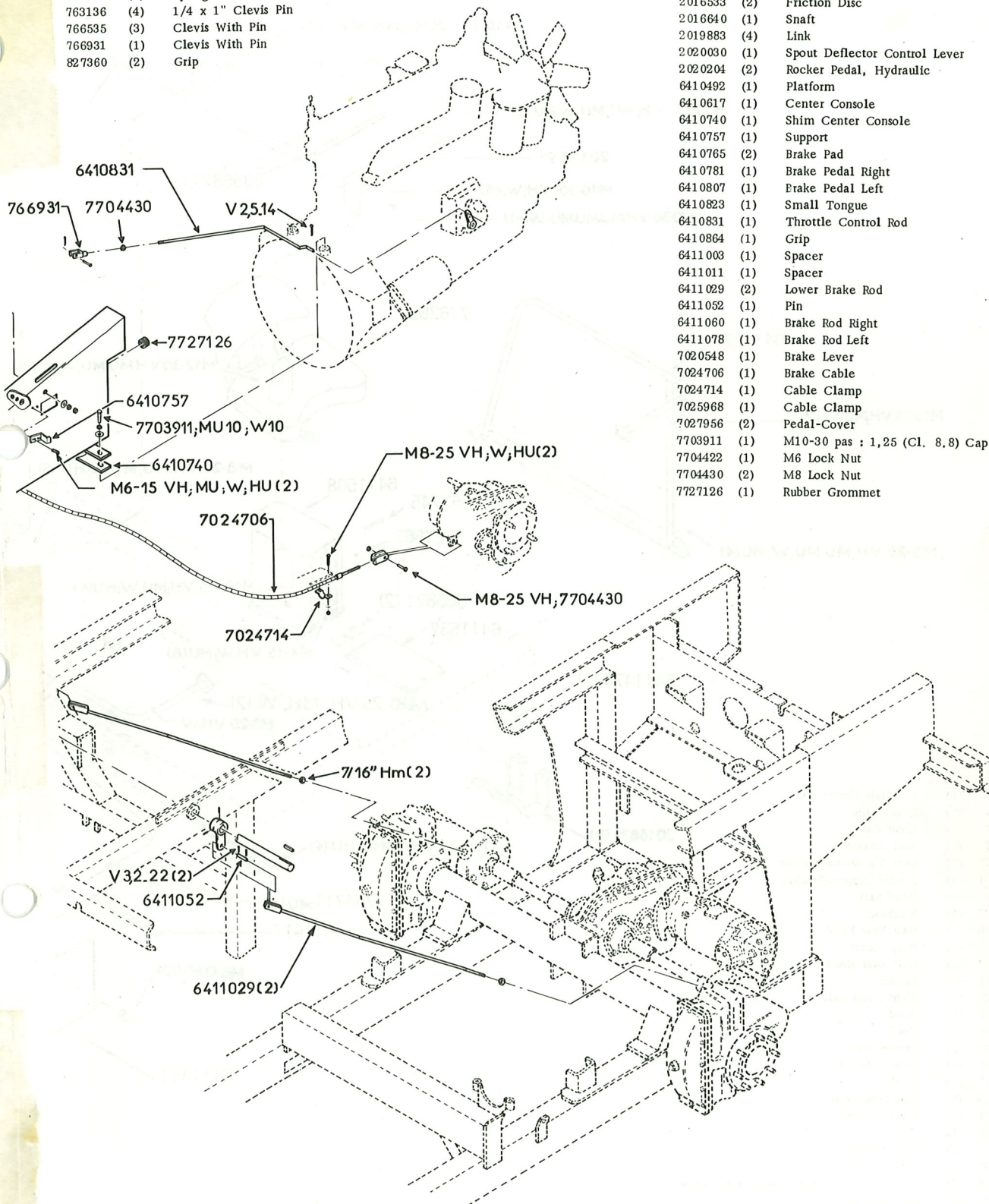


BRAKE & THROTTLE CONTROLS

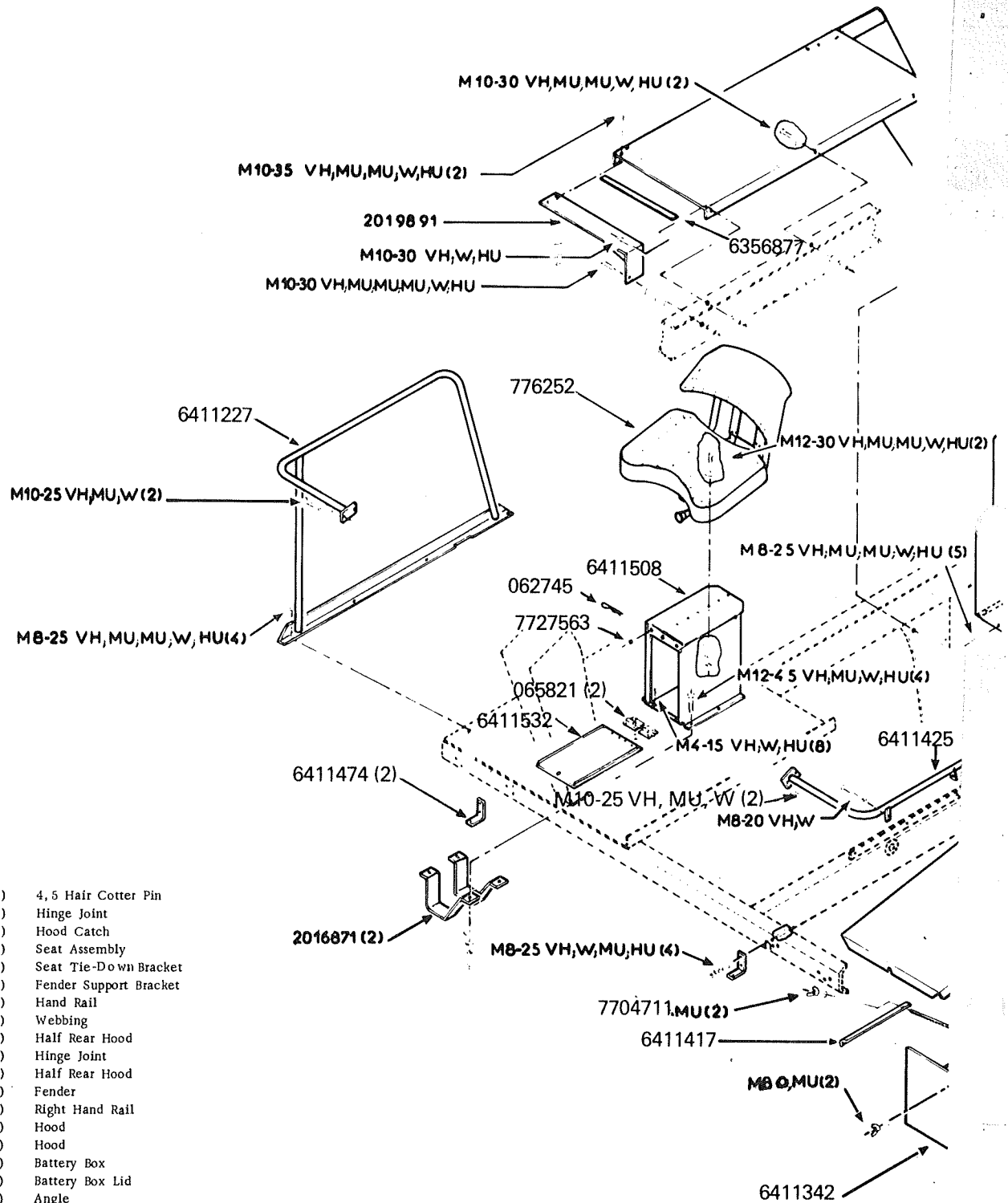


- | | | |
|--------|-----|-----------------------------|
| 061077 | (2) | 1/4 x 1/4 x 1-1/4" Key |
| 069286 | (4) | 1/4 x 1/4" Socket Set Screw |
| 077016 | (5) | 1/4" -28 Straight Zerk |
| 758912 | (2) | Spring |
| 763136 | (4) | 1/4 x 1" Clevis Pin |
| 766535 | (3) | Clevis With Pin |
| 766931 | (1) | Clevis With Pin |
| 827360 | (2) | Grip |

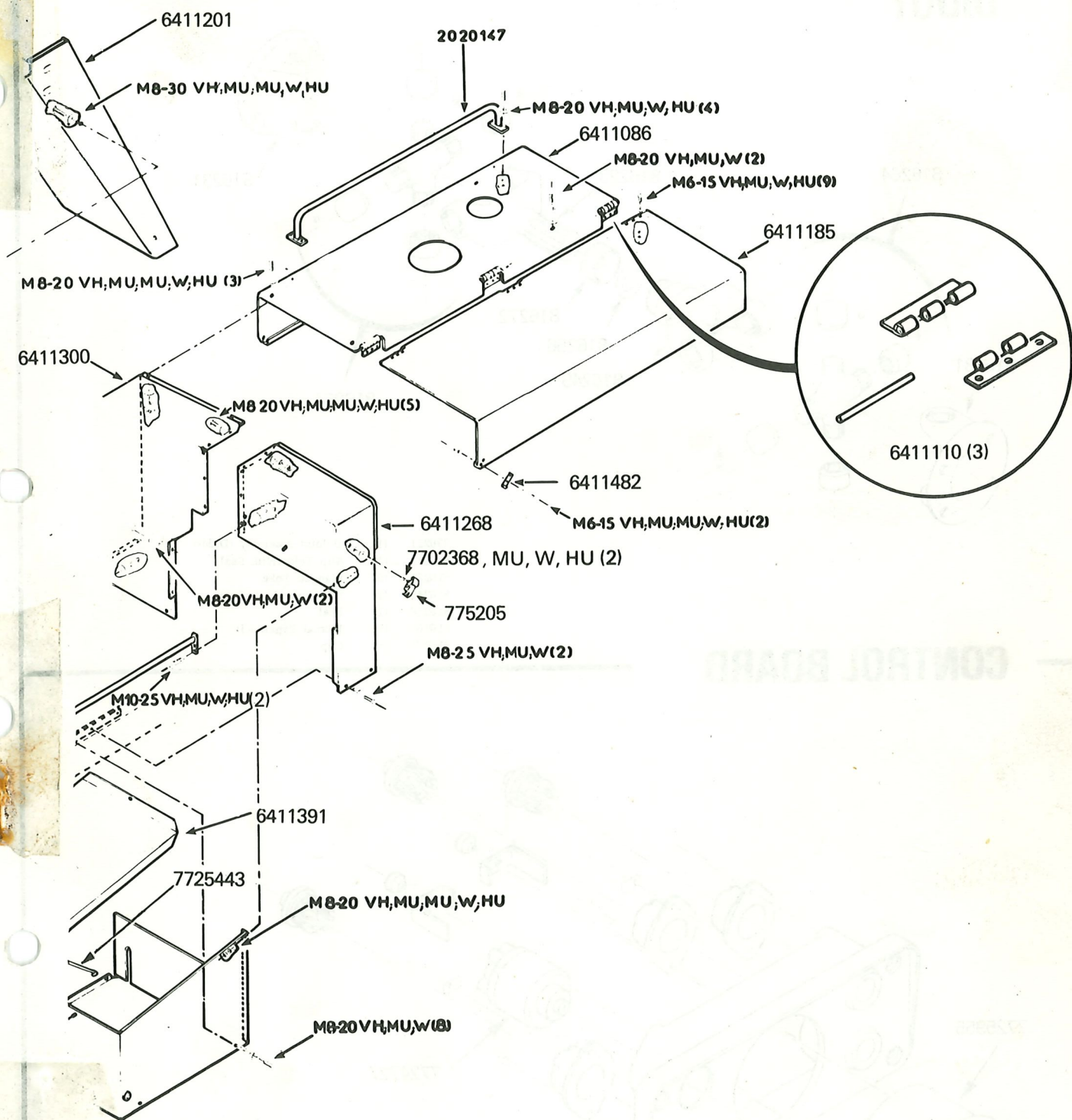
- | | | |
|---------|-----|---------------------------------------|
| 2014512 | (2) | Brake Pedal Pivot Pin |
| 2016319 | (2) | Linkage Arm |
| 2016327 | (1) | Linkage Arm |
| 2016350 | (1) | Mounting Control Lever |
| 2016533 | (2) | Friction Disc |
| 2016640 | (1) | Shaft |
| 2019883 | (4) | Link |
| 2020030 | (1) | Spout Deflector Control Lever |
| 2020204 | (2) | Rocker Pedal, Hydraulic |
| 6410492 | (1) | Platform |
| 6410617 | (1) | Center Console |
| 6410740 | (1) | Shim Center Console |
| 6410757 | (1) | Support |
| 6410765 | (2) | Brake Pad |
| 6410781 | (1) | Brake Pedal Right |
| 6410807 | (1) | Brake Pedal Left |
| 6410823 | (1) | Small Tongue |
| 6410831 | (1) | Throttle Control Rod |
| 6410864 | (1) | Grip |
| 6411003 | (1) | Spacer |
| 6411011 | (1) | Spacer |
| 6411029 | (2) | Lower Brake Rod |
| 6411052 | (1) | Pin |
| 6411060 | (1) | Brake Rod Right |
| 6411078 | (1) | Brake Rod Left |
| 7020548 | (1) | Brake Lever |
| 7024706 | (1) | Brake Cable |
| 7024714 | (1) | Cable Clamp |
| 7025968 | (1) | Cable Clamp |
| 7027956 | (2) | Pedal-Cover |
| 7703911 | (1) | M10-30 pas : 1,25 (Cl. 8,8) Cap Screw |
| 7704422 | (1) | M6 Lock Nut |
| 7704430 | (2) | M8 Lock Nut |
| 7727126 | (1) | Rubber Grommet |



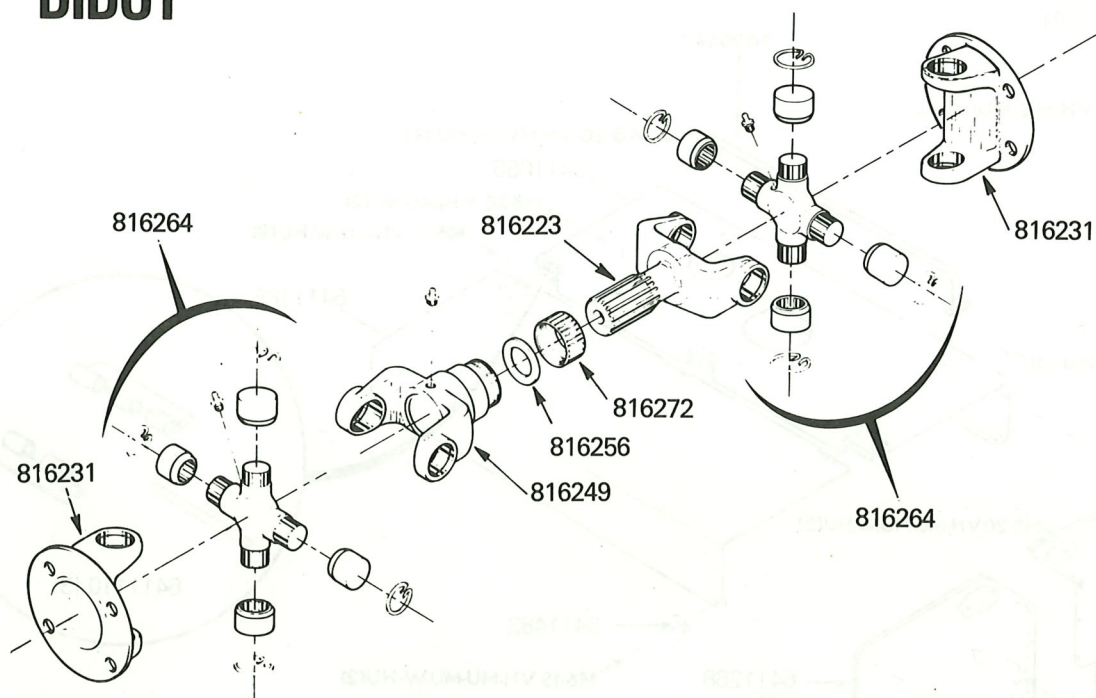
PLATFORM & HOOD ASSEMBLY



- | | | |
|---------|-----|---------------------------------------|
| 062745 | (1) | 4, 5 Hair Cotter Pin |
| 065821 | (2) | Hinge Joint |
| 775205 | (1) | Hood Catch |
| 776252 | (1) | Seat Assembly |
| 2016871 | (2) | Seat Tie-Down Bracket |
| 2019891 | (1) | Fender Support Bracket |
| 2020147 | (1) | Hand Rail |
| 6356877 | (1) | Webbing |
| 6411086 | (1) | Half Rear Hood |
| 6411110 | (3) | Hinge Joint |
| 6411185 | (1) | Half Rear Hood |
| 6411201 | (1) | Fender |
| 6411227 | (1) | Right Hand Rail |
| 6411268 | (1) | Hood |
| 6411300 | (1) | Hood |
| 6411342 | (1) | Battery Box |
| 6411391 | (1) | Battery Box Lid |
| 6411417 | (1) | Angle |
| 6411425 | (1) | Left Hand Rail |
| 6411474 | (2) | Light Bracket |
| 6411482 | (1) | Tab |
| 6411508 | (1) | Seat Bracket |
| 6411532 | (1) | Door |
| 7702368 | (2) | M4-10 (Cl. 8.8) Full Thread Cap Screw |
| 7704711 | (2) | M6 Wing Nut |
| 7725443 | (2) | Fastening Hooks |
| 7727563 | (2) | Rubber Grommet |

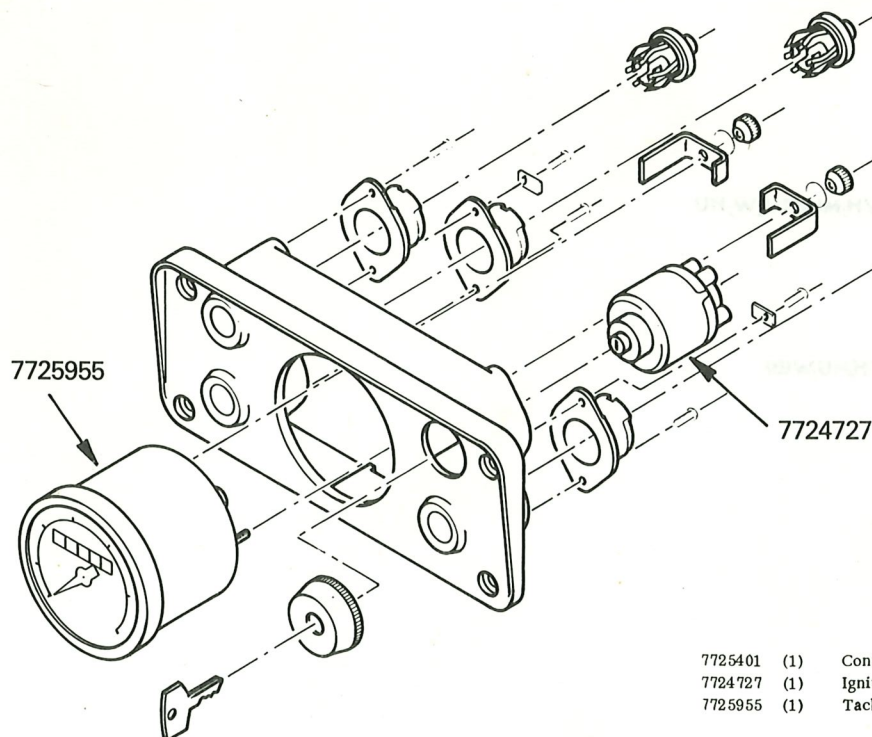


U-JOINT ASSEMBLY DIDOT



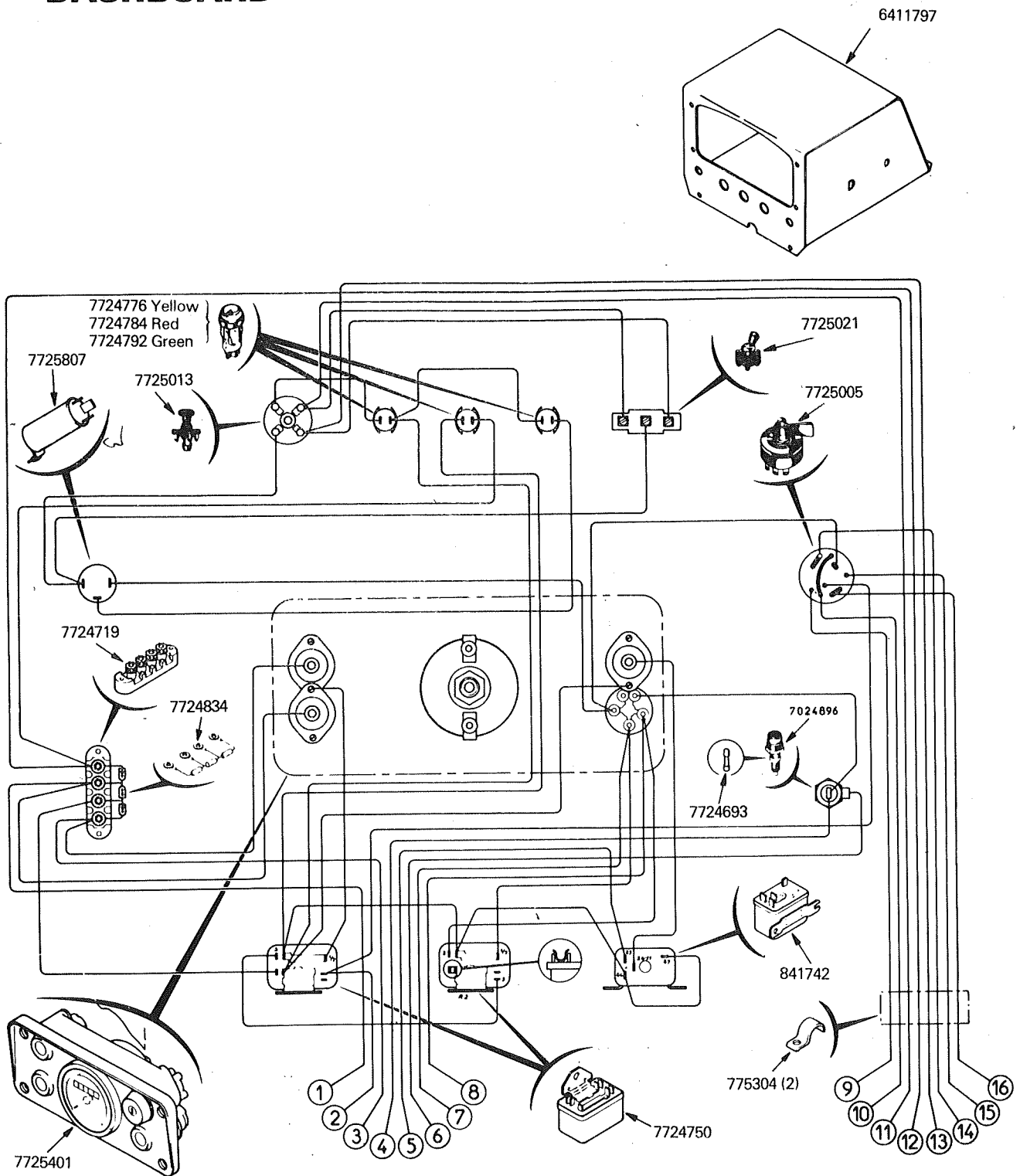
776211	(1)	U-Joint Assembly (Didot)
816223	(1)	Slip Yoke With Seal
816231	(2)	Flanged Yoke
816249	(1)	Slip Yoke With Seal
816256	(1)	Seal
816264	(2)	Journal Repair Kit
816272	(1)	Cap

CONTROL BOARD



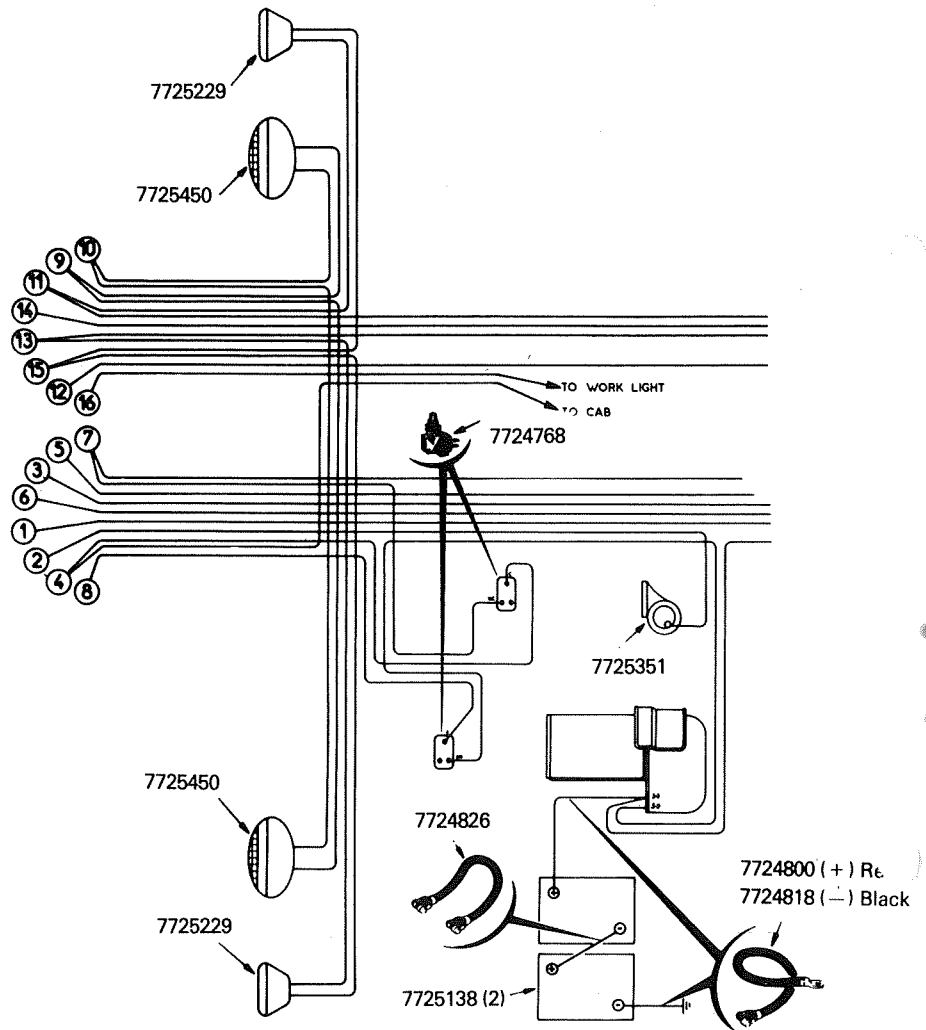
7725401	(1)	Control Ground Signal Complete
7724727	(1)	Ignition Switch
7725955	(1)	Tach

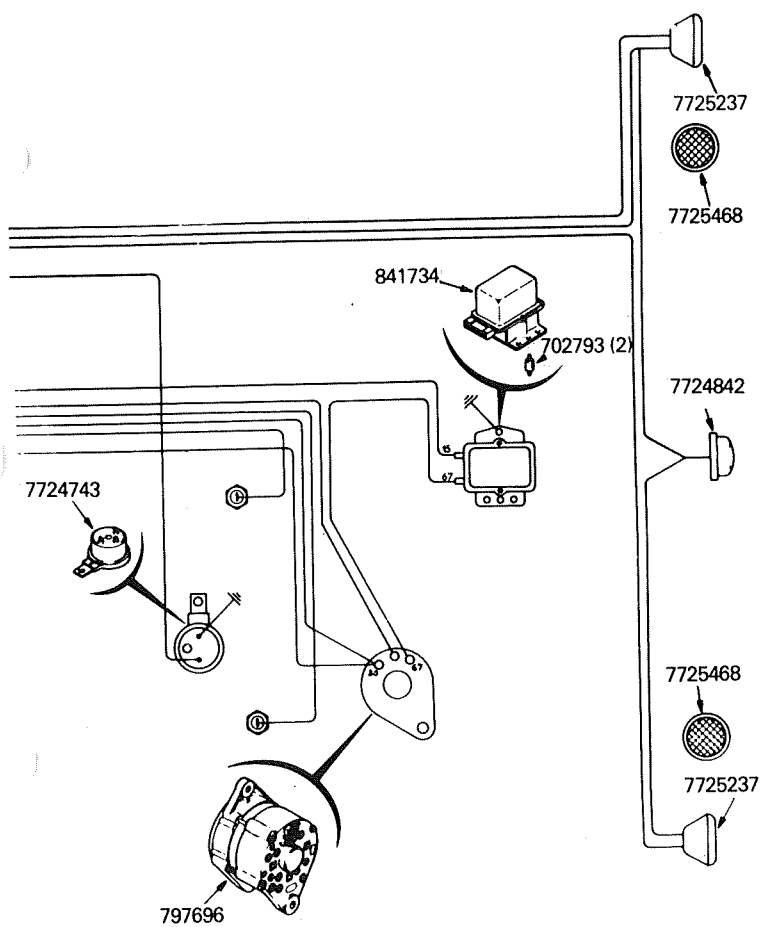
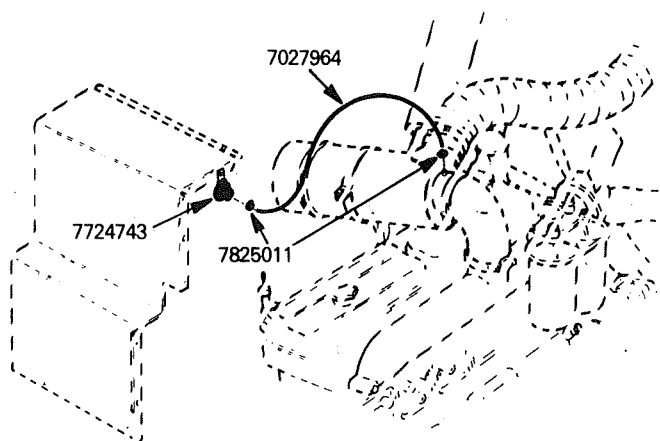
DASHBOARD



- | | |
|-------------|-------------------------|
| 6411789 (1) | Dashboard Complete |
| 775304 (2) | Hose Clam |
| 841742 (1) | Transmitting |
| 6411797 (1) | Case |
| 7024896 (1) | Fuse Older |
| 7724693 (1) | Fuse |
| 7724719 (1) | Contact Stud Four Point |
| 7724750 (2) | Relay Switch |

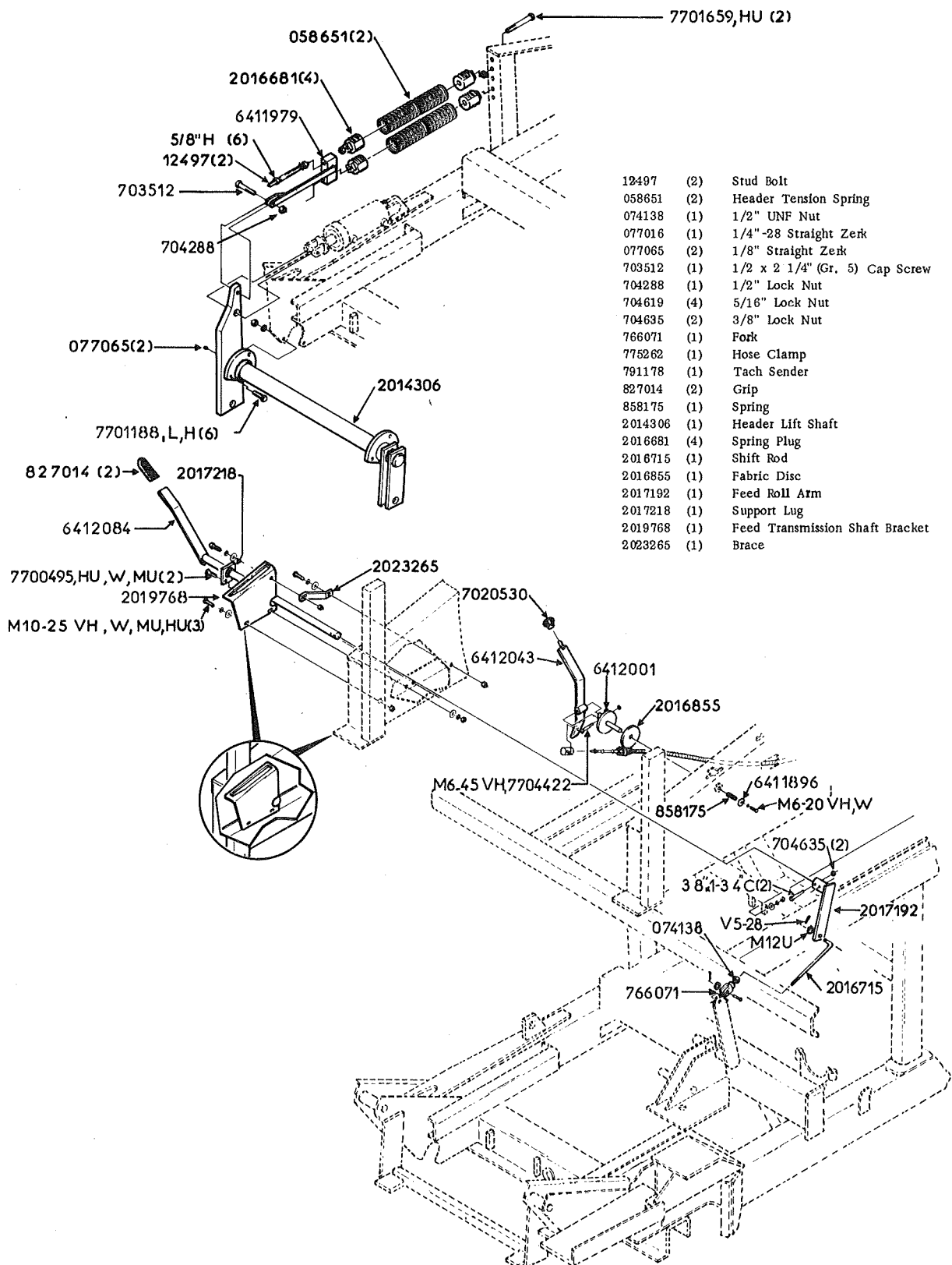
- | | |
|-------------|----------------------------|
| 7724776 (1) | Yellow Light Signal |
| 7724784 (1) | Red Light Signal |
| 7724792 (1) | Green Light Signal |
| 7724834 (1) | Diode |
| 7725005 (1) | Light Switch |
| 7725013 (1) | Warning Switch |
| 7725021 (1) | Indicator Reversing Switch |
| 7725401 (1) | Control Ground Signal |
| 7725807 (1) | Flasher Can |

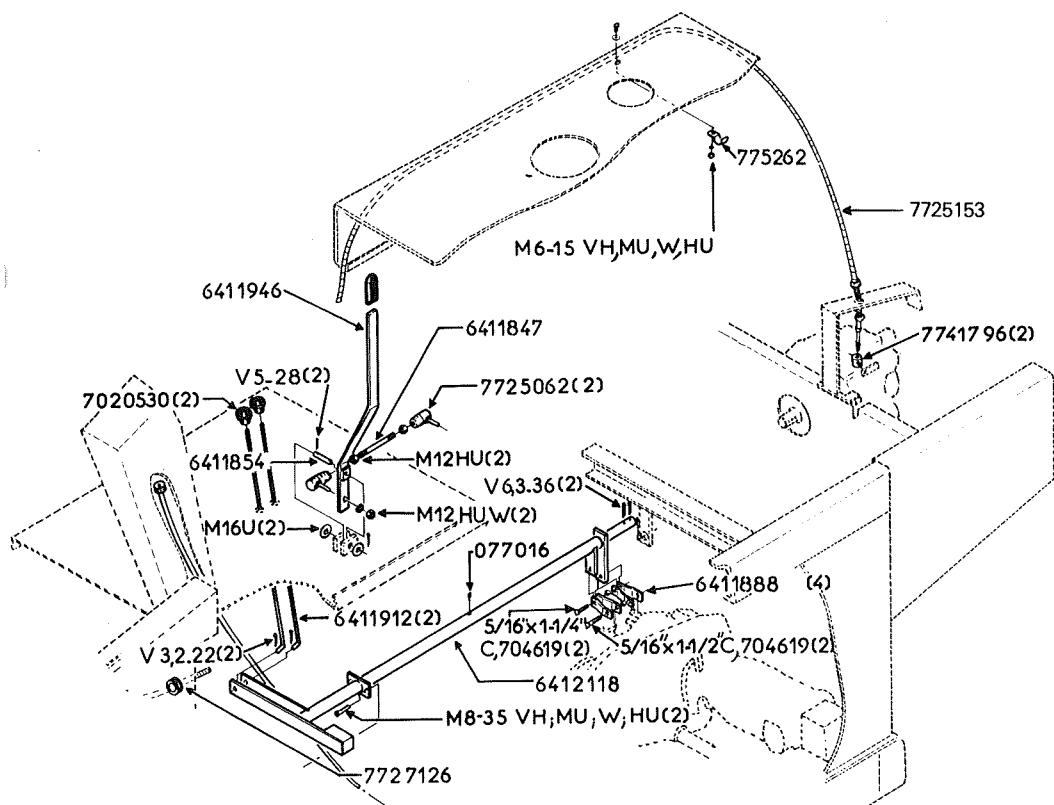




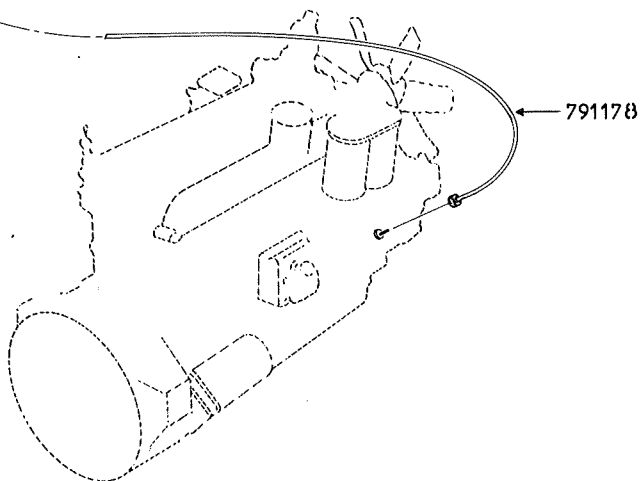
797696	(1)	Alternator
841734	(1)	Regulator
7027931	(2)	Elastic Contact Stud
7027964	(1)	Hose
7724743	(1)	Restriction Indicator
7724768	(2)	Throw-Over
7724800	(1)	Battery Cable Positif
7724818	(1)	Battery Cable Negatif
7724826	(1)	Coupling Cable
7724842	(1)	Tail Complete Light
7725138	(2)	Battery
7725229	(2)	Head Flasher Complete Light
7725237	(2)	Rear Flasher
7725351	(1)	Horn
7725450	(2)	Head Complete Light
7725468	(2)	Light
7825011	(2)	Hose Clamp

CONTROLS, LINKAGE & MISCELLANEOUS

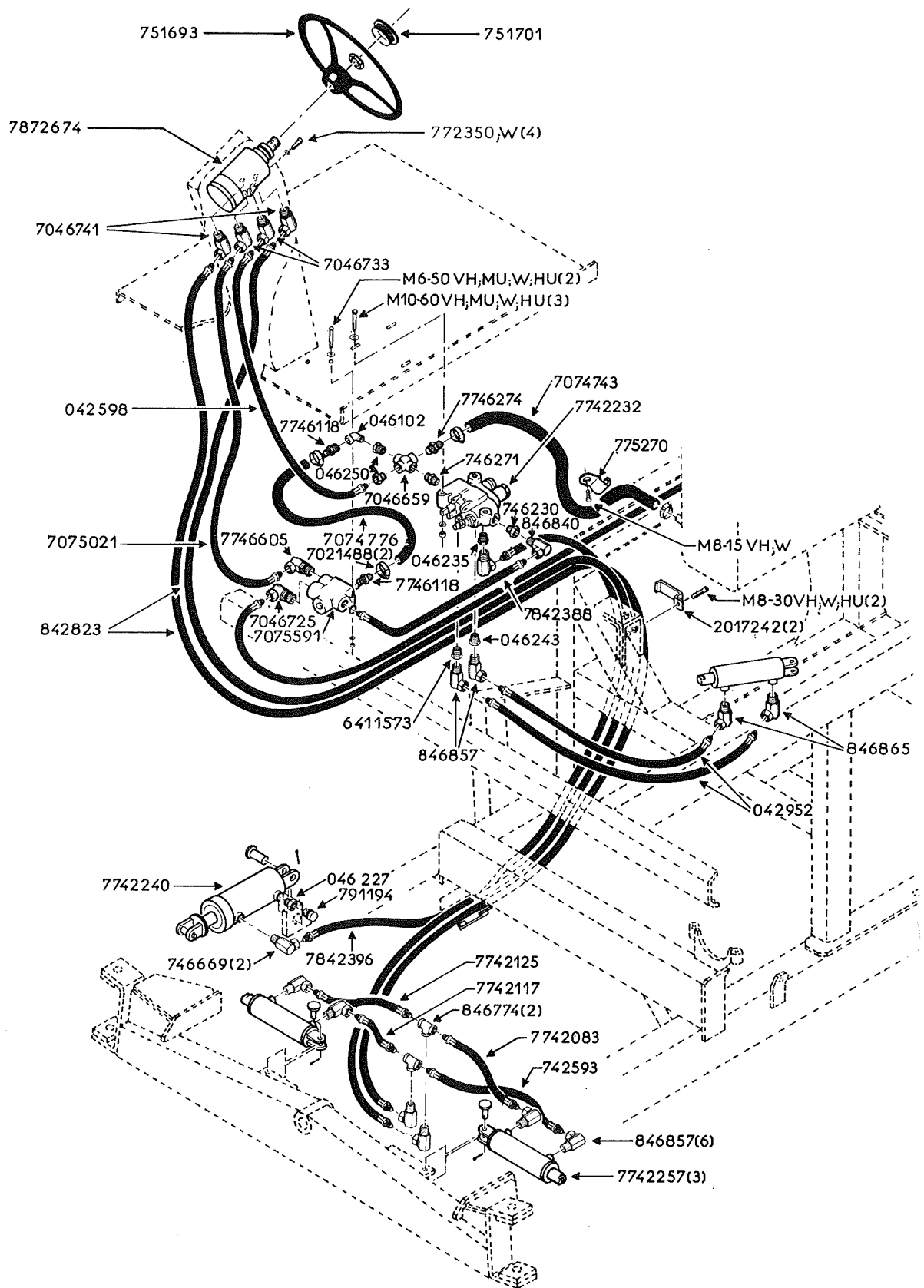


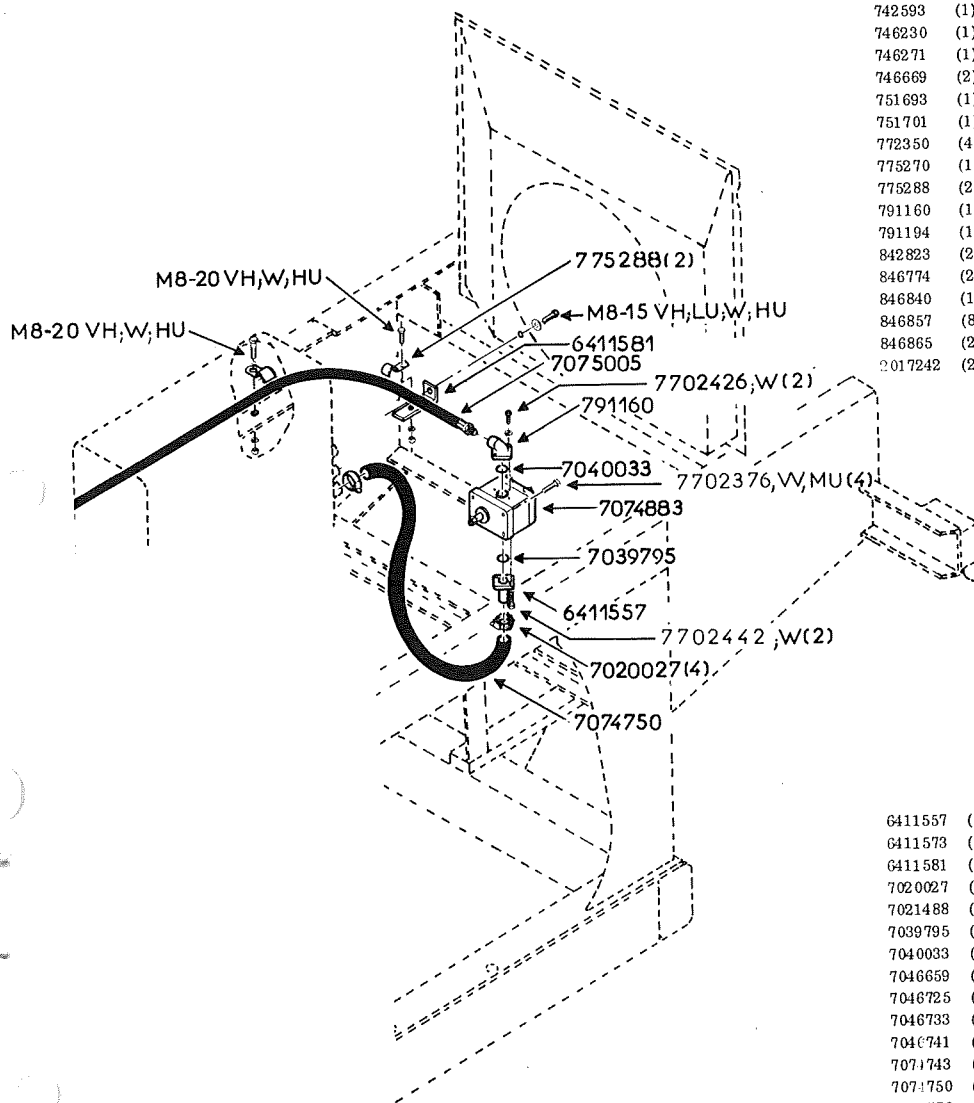


6411847	(1)	Stud Bolt
6411854	(1)	Pin
6411888	(4)	Linkage Strap
6411896	(1)	Flat Washer
6411912	(2)	Shift Rod
6411946	(1)	Clutch Lever
6411979	(1)	Spring Lift Barre
6412001	(1)	Control Rod And Disc
6412043	(1)	Control Handle
6412084	(1)	Feed Roll Transmission Shaft Bracket
6412118	(1)	Gear Shift Linkage
7020530	(3)	Knob
7700495	(2)	M 10-25 (Cl 8, 8) Special Carriage Bolt
7701188	(6)	1/2 x 1 1/4" (Gr. 5) Cap Screw
7701659	(2)	5/8 x 2 1/2" (Gr. 5) Cap Screw
7704422	(1)	M 6 Lock Nut
7725062	(2)	Tie Rod End
7725153	(1)	Control Cable
7727126	(1)	Rubber Grommet
7741796	(2)	Control Cable Ball Joint



HYDRAULICS





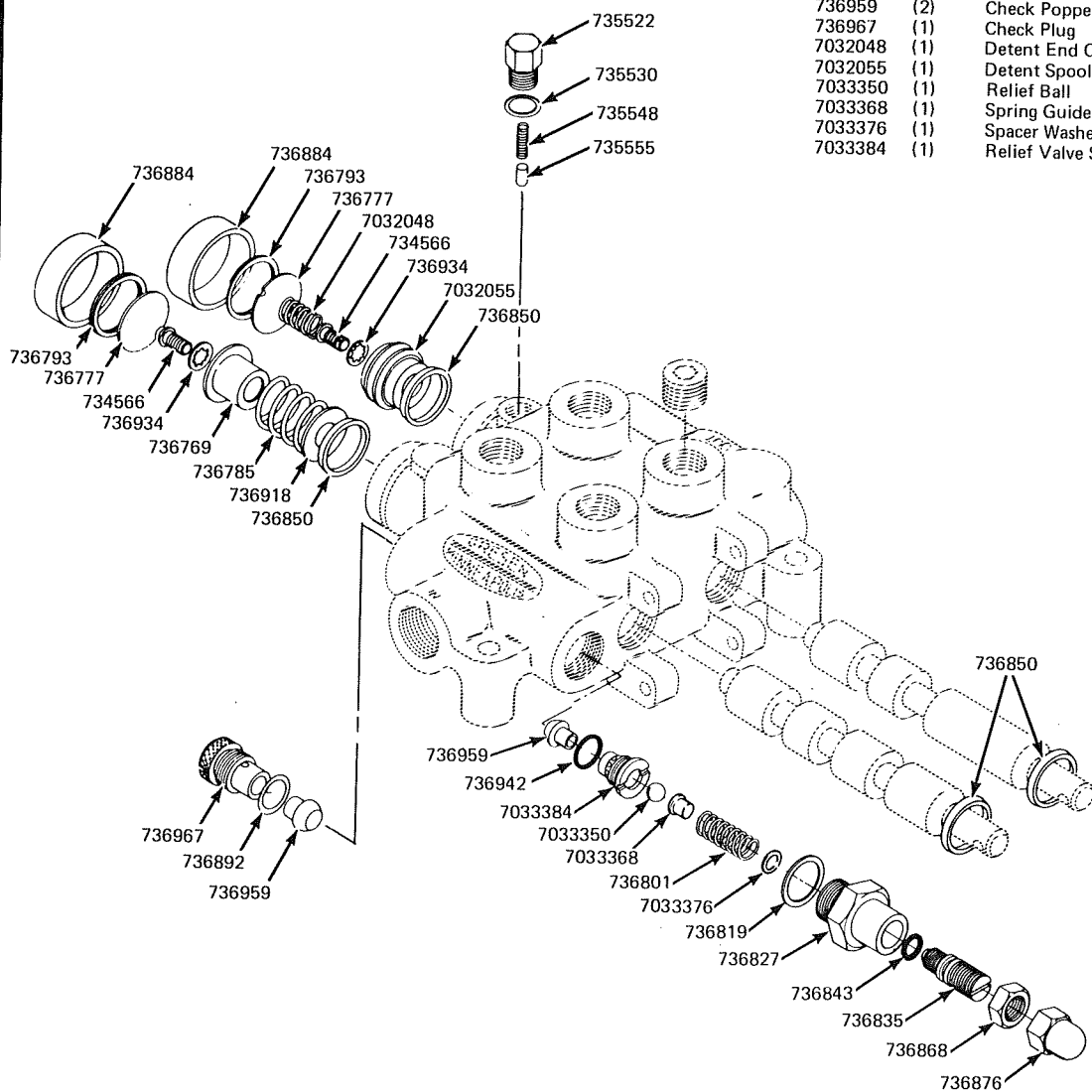
042598	(1)	Hydraulic Hose
042952	(2)	Hydraulic Hose
046102	(1)	3/8 NPTF x 90° Street Ell
046227	(1)	3/8 x 1/8 NPTF Bushing
046235	(1)	1/2 x 3/8 Bushing
046243	(1)	1/2 x 1/4 Bushing
046250	(2)	3/8 x 3/4 Bushing
742593	(1)	Hydraulic Hose
746230	(1)	3/4 x 1/2 Bushing
746271	(1)	3/4" Close Nipple
746669	(2)	3/8 x 3/8 x 90° Swivel Adapter
751693	(1)	Steering Wheel
751701	(1)	Steering Wheel Cover
772350	(4)	5/16 x 5/8 (Gr. 5) Cap Screw
775270	(1)	Hose Clamp
775288	(2)	Hose Clamp
791160	(1)	Lift Flange
791194	(1)	Silencer
842823	(2)	Hydraulic Hose
846774	(2)	1/4" Tee
846840	(1)	1/2 x 1/2 x 90° Swivel Adapter
846857	(8)	1/4 x 1/4 x 90° Swivel Adapter
846865	(2)	1/4 x 1/4 x 45° Swivel Adapter
9017242	(2)	Hose Clamp

6411557	(1)	Intake Flange
6411573	(1)	Reducer With Orifice
6411581	(1)	Hose Clamp
7020027	(4)	Hose Clamp
7021488	(2)	Hose Clamp
7039795	(1)	Seal
7040033	(1)	Seal
7046659	(1)	3/4" Female Cross (F) x 90° Swivel Adapter
7046725	(1)	7/8 x 14 x 1/2 NPSM
7046733	(2)	9/16 x 3/8 x 3/8 Male ORB 45° Swivel Adapter
7046741	(2)	9/16-18 x 1/4 Male ORB 45° Swivel Adapter
7074743	(1)	Hydraulic Hose
7074750	(1)	Hydraulic Hose
7074776	(1)	Hydraulic Hose
7074883	(1)	Pump
7075005	(1)	Hydraulic Hose
7075021	(1)	Hydraulic Hose
7075591	(1)	Flow Divider
7702376	(4)	M6-30 (Cl 8.8) Cap Screw
7702426	(2)	M6-22 (Cl 8.8) Socket Head Cap Screw
7702442	(2)	M8-30 (Cl 8.8) Socket Head Cap Screw
7742083	(1)	Hydraulic Hose
7742117	(1)	Hydraulic Hose
7742125	(1)	Hydraulic Hose
7742232	(4)	Control Valve
7742240	(1)	Header Lift Cylinder
7742257	(3)	Hydraulic Cylinder
7746118	(2)	3/8 x 3/8 MB Insert
7746274	(1)	3/4 NPTF x 1" I.D Hose
7746605	(1)	Adapter
7842388	(1)	Hydraulic Hose
7842396	(1)	Hydraulic Hose
7872674	(1)	Hydraulic Steering Valve

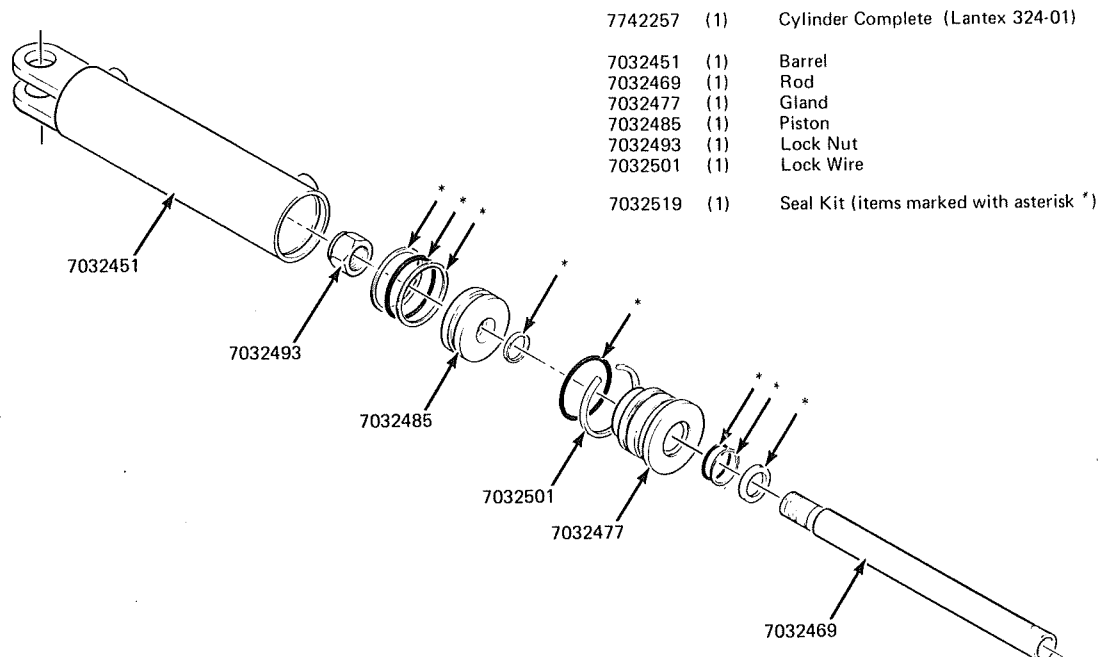
CONTROL VALVE (TWO SPOOL)

7742232 (1) Control Valve Complete (Gresen SP-R3-4(HP))
2000 P.S.I.

734566	(2)	Spring Assembly Bolt
735522	(1)	Detent Cap
735530	(1)	Detent Cap Washer
735548	(1)	Detent Spring
735555	(1)	Detent Pin
736769	(1)	Stop Collar
736777	(2)	Stop Disc
736785	(1)	Centering Spring
736793	(2)	Stop Disc Snap Ring
736801	(1)	Relief Spring
736819	(1)	Relief Body Gasket
736827	(1)	Relief Body
736835	(1)	Adjusting Screw
736843	(1)	Adjusting Screw O-Ring
736850	(4)	Spool Seal
736868	(1)	Adjusting Screw Jam Nut
736876	(1)	Acorn Cap
736884	(2)	Rubber Bonnet
736892	(1)	Check Plug O-Ring
736918	(1)	Stop Washer
736934	(2)	Center Spring Lock Washer
736942	(1)	Relief Valve Seat O-Ring
736959	(2)	Check Poppet
736967	(1)	Check Plug
7032048	(1)	Detent End Cap Retainer Spring
7032055	(1)	Detent Spool Adapter
7033350	(1)	Relief Ball
7033368	(1)	Spring Guide
7033376	(1)	Spacer Washer
7033384	(1)	Relief Valve Seal



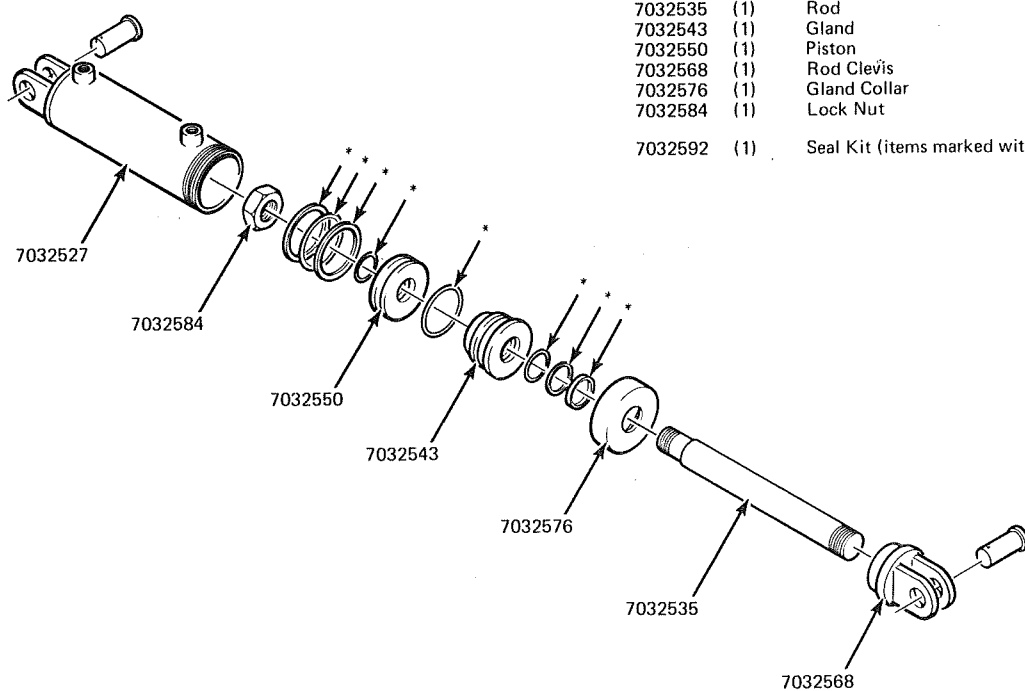
STEERING & SPOUT CONTROL CYLINDER



7742257	(1)	Cylinder Complete (Lantex 324-01)
7032451	(1)	Barrel
7032469	(1)	Rod
7032477	(1)	Gland
7032485	(1)	Piston
7032493	(1)	Lock Nut
7032501	(1)	Lock Wire
7032519	(1)	Seal Kit (items marked with asterisk *)

HEADER LIFT CYLINDER

7-70



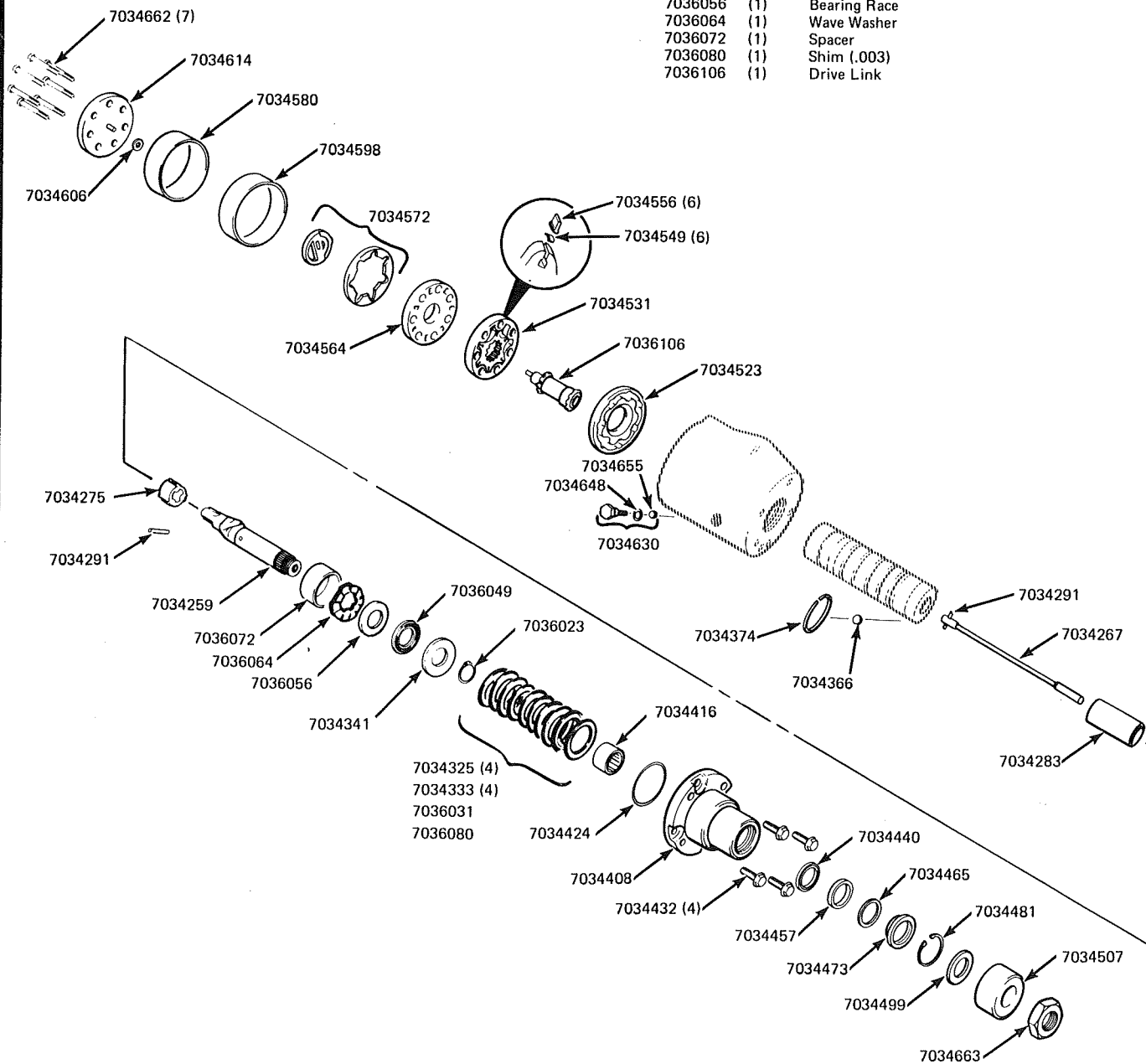
7742240	(1)	Cylinder Complete (Lantex 329-01)
7032527	(1)	Barrel
7032535	(1)	Rod
7032543	(1)	Gland
7032550	(1)	Piston
7032568	(1)	Rod Clevis
7032576	(1)	Gland Collar
7032584	(1)	Lock Nut
7032592	(1)	Seal Kit (items marked with asterisk *)

7-71

STEERING VALVE

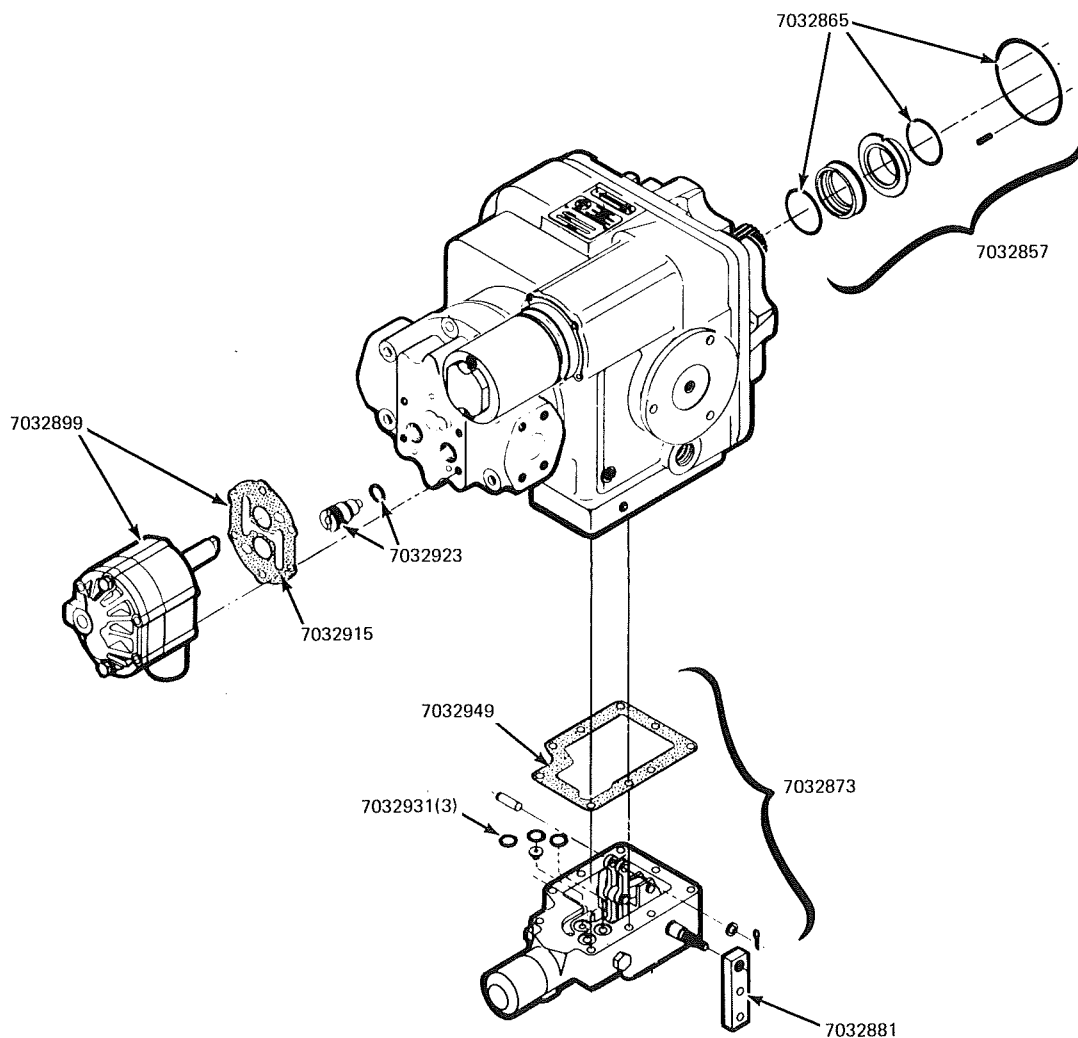
7872674	(1)	Steering Valve Complete (Ross HGA 10009)
7034259	(1)	Input Shaft
7034267	(1)	Torsion Bar
7034275	(1)	Drive Ring
7034283	(1)	Drive Link Spacer
7034291	(2)	Pin
7034325	(4)	.010 Shim
7034333	(4)	.005 Shim
7034341	(1)	Thrust Bearing
7034366	(1)	5/16" Diameter Ball
7034374	(1)	Pre-Load Spring
7034408	(1)	Upper Cover Assembly
7034416	(1)	Needle Bearing
7034424	(1)	Ring Seal
7034432	(4)	5/16 x 18 x 3/4" C-Bore Cap Screw
7034440	(1)	Shaft Packing
7034457	(1)	Backup Ring
7034465	(1)	Washer
7034473	(1)	Washer

7034481	(1)	Retaining Ring
7034499	(1)	Felt Bushing
7034507	(1)	Shield
7034523	(1)	Spacer
7034531	(1)	Rotor Set
7034549	(6)	Spring
7034556	(6)	Vane
7034564	(1)	Manifold
7034572	(1)	Commutator Assembly
7034580	(1)	Rotor Seal
7034598	(1)	Retainer Seal
7034606	(1)	Washer
7034614	(1)	End Cover Assembly
7034622	(7)	5/16 - 18 x 2-11/16" Special Cap Screw
7034630	(1)	Plug and Roll Pin Assembly
7034648	(1)	O-Ring
7034655	(1)	1/4" Diameter Ball
7034663	(1)	Wheel Nut
7036023	(1)	Retaining Ring
7036031	(1)	Shim (.0025)
7036049	(1)	Thrust Bearing
7036056	(1)	Bearing Race
7036064	(1)	Wave Washer
7036072	(1)	Spacer
7036080	(1)	Shim (.003)
7036106	(1)	Drive Link

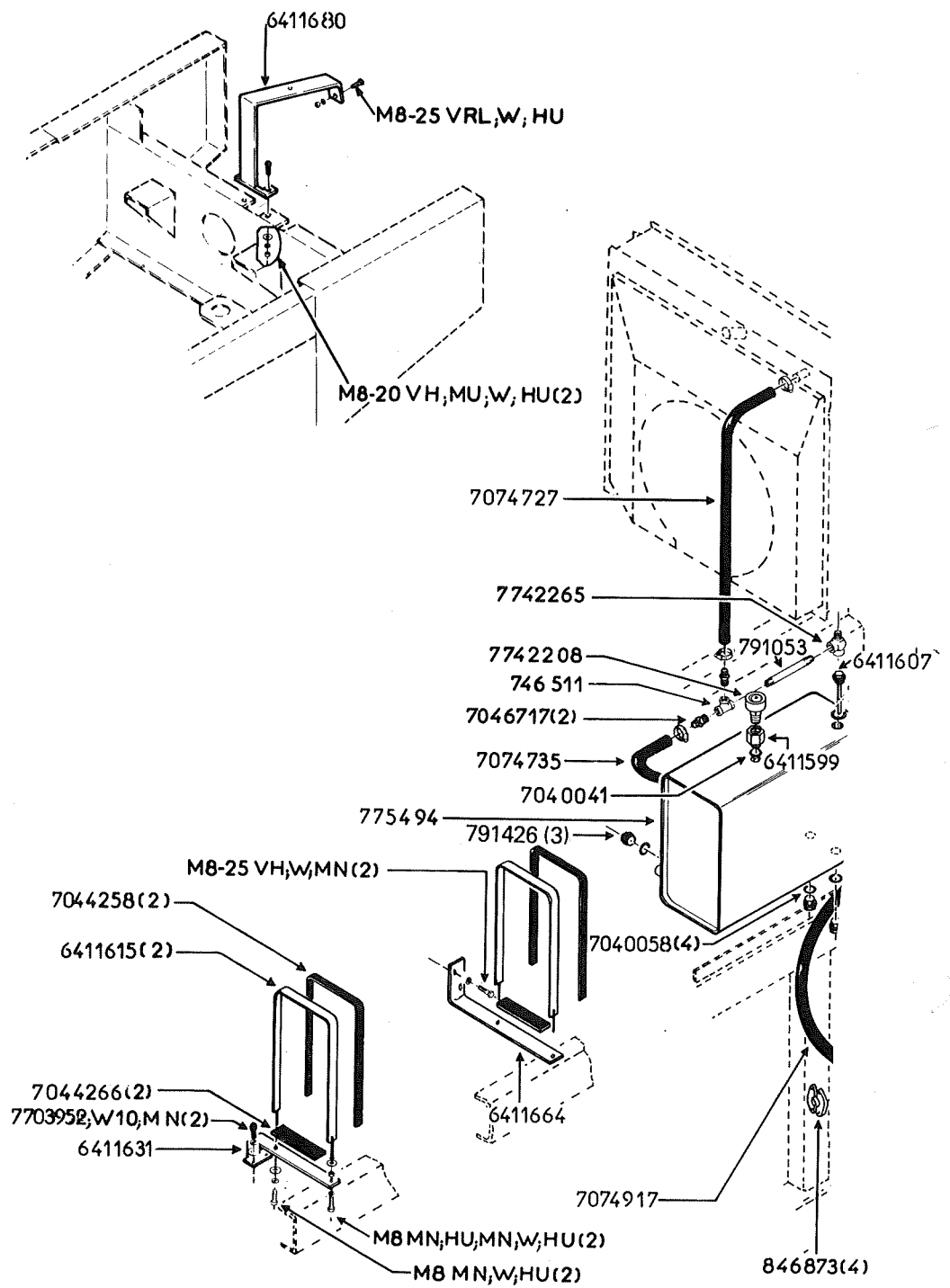


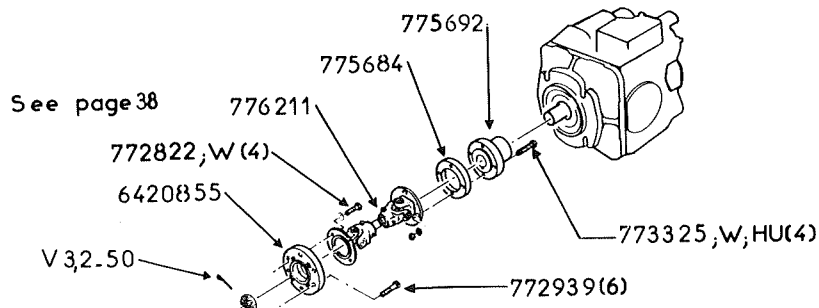
HYDRAULIC PUMP & REPAIR KITS

7742133	(1)	Pump Complete (Sundstrand 22-2052)
7032857	(1)	Seal Kit - Main Shaft
7032865	(1)	O-Ring Kit - Main Shaft
7032873	(1)	Kit - Control Valve
7032881	(1)	Control Handle
7032899	(1)	Kit - Charge Pump
7032915	(1)	Gasket - Charge Pump
7032923	(1)	Check Valve Assembly
7032931	(3)	O-Ring
7032949	(1)	Gasket - Control Valve

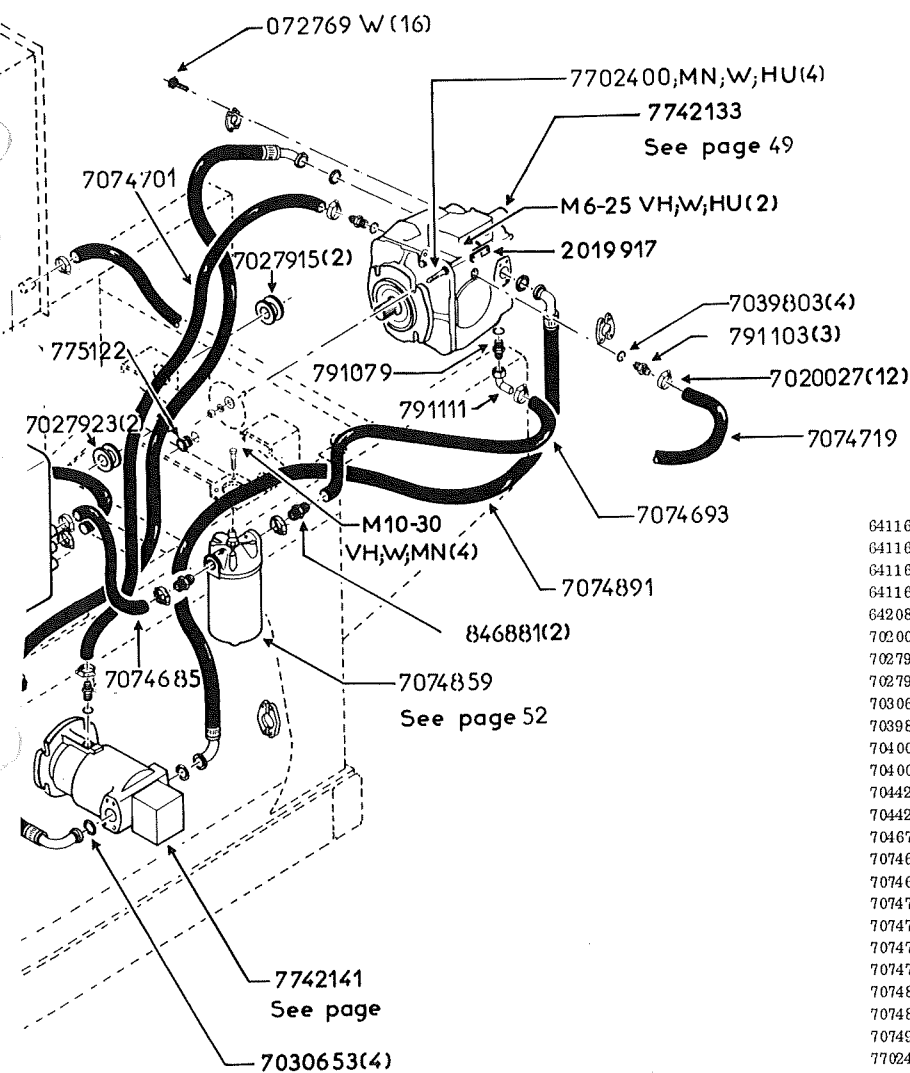


MAIN DRIVE HYDRAULICS





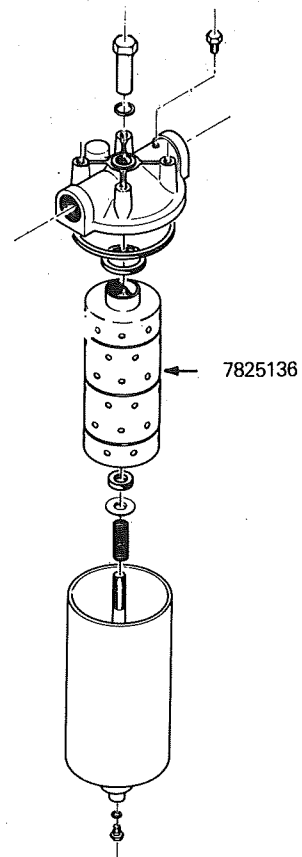
072769	(16)	3/8 x 1-1/4" (Grade 5) Cap Screw
746511	(1)	1/2" Tee
772822	(4)	M10-25 (Cl. 8, 8) Cap Screw
772939	(6)	M10-35 pas 1,25 (Cl 8, 8) Socket Set Screw
773325	(4)	M10-60 (Cl 8, 8) Cap Screw
775122	(1)	Plastic Cap
775494	(1)	Hydraulic Oil Reservoir
775684	(1)	Bushing
775692	(1)	Tapered Sleeve
776211	(1)	U-Joint Complete
791053	(1)	Close Nipple
791079	(1)	7/8" - 14 UNF 2 B Adapter
791103	(3)	7/8" - 14 UNF 2 B Adapter
791111	(1)	8/8" - 14 UNF 2 B Pivoting Adapter
791426	(3)	Hex Plug
846873	(4)	Flange Coupling Half
846881	(2)	1" Briggs Male Adapter
2019917	(1)	Shift Arm
6411599	(1)	Adapter
6411607	(1)	Gauge



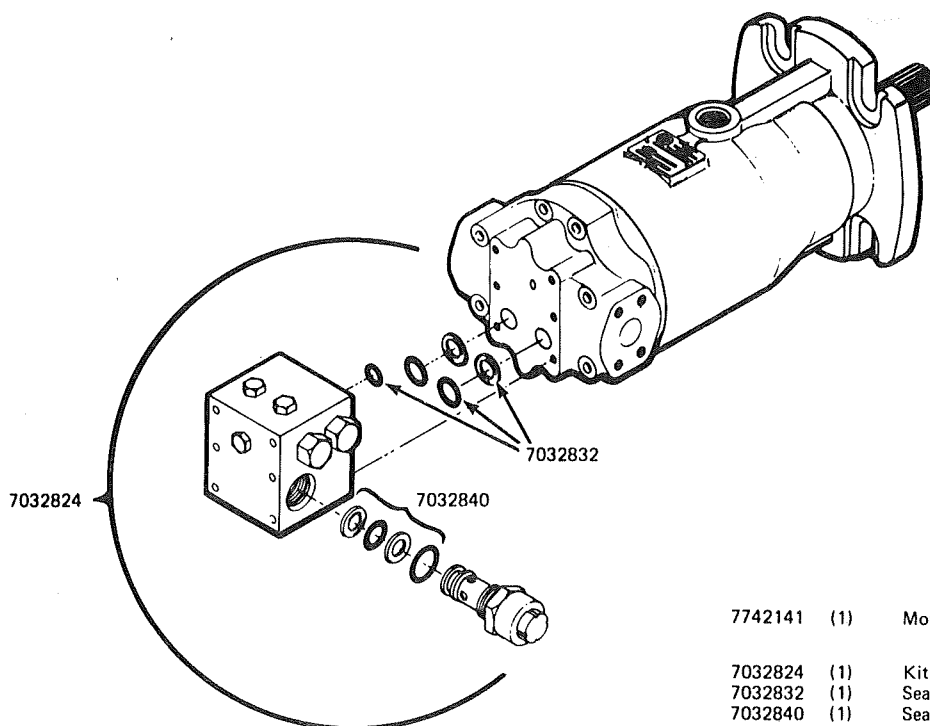
6411615	(2)	Hydraulic Oil Reservoir Strap
6411631	(1)	Front Support Tab
6411664	(1)	Rear Support Tab
6411680	(1)	Hose Support
6420855	(1)	Engine Adapter Plate
7020027	(12)	Hose Clamp
7027915	(2)	Rubber Grommet
7027923	(2)	Rubber Grommet
7030653	(4)	O Ring
7039803	(4)	O Ring
7040041	(1)	Copper Joint
7040058	(4)	Copper Joint
7044258	(2)	Liner
7044266	(2)	Liner
7046717	(2)	1/2" Briggs Adapter
7074685	(1)	Hose
7074693	(1)	Hose
7074701	(1)	Hose
7074719	(1)	Hose
7074727	(1)	Hose
7074735	(1)	Hose
7074859	(1)	Hydraulic Filter
7074891	(1)	Hose
7074917	(1)	Hose
7702400	(4)	M14-40 (Cl 8, 8) Cap Screw
7703952	(2)	M10-25 (Cl 8, 8) Cap Screw
7742133	(1)	Sunstrand Pump
7742141	(1)	Sunstrand Motor
7742208	(1)	Breather
7742265	(1)	By Pass Valve

HYDRAULIC OIL FILTER

7074859 (1) Hydraulic Oil Filter Complete
7825136 (1) Element

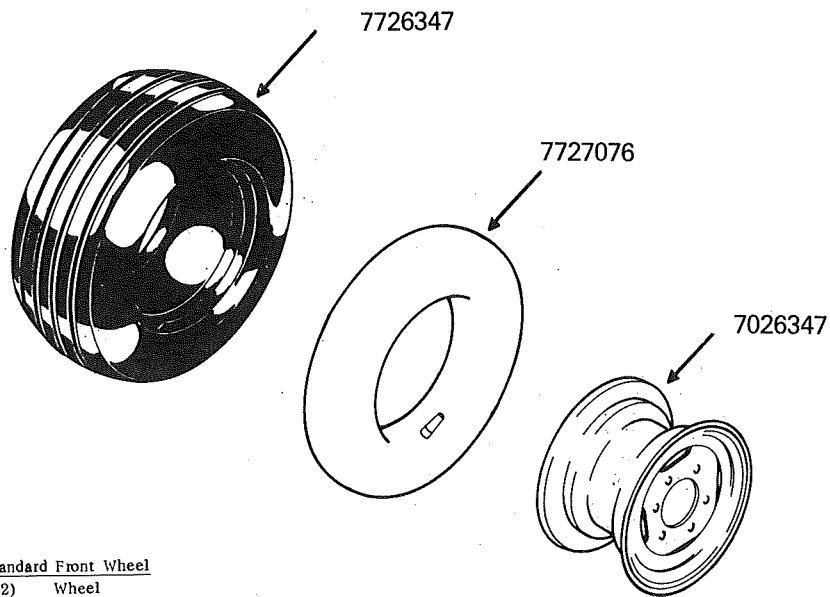


-HYDRAULIC MOTOR & REPAIR KITS



7742141 (1) Motor Complete (Sundstrand 22-3031)
7032824 (1) Kit - Manifold Replacement
7032832 (1) Seal Kit - Manifold
7032840 (1) Seal Kit (For High Pressure Valve Assembly)

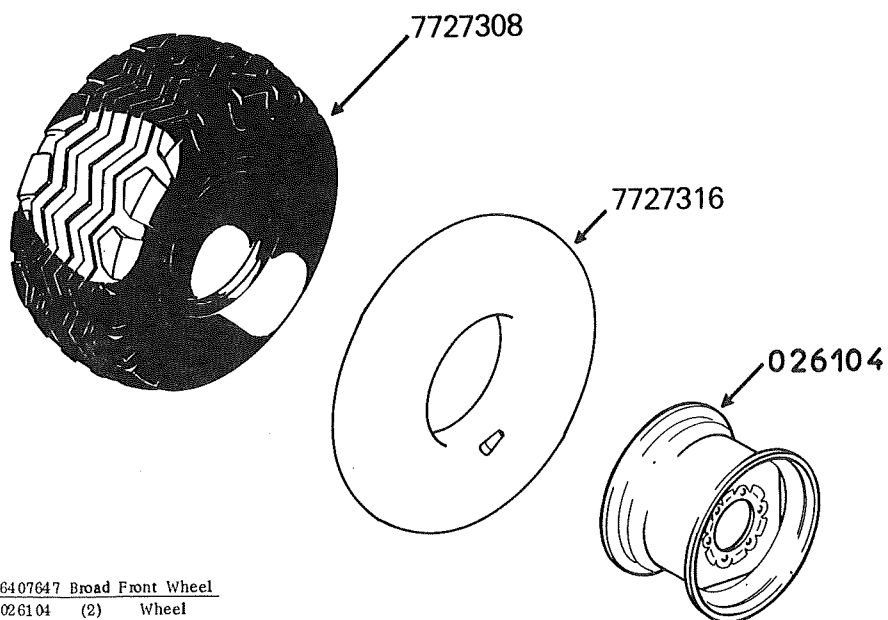
STANDARD FRONT WHEEL



6407589 Standard Front Wheel

7026347	(2)	Wheel
7727076	(2)	Tube
7727084	(2)	Tire

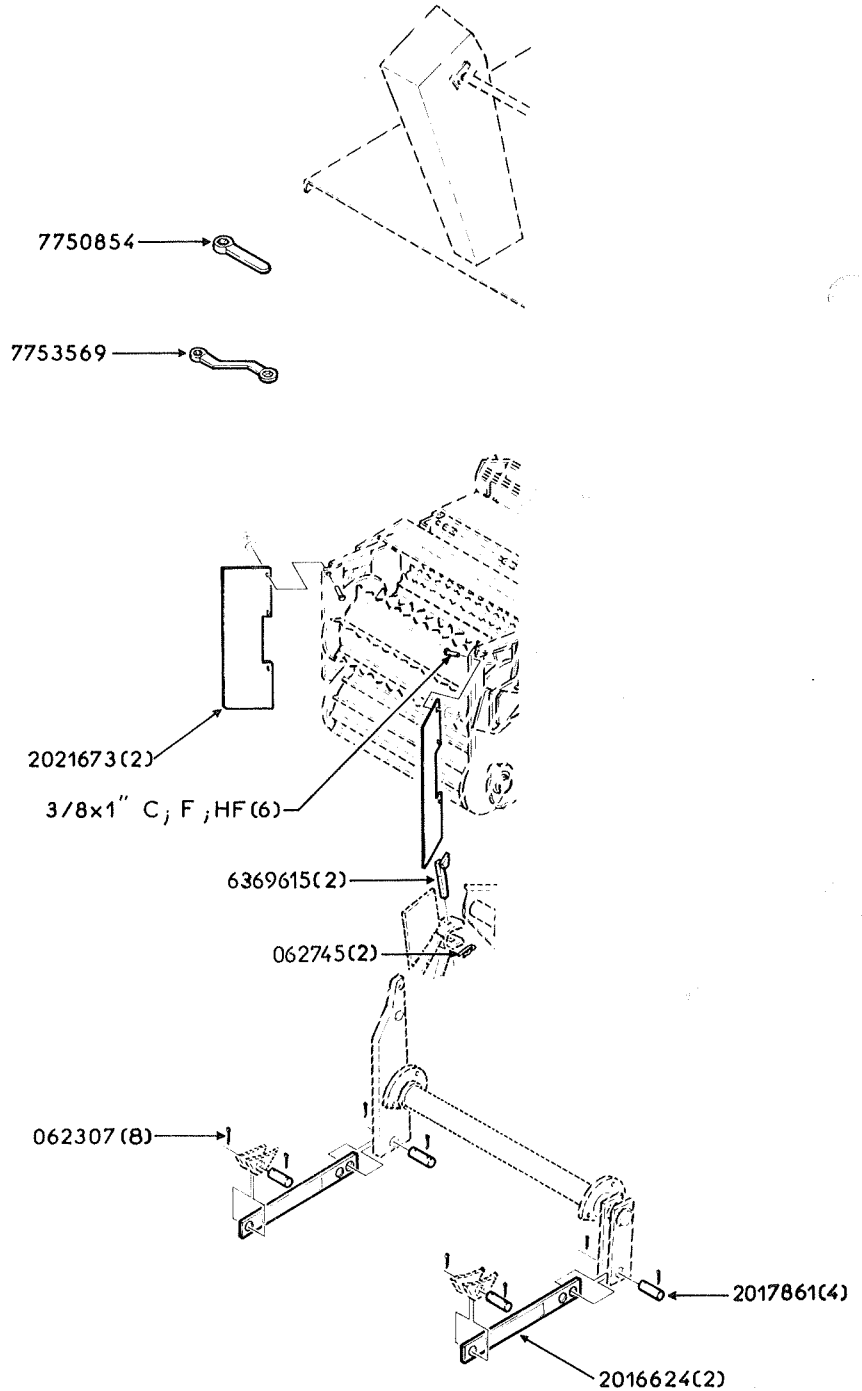
BROAD FRONT WHEEL

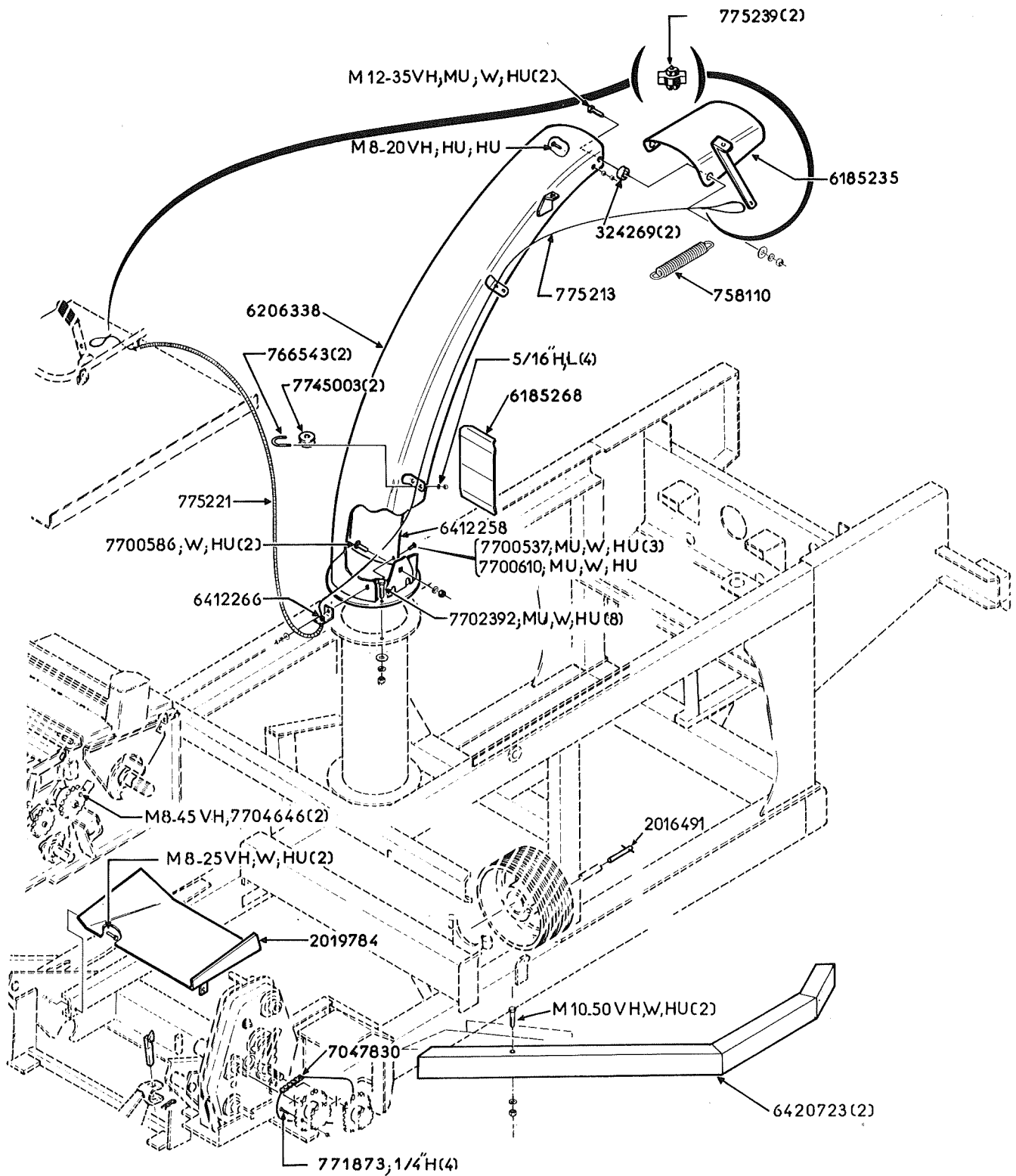


6407647 Broad Front Wheel

026104	(2)	Wheel
7727308	(2)	Tire
7727316	(2)	Tube

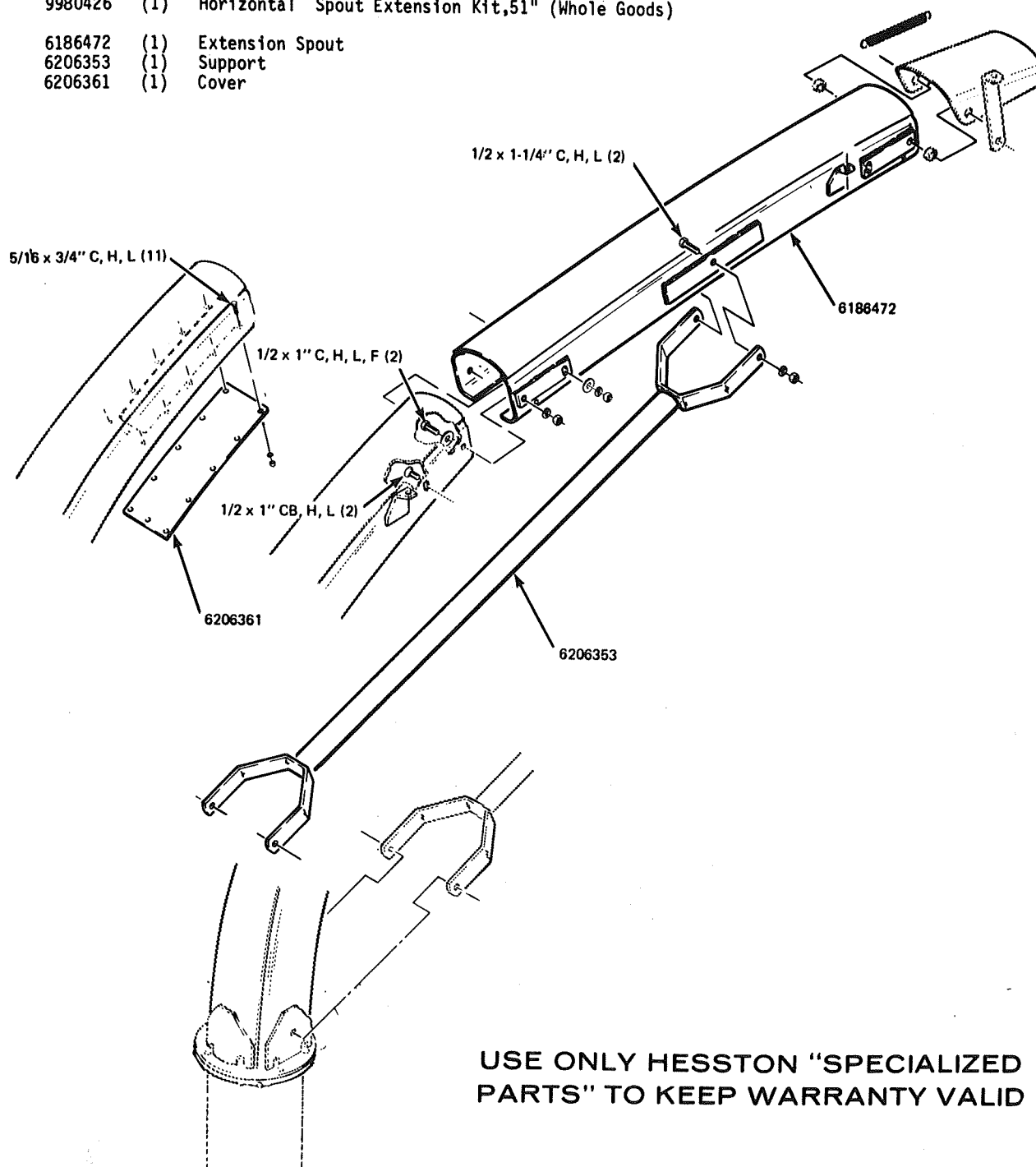
062307	(8)	1/4 x 2" Cotter Pin
062745	(2)	4,5 Hair Pin Cotter
324269	(2)	Spacer
758110	(1)	Spring
766543	(2)	U-Bolt
771873	(4)	1/4 x 1" (Gr. 5) Cap Screw
775213	(1)	Rope
775221	(1)	Cover
775239	(2)	Rope Clamp
2016491	(2)	Pin
2016624	(2)	Attaching Link
2017861	(4)	Link Pin
2019784	(1)	Removable Feed Roll Pan
2021673	(2)	Rubber Flap
6185235	(1)	Deflector
6185268	(1)	Door
6206338	(1)	Spout
6369615	(2)	Pin
6412258	(1)	Liner
6412266	(1)	Bracket
6420723	(2)	Dividing Head
7047830	(1)	Chain
7700537	(3)	M8-20 CC (Cl 8,8) Carriage Bolt
7700586	(2)	M12-35 CC (Cl 8,8) Carriage Bolt
7700610	(1)	M 8-25 CC (Cl 8,8) Carriage Bolt
7702392	(8)	M12-40 (Cl 8,8) Cap Screw
7704646	(2)	M 8 Lock Nut
7745003	(2)	Guide
7750854	(1)	9ox End Wrench
7753569	(1)	5/8" Spend Shear Bar Wrench





HORIZONTAL SPOUT EXTENSION KIT (51")

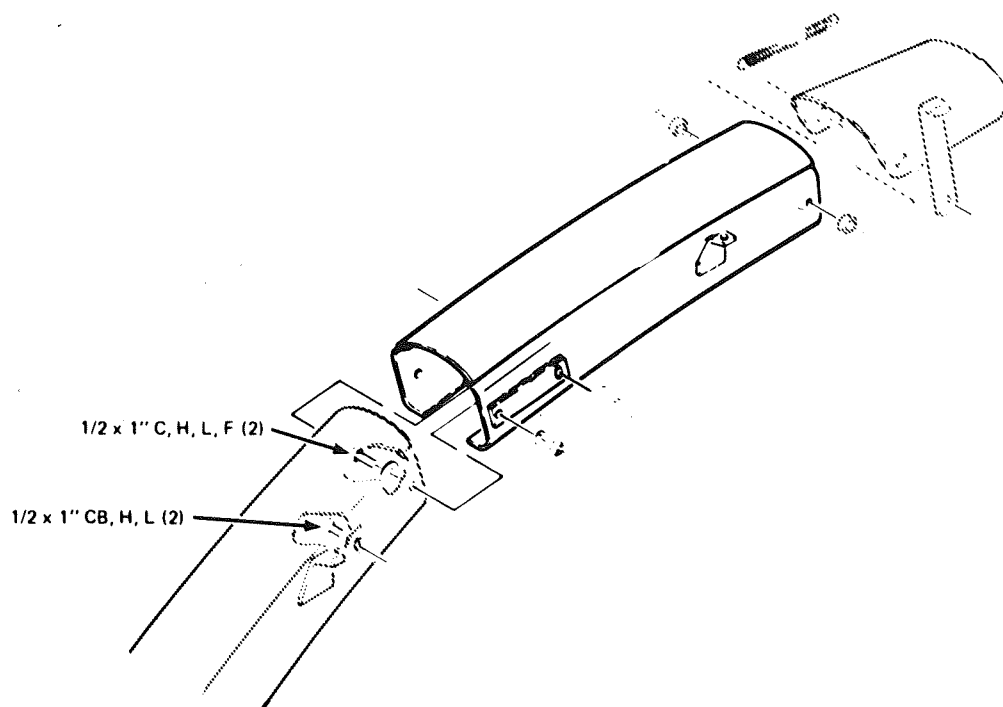
- 9980426 (1) Horizontal Spout Extension Kit, 51" (Whole Goods)
- 6186472 (1) Extension Spout
- 6206353 (1) Support
- 6206361 (1) Cover



USE ONLY HESSTON "SPECIALIZED PARTS" TO KEEP WARRANTY VALID

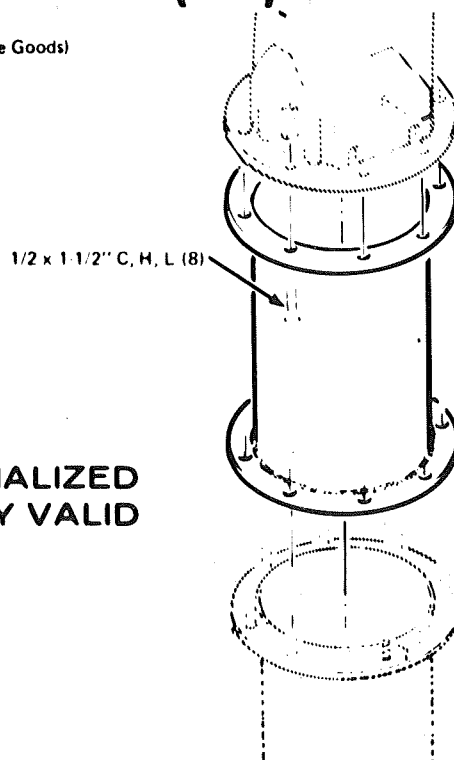
HORIZONTAL SPOUT EXTENSION KIT (26")

9913146 (1) Horizontal Spout Extension Kit, 26" Long (Whole Goods)



VERTICAL SPOUT EXTENSION KIT (15")

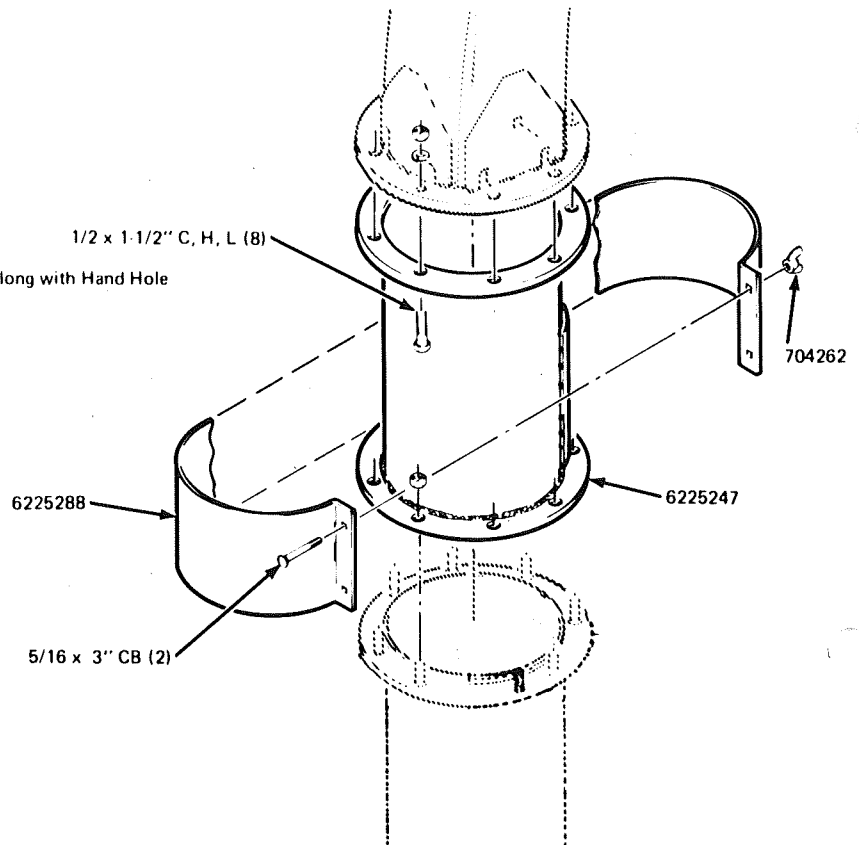
9913138 (1) Vertical Spout Extension Kit, 15" Long (Whole Goods)



USE ONLY HESSTON "SPECIALIZED PARTS" TO KEEP WARRANTY VALID

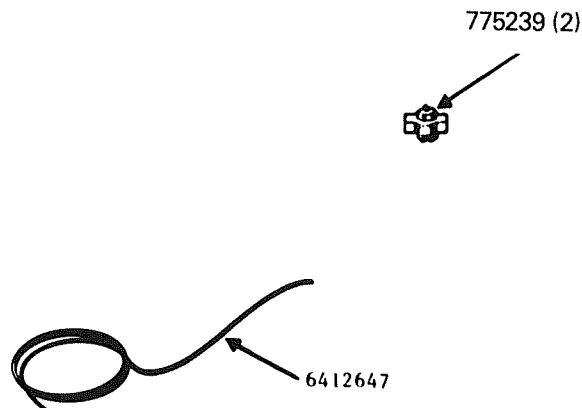
VERTICAL SPOUT EXTENSION KIT (15") WITH HAND HOLE

- 9913757 (1) Vertical Spout Extension Kit, 15" long with Hand Hole (Whole Goods)
- 704262 (2) 5/16" Wing Nut
- 6225247 (1) Extension Tube
- 6225288 (1) Cover

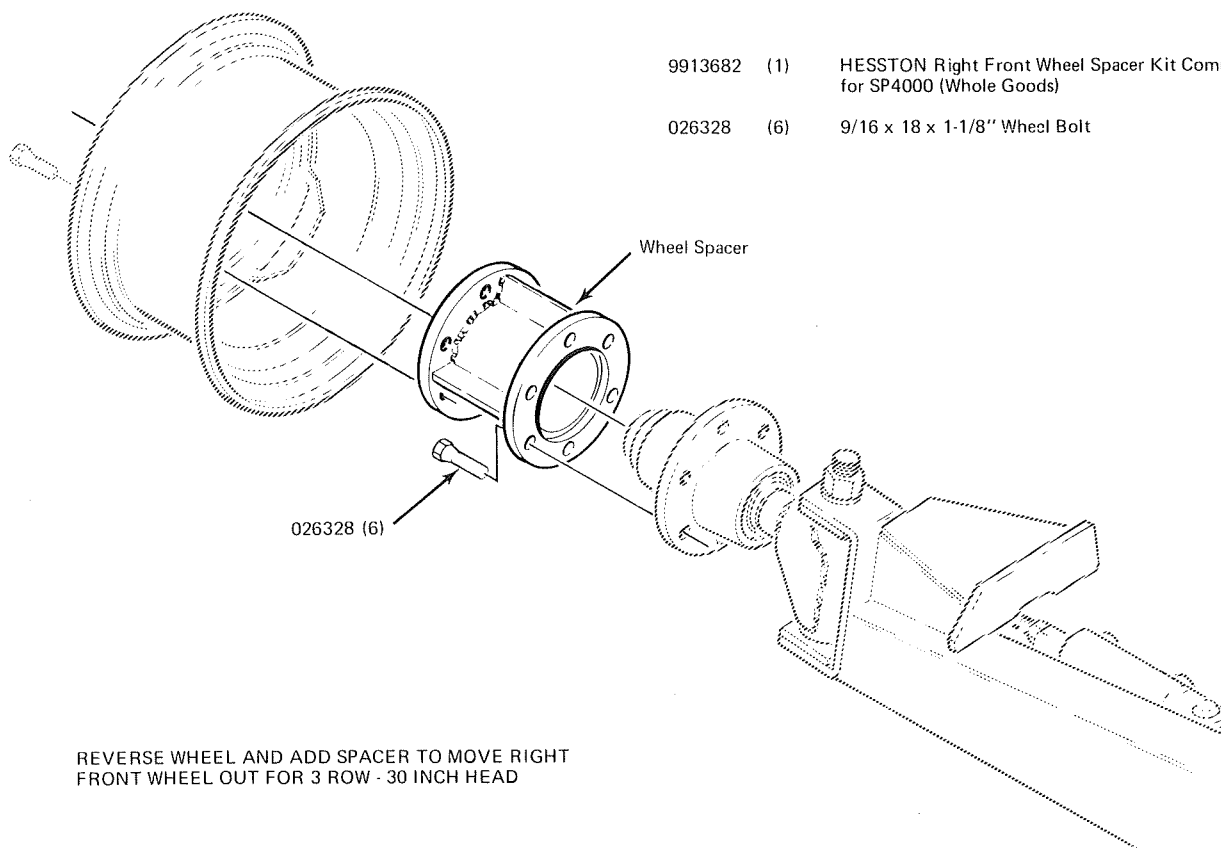


SPOUT EXTENSION CABLE KIT

- 9981275 (1) Spout Extension Cable Kit
- 775239 (2) Cable Clamp
- 6412647 (1) Cable 8m Long



RIGHT FRONT WHEEL SPACER KIT

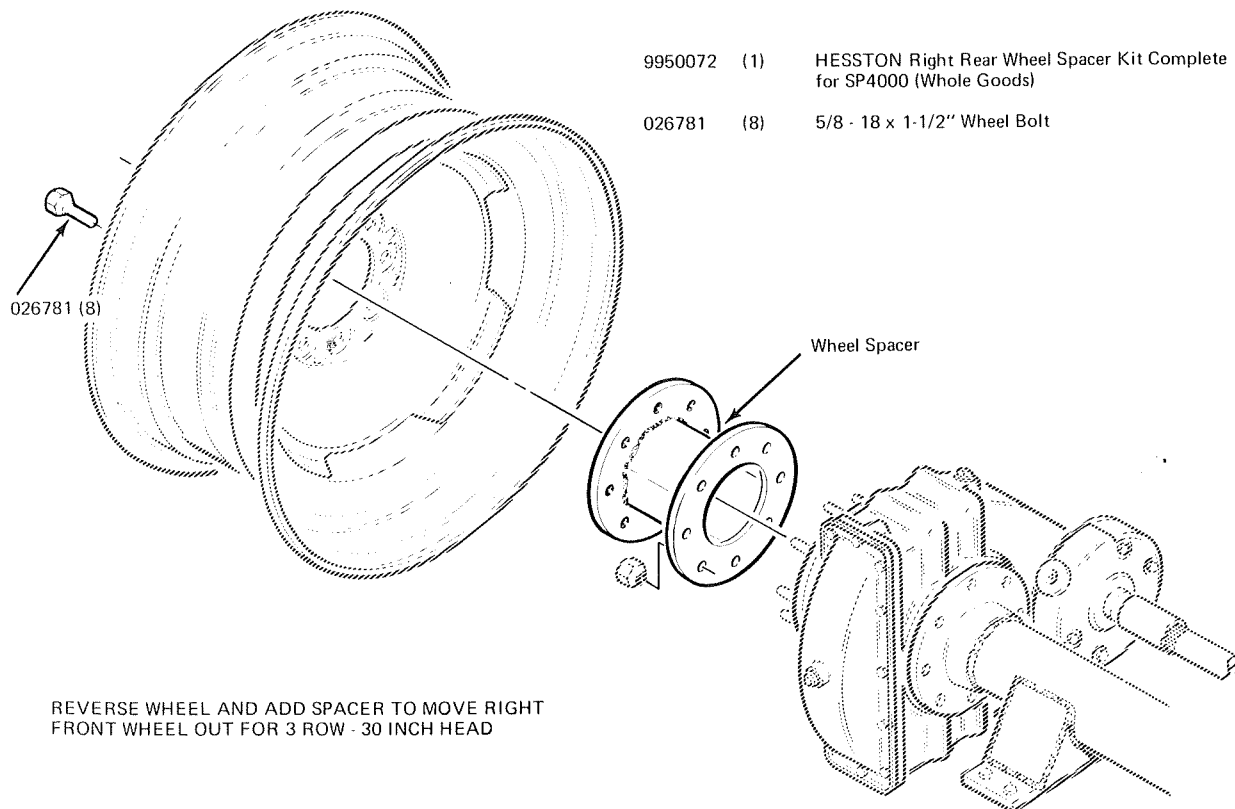


- | | | |
|---------|-----|--|
| 9913682 | (1) | HESSTON Right Front Wheel Spacer Kit Complete for SP4000 (Whole Goods) |
| 026328 | (6) | 9/16 x 18 x 1-1/8" Wheel Bolt |

REVERSE WHEEL AND ADD SPACER TO MOVE RIGHT FRONT WHEEL OUT FOR 3 ROW - 30 INCH HEAD

7-190

RIGHT REAR WHEEL SPACER KIT



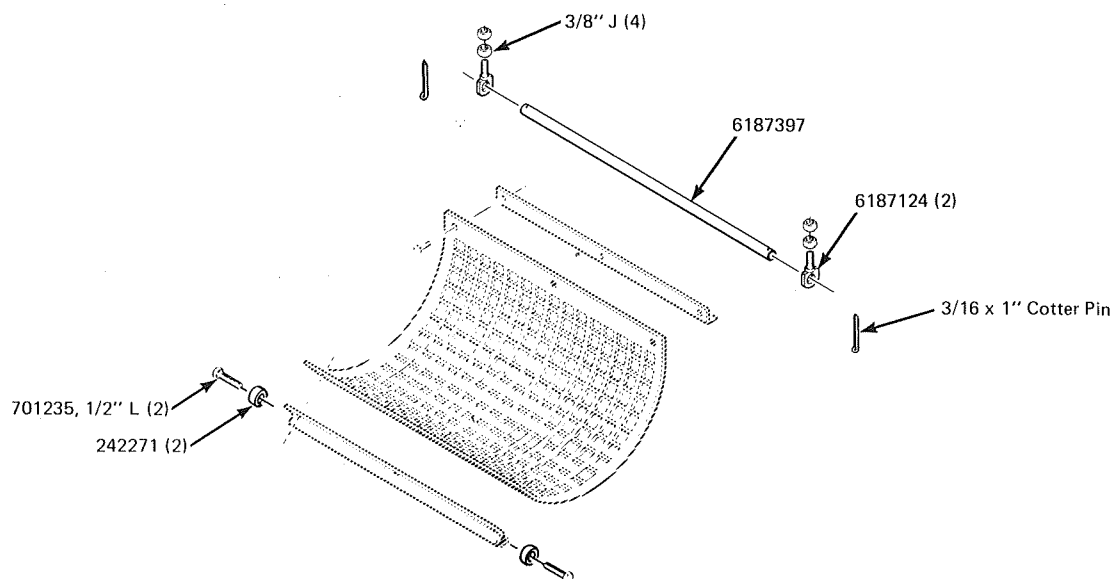
- | | | |
|---------|-----|---|
| 9950072 | (1) | HESSTON Right Rear Wheel Spacer Kit Complete for SP4000 (Whole Goods) |
| 026781 | (8) | 5/8 - 18 x 1-1/2" Wheel Bolt |

REVERSE WHEEL AND ADD SPACER TO MOVE RIGHT FRONT WHEEL OUT FOR 3 ROW - 30 INCH HEAD

7-191

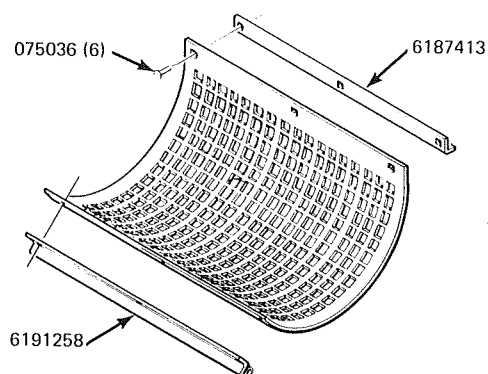
RE-CUTTER SCREEN MOUNTING KIT

9913088	(1)	Re-Cutter Screen Mounting Kit Complete (Whole Goods)
242271	(2)	Bushing, .56" long
701235	(2)	1/2 x 1-1/2" Grade 5 Cap Screw
6187124	(2)	Adjustment Ear
6187397	(1)	Upper Pin



RE-CUTTER SCREEN KIT

9913484	(1)	Re-Cutter Screen Kit Complete (3/4" holes) (Whole Goods)
075036	(6)	3/8 x 1" Plow Bolt
6187413	(1)	Angle
6191258	(1)	Angle Assembly

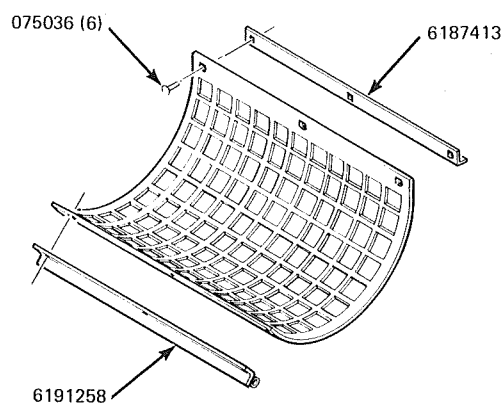


7-82

RE-CUTTER SCREEN KIT

7-79

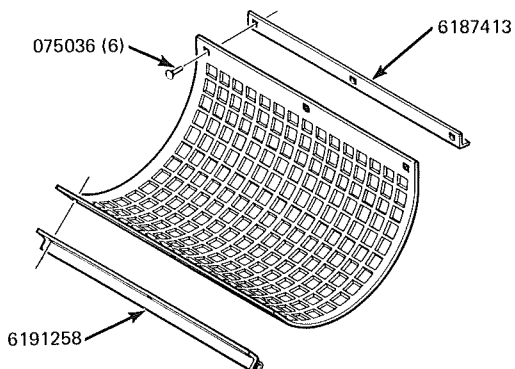
9913492	(1)	Re-Cutter Screen Kit Complete (1-1/2" holes) (Whole Goods)
075036	(6)	3/8 x 1" Grade 5 Plow Bolt
6187413	(1)	Angle
6191258	(1)	Angle Assembly



7-82

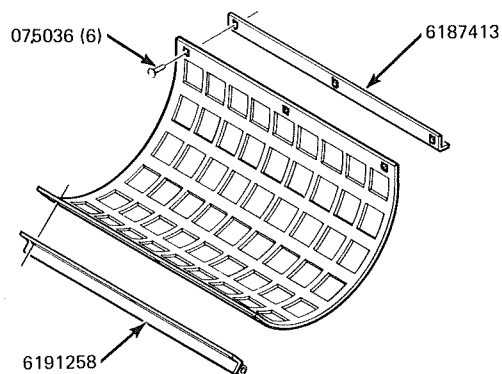
RE-CUTTER SCREEN KIT

- 9913047 (1) Re-Cutter Screen Kit Complete (1" holes) (Whole Goods)
 075036 (6) 3/8 x 1" Plow Bolt
 6187413 (1) Angle
 6191258 (1) Angle Assembly



RE-CUTTER SCREEN KIT

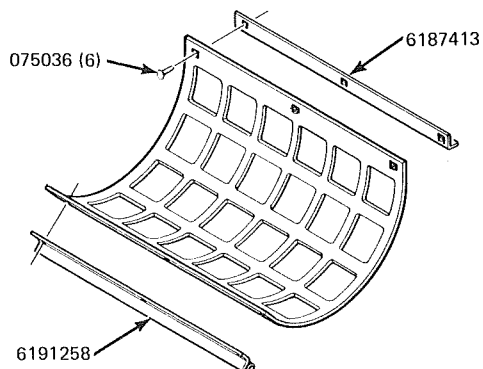
- 9913054 (1) Re-Cutter Screen Kit Complete (2" holes) (Whole Goods)
 075036 (6) 3/8 x 1" Plow Bolt
 6187413 (1) Angle
 6191258 (1) Angle Assembly



RE-CUTTER SCREEN KIT

7-82

- 9913062 (1) Re-Cutter Screen Kit Complete (3" holes) (Whole Goods)
 075036 (6) 3/8 x 1" Plow Bolt
 6187413 (1) Angle
 6191258 (1) Angle Assembly

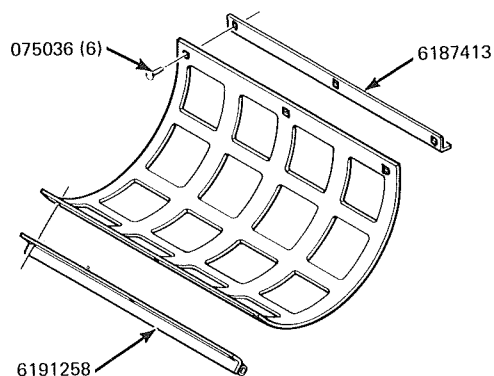


7-82

RE-CUTTER SCREEN KIT

7-82

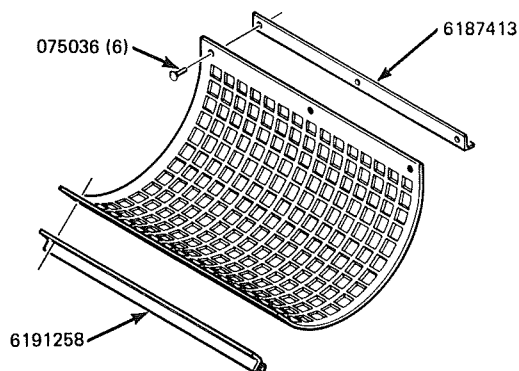
- 9913070 (1) Re-Cutter Screen Kit Complete (4" holes) (Whole Goods)
 075036 (6) 3/8 x 1" Plow Bolt
 6187413 (1) Angle
 6191258 (1) Angle Assembly



7-82

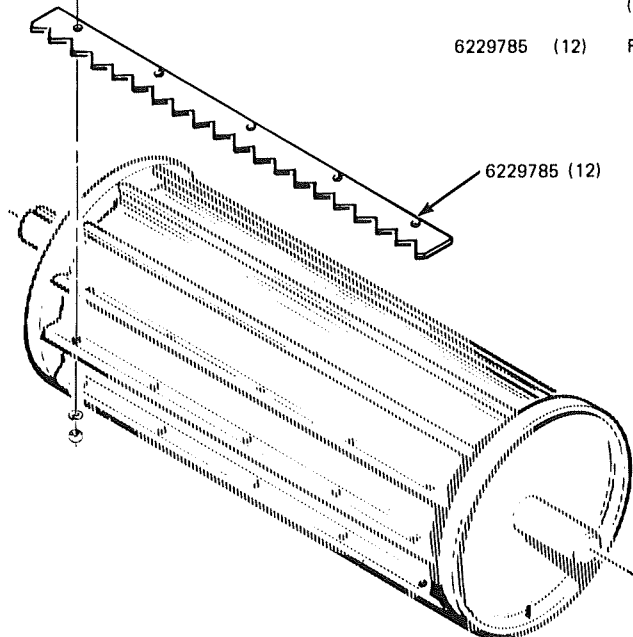
RE-CUTTER SCREEN KIT

9980145	(1)	Re-cutter Screen Kit Complete 1/2" Holes (Whole Goods)
075036	(6)	3/8 x 1" Flw Bolt
6187413	(1)	Angle
6191258	(1)	Angle Assembly



FEED ROLL GRIPPER KIT

5/16 x 3/4" C, H, L (60)

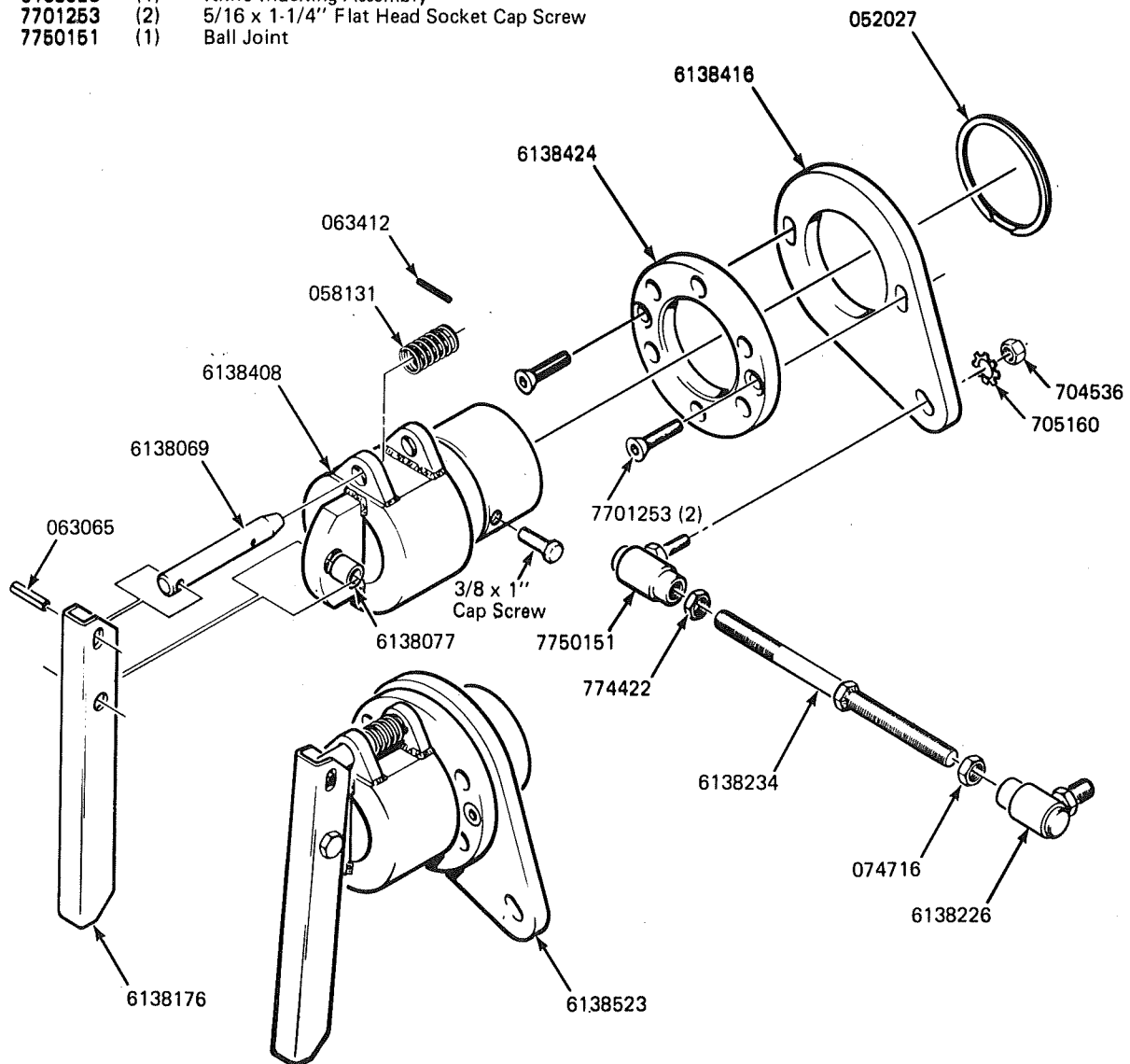


9950007	(1)	Feed Roll Gripper Kit Complete (Whole Goods)
6229785	(12)	Feed Roll Gripper

7-178

KNIFE INDEX ASSEMBLY

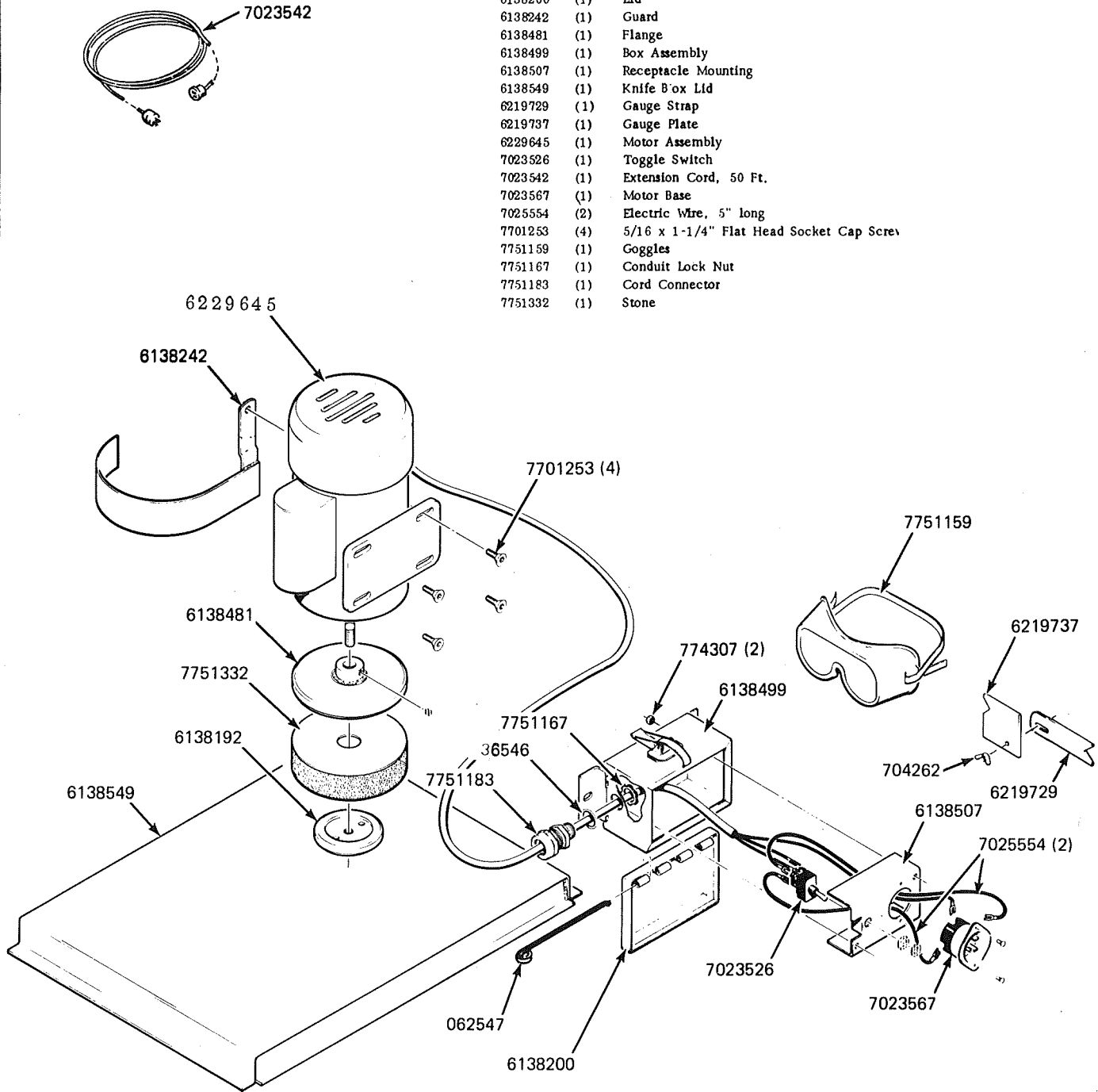
9913831	(1)	Rebevel Grinder Complete (Whole Goods)
		Page 63 Page 66
052027	(1)	Retainer Ring
058131	(1)	Spring
063065	(1)	1/4 x 1" Roll Pin
063412	(1)	1/8 x 1" Roll Pin
074716	(1)	1/2" NF Hex Jam Nut
704536	(1)	5/16" Center Lock Nut
705160	(1)	5/16" Star Washer
774422	(1)	1/2" NF Left Hand Hex Jam Nut
6138089	(1)	Pin
6138077	(1)	.531" Long Bushing
6138176	(1)	Channel
6138226	(1)	Ball Joint
6138234	(1)	Link
6138408	(1)	Indexing Hub Welded Assembly
6138416	(1)	Plate
6138424	(1)	Indexing Plate
6138523	(1)	Knife Indexing Assembly
7701253	(2)	5/16 x 1-1/4" Flat Head Socket Cap Screw
7750151	(1)	Ball Joint



7-111

ELECTRIC MOTOR & ACCESSORIES

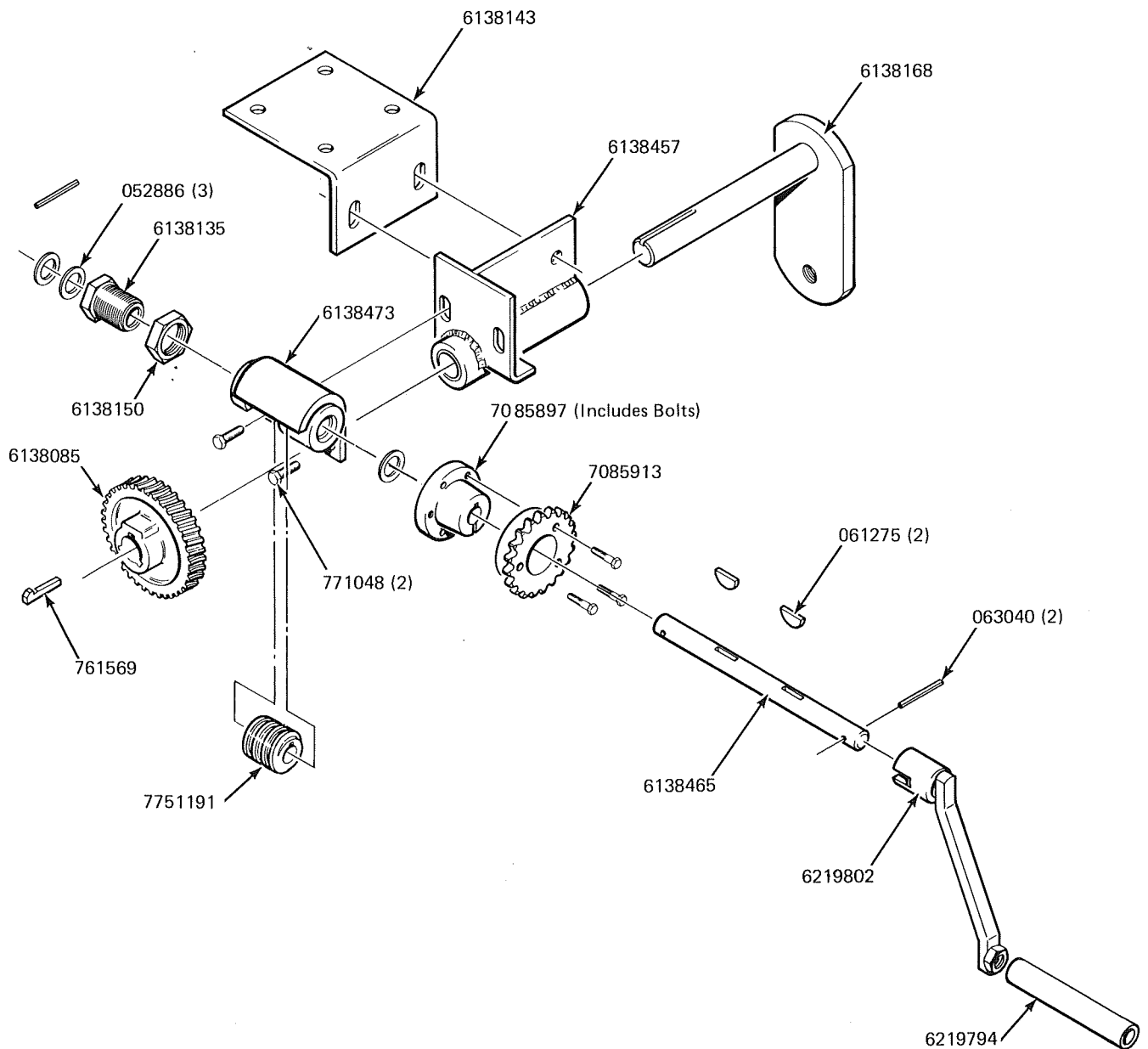
062547	(1)	Pin
704262	(1)	5/16" Wing Nut
774307	(2)	1/4" Center Lock Nut
736546	(1)	O-Ring
6138192	(1)	Flange Nut
6138200	(1)	Lid
6138242	(1)	Guard
6138481	(1)	Flange
6138499	(1)	Box Assembly
6138507	(1)	Receptacle Mounting
6138549	(1)	Knife Box Lid
6219729	(1)	Gauge Strap
6219737	(1)	Gauge Plate
6229645	(1)	Motor Assembly
7023526	(1)	Toggle Switch
7023542	(1)	Extension Cord, 50 Ft.
7023567	(1)	Motor Base
7025554	(2)	Electric Wire, 5" long
7701253	(4)	5/16 x 1-1/4" Flat Head Socket Cap Screw
7751159	(1)	Goggles
7751167	(1)	Conduit Lock Nut
7751183	(1)	Cord Connector
7751332	(1)	Stone



7-114

CRANK ASSEMBLY

052886	(3)	1/2 x 14 Gauge Machinery Bushing
061275	(2)	1/8 x 3/4" Woodruff Key
063040	(2)	3/16 x 1" Roll Pin
761569	(1)	3/16 x 3/16 x 1" Gib Key
771048	(2)	3/8 x 1" Grade 5 Cap Screw
6138085	(1)	Worm Gear
6138135	(1)	Tightener Assembly
6138143	(1)	Worm Mounting
6138150	(1)	Jam Nut
6138168	(1)	Strap
6138457	(1)	Adjuster Assembly
6138465	(1)	Shaft
6138473	(1)	Worm Adjuster Assembly
6219794	(1)	Sleeve
6219802	(1)	Crank
7085897	(1)	Bushing Hub (Includes Bolts)
7085913	(1)	Sprocket, 16-Tooth
7751191	(1)	Steel Worm



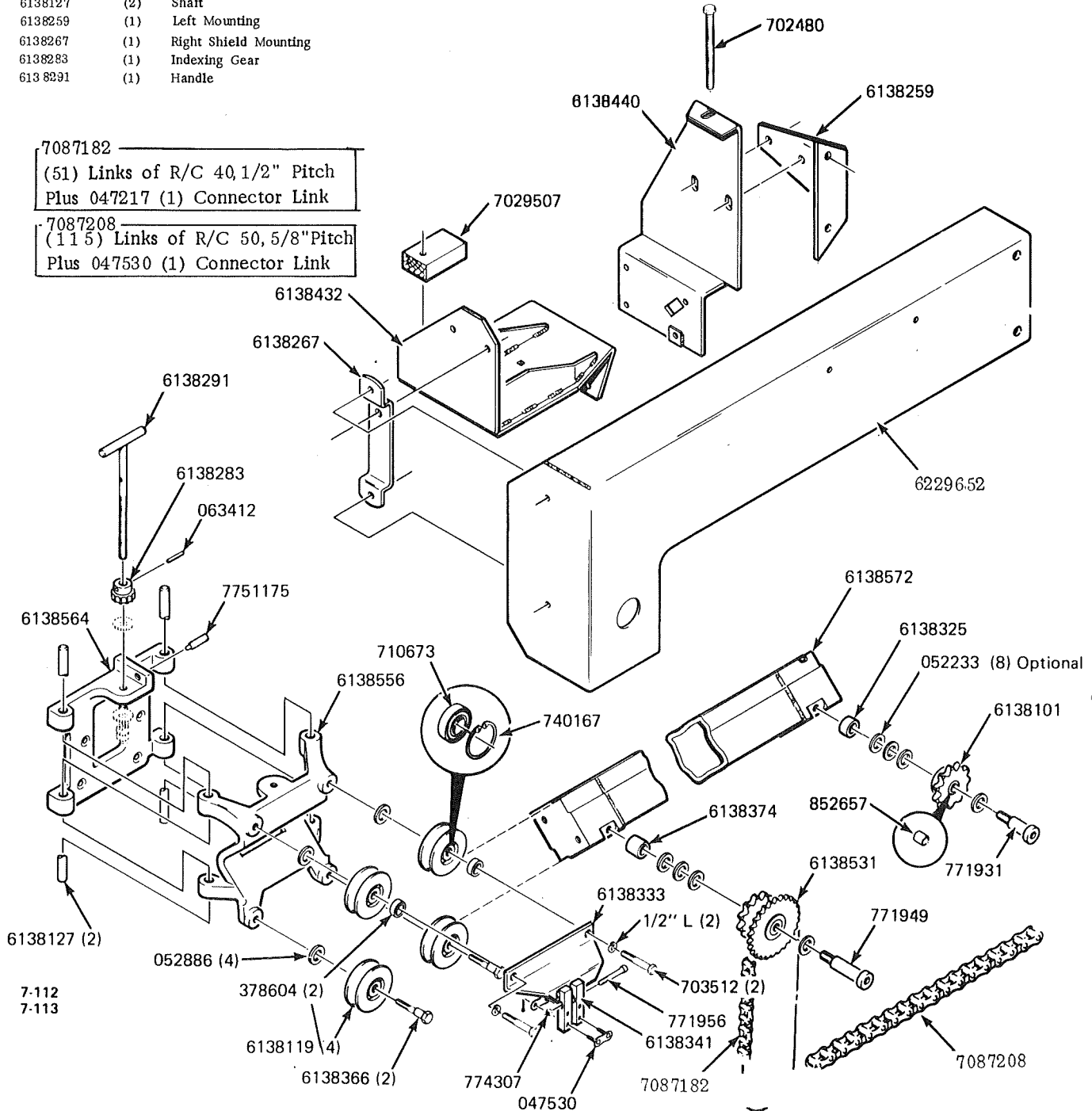
7-110

ELECTRIC MOTOR MOUNTING ASSEMBLY

047530	(1)	R/C 50 Connector Link	6138325	(1)	Spacer, 1/2" long.
052233	(8)	5/8 x 14 Gauge Machinery Bushing	6138333	(1)	Guide Bracket
052886	(4)	1/2 x 14 Gauge Machinery Bushing	6138341	(1)	Chain Mounting
063412	(1)	1/8 x 1" Roll Pin	6138366	(2)	Adjustment Bolt
378604	(2)	Spacer, 3/8" long	6138374	(1)	.82" Long Spacer
702480	(1)	3/8 x 6" Full Thread Cap Screw	6138432	(1)	Right Mounting Assembly
703512	(2)	1/2 x 2-1/4" Grade 5 Cap Screw	6138440	(1)	Left Mounting Assembly
710673	(4)	Bearing	6138531	(1)	Double Sprocket Assembly
740167	(4)	Retainer Ring	6138556	(1)	Roller Mounting
771931	(1)	5/8 x 1-1/2" Socket Head Shoulder Screw	6138564	(1)	Motor Mounting
771949	(1)	5/8 x 2-1/2" Socket Head Shoulder Screw	6138572	(1)	Rail
771956	(1)	1/4 x 2-1/4" Socket Head Cap Screw	6229652	(1)	Shield Assembly
774307	(1)	1/4" Center Lock Nut	7029507	(1)	Wood Motor Support
852657	(1)	Bronze Bushing	7087182	(1)	Chain
6138101	(1)	11-Tooth Sprocket	7087208	(1)	Chain
6138119	(4)	Roller Assembly	7751175	(1)	Spring Plunger
6138127	(2)	Shaft			
6138259	(1)	Left Mounting			
6138267	(1)	Right Shield Mounting			
6138283	(1)	Indexing Gear			
6138291	(1)	Handle			

7087182
(51) Links of R/C 40, 1/2" Pitch
Plus 047217 (1) Connector Link

7087208
(115) Links of R/C 50, 5/8" Pitch
Plus 047530 (1) Connector Link



PART NUMBER PAGE INDEX

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
				077412	31			746305	26
12497	42	062406	15	077438	17	713321	26	746321	12
026104	53	062547	64	077479	17	713404	25	746511	51
026328	15	062737	17	086686	18	713412	25	746669	45
	59	062745	36	086975	18	713420	25	751487	23
026401	11		54	087726	26	713446	25	751693	45
	17	063016	26	087866	26	713537	15	751701	45
026484	9	063040	65	089235	20	713545	15	752436	12
026781	17	063065	63		26	713552	28	752444	9
	59	063198	18	089631	18	713586	12	752469	9
026930	15	063412	63	242271	60	713594	12	752477	9
042598	45		66	324269	54	713768	26	752493	9
042952	45	065821	36	378604	66	713974	17	752535	9
043752	28	069286	35	701235	60	714105	23	752543	9
044735	17	069369	18	702480	66	714121	23	758110	54
044875	9	069419	23	703512	42	714329	23	758912	35
046102	45	069500	18		66	721365	28	761379	23
046227	45	069666	23	703819	23	732834	26	761569	65
046235	45	072769	26	704262	58	734566	46	761585	23
046243	45		51		64	735407	24	761593	23
046250	45	073353	23	704288	42	735522	46	761635	20
047373	18	073593	26	704536	63	735530	46	761759	31
047530	66	074088	23	704601	15	735548	46	761767	31
050666	12	074138	42	704619	42	735555	46	763136	35
051474	12	074286	15	704635	42	736546	64	763417	26
051813	26		17	704841	15	736769	46	763425	26
052027	63	074377	15		17	736777	46	766071	42
052068	26	074716	63	704957	18	736785	46	766535	35
	28	074823	26	705160	63	736793	46	766543	54
052159	18	075036	60	707174	20	736801	46	766873	18
052167	24		61	707182	23	736819	46	766931	35
052175	26		62	707208	24	736827	46	768242	26
052233	66	076042	31	707216	24	736835	46	768259	26
052613	26	076117	23	710228	20	736843	46	771048	26
052886	65	076190	20	710673	66	736850	46		65
	66	076232	31	710681	17	736868	46	771154	17
058131	63	076547	15	710699	17	736876	46	771550	11
058412	18	076851	23	710806	9	736884	46	771691	26
058651	42	077016	15	711184	9	736892	46	771873	54
061077	26		35	711192	9	736918	46	771931	66
	35		42	711200	9	736934	46	771949	66
061085	18	077040	17	711218	9	736942	46	771956	66
061184	18		18	711234	9	736959	46	772004	24
061275	65		20	711242	9	736967	46	772012	11
061408	18	077057	11		15	740167	66	772087	23
061598	17		28	711507	9	740373	9	772319	26
061739	18	077065	23		15	740423	15	772400	23
061895	18		42	712208	12	742593	45	772350	45
062133	18	077081	15	712612	26	744938	20	772632	11
062257	15	077115	15	712794	12	744946	26	772822	51
062307	54	077396	31	713289	20	744979	25	772855	31
062349	24	077404	31	713305	15	746230	45	772803	31
		077412	28	713313	26	746271	45	772939	51

PART NUMBER PAGE INDEX

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
772996	32			803395	12	803973	13		
773325	51	801977	26	803403	12	803981	13	813618	31
774281	17	801985	26	803411	12	803999	13	813626	31
774307	64	802157	25	803429	12	804005	13	813634	31
	66	802173	25	803437	12	804013	13	813642	31
774414	15	802280	25	803445	12	804039	28	813774	31
774422	63	802298	25	803452	12	804625	13	815167	32
774455	20	802306	25	803460	12	804633	13	815191	31
774463	11	802314	25	803478	12	804641	13	816223	38
775080	28	802322	25	803486	12	804658	13	816231	38
775122	51	802330	25	803494	12	805200	26	816249	38
775205	36	802348	25	803502	12	805218	26	816256	38
775213	54	802355	28	803510	12	805846	11	816264	38
775221	54	802371	25	803528	12		12	816272	38
775239	54	802975	9	803536	12	805853	9	826255	15
	58	802983	9	803544	12		11	826271	15
775262	42	802991	9	803551	12	805861	9	827014	42
775270	45	803007	9	803569	12		11	827360	35
775288	45	803015	9	803577	12	805879	25	840371	17
775304	39	803023	9	803585	12	806935	25		28
775494	51		12	803593	12	806943	25	840389	17
775502	28	803031	9	803601	9	806950	25	840546	11
775684	51	803049	9	803619	12	806968	25	841734	41
775692	51	803056	9	803627	12	807511	25	841742	39
776211	38	803064	9	803635	12	807677	9	842823	45
	51	803072	9	803643	13	813295	31	844050	15
776252	36	803080	9	803650	13	813303	31	844316	24
791053	51	803106	9	803668	13	813311	31	844654	26
791061	28	803114	9	803676	13	813329	31	844662	26
791079	51	803122	9	803684	13	813337	31	844670	26
791103	51	803130	9	803692	13	813345	31	844688	26
791111	51	803148	9	803700	13	813352	31	844696	26
791160	45	803171	9	803718	13	813360	31	844704	26
791178	42	803189	9	803726	13	813378	31	846774	45
791194	45	803197	12	803734	13	813386	31	846840	45
791368	28	803205	12	803742	13	813394	31	846857	45
791418	28	803213	12	803759	13	813402	31	846865	45
791426	51	803221	12	803767	13	813410	31	846873	51
797001	28	803239	12	803775	13	813428	31	846881	51
797696	41	803247	12	803783	13	813436	31	852202	18
800045	26	803254	12	803817	13	813444	31	852244	18
800052	25	803262	12	803825	13	813451	31	852319	26
800151	25	803270	12	803833	13	813469	31	852350	25
800235	26	803288	12	803841	13	813477	31	852418	20
800367	25	803296	12	803858	13	813485	31	852657	66
800391	25	803304	12	803866	13	813493	31	852780	18
800441	26	803312	12	803874	13	813501	31	853473	18
801753	26	803320	12	803882	13	813519	31	854695	17
801787	26	803338	12	803916	13	813527	31	854703	28
801795	26	803346	12	803924	13	813535	31	855973	18
801803	26	803353	12	803932	13	813543	31	857110	28
801837	26	803361	12	803940	13	813550	31	858175	42
801878	26	803379	12	803957	13	813568	31	858340	18
801910	26	803387	12	803965	13	813584	31	858555	28

PART NUMBER PAGE INDEX

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
858951	32	2016491	18	2022978	23	6183420	18	6291744	26
2013894	23	2016517	18	2023216	28		28	6291777	26
2013910	23	2016525	18	2023265	42	6184627	17	6291801	26
2013951	20	2016533	35	2023356	23	6185235	54	6291843	26
2013969	20	2016582	17	2023364	23	6185268	54	6291892	26
2013977	20	2016624	54	2023604	20	6186308	18	6291918	26
2014041	17	2016640	35	2023877	23	6186373	18	6291926	26
2014058	17	2016681	42	2023885	23	6186472	56	6291934	18
2014066	17	2016715	42	2023919	28	6187124	60	6291959	18
2014074	17	2016723	17	2024578	17	6187397	60	6291983	18
2014108	18	2016814	28	6138069	63	6187413	60	6294359	26
2014124	24	2016830	28	6138077	63		61	6294367	26
2014249	15	2016855	42	6138085	65		62	6294375	26
2014264	17	2016889	28	6138101	66	6187546	18	6294383	26
2014298	17	2016871	36	6138119	66	6187553	18	6294391	26
2014306	42	2016921	18	6138127	66	6191258	60	6296263	26
2014322	17	2016939	18	6138135	65		61	6296271	26
2014330	17	2017135	18	6138143	65		62	6296289	26
2014348	17	2017143	18	6138150	65	6206338	54	6296297	26
2014462	24	2017192	42	6138168	65	6206353	56	6355853	11
2014470	24	2017218	42	6138176	63	6206361	56	6356877	36
2014488	24	2017242	45	6138192	64	6219729	64	6360614	24
2014496	15	2017283	28	6138200	64	6219737	64	6364467	18
2014504	17	2017374	18	6138226	63	6219794	65	6366157	17
2014512	35	2017382	15	6138234	63	6219802	65	6366165	17
2014553	24	2017416	20	6138242	64	6224653	20	6369615	54
2014561	24	2017804	20	6138259	66	6224919	23	6371066	23
2014587	24	2017812	20	6138267	66	6224984	23	6371710	23
2014595	24	2017846	18	6138283	66	6225247	58	6372056	23
2014603	24	2017861	54	6138291	66	6225288	58	6376412	20
2014702	17	2019552	23	6138325	66	6226534	20	6377220	20
2014710	24	2019560	23	6138333	66	6227433	18	6377238	20
2014736	24	2019578	23	6138341	66	6227441	18	6377279	20
2014744	15	2019586	23	6138366	66	6229645	64	6377592	17
2014751	15	2019602	20	6138374	66	6229652	66	6379945	17
2014769	17	2019719	23	6138408	63	6229785	62	6379952	17
2014827	20	2019768	42	6138416	63	6251730	20	6381354	24
2014843	17	2019784	54	6138424	63	6262471	26	6400006	17
2014868	18	2019883	35	6138432	66	6275895	20	6407589	53
2014918	20	2019891	36	6138440	66	6281943	26	6407647	53
2014991	20	2019917	51	6138457	65	6283154	26	6407662	28
2015006	24	2020030	35	6138465	65	6283162	26	6407696	28
2015071	20	2020147	36	6138473	65	6285712	26	6407746	28
2015105	23	2020204	35	6138481	64	6287957	26	6407761	28
2015121	20	2020469	18	6138499	64	6291579	18	6407829	28
2015139	20	2021673	54	6138507	64		26	6407852	28
2016186	15	2021897	23	6138523	63	6291587	26	6407894	28
2016194	17	2021913	23	6138531	66	6291611	26	6407969	28
2016202	17	2021939	20	6138549	64	6291637	26	6408017	28
2016269	18	2022457	24	6138556	66	6291652	26	6408041	28
2016319	35	2022556	28	6138564	66	6291686	26	6408066	28
2016327	35	2022564	28	6138572	66	6291702	26	6408082	11
2016350	35	2022572	18	6138835	18	6291736	26	6408124	11

PART NUMBER PAGE INDEX

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
6408249	28	6411631	51	6451751	20	7032881	49	7036080	48
6408314	28	6411664	51	6451769	23	7032899	49	7036106	48
6408611	17	6411680	51	6457782	18	7032915	49	7039795	45
6408637	17	6411789	39	7020019	28	7032923	49	7039803	51
6410153	18	6411797	39	7020027	45	7032931	49	7040033	45
6410229	32	6411847	43		51	7032949	49	7040041	51
6410344	32	6411854	43	7020530	43	7033350	46	7040058	51
6410377	18	6411888	43	7020548	35	7033368	46	7044076	32
6410401	32	6411896	43	7021488	45	7033376	46	7044084	32
6410419	32	6411912	43	7023526	64	7033384	46	7044100	32
6410435	32	6411946	43	7023542	64	7034259	48	7044118	32
6410443	32	6411979	43	7023567	64	7034267	48	7044126	32
6410450	32	6412001	43	7024706	35	7034275	48	7044134	32
6410468	32	6412043	43	7024714	35	7034283	48	7044142	32
6410484	32	6412084	43	7024896	39	7034291	48	7044217	28
6410492	35	6412118	45	7024946	28	7034325	48	7044225	28
6410617	35	6412258	54	7025554	64	7034333	48	7044233	28
6410740	35	6412266	54	7025968	35	7034341	48	7044241	28
6410757	35	6412381	17	7026263	11	7034366	48	7044258	51
6410765	35			7026347	53	7034374	48	7044266	51
6410781	35	6412647	58	7027915	51	7034408	48	7046196	15
6410807	35	6412654	15	7027923	51	7034416	48	7046659	45
6410823	35	6412662	15	7027931	41	7034424	48	7046717	51
6410831	35	6416614	11	7027956	35	7034432	48	7046725	45
6410864	35	6417083	18	7027964	41	7034440	48	7046733	45
6411003	35	6418875	17	7027972	18	7034457	48	7046741	41
6411011	35	6418883	17	7027998	11	7034465	48	7047798	18
6411029	35	6418891	17	7029507	66	7034473	48		20
6411052	35	6418917	17	7030257	18	7034481	48	7047814	18
6411060	35	6418925	17	7030653	51	7034499	48	7047822	18
6411078	35	6418933	17	7032048	46	7034507	48	7047830	54
6411086	36	6418941	17	7032055	46	7034523	48	7074677	28
6411110	36	6418958	17	7032451	47	7034531	48	7074685	51
6411185	36	6418966	17	7032469	47	7034549	48	7074693	51
6411201	36	6418974	17	7032477	47	7034556	48	7074701	51
6411227	32	6418982	17	7032485	47	7034564	48	7074719	51
6411268	36	6419105	17	7032493	47	7034572	48	7074727	51
6411300	36	6419113	17	7032501	47	7034580	48	7074735	51
6411342	36	6419121	17	7032519	47	7034598	48	7074743	45
6411391	36	6419139	17	7032527	47	7034606	48	7074750	45
6411417	36	6419147	17	7032535	47	7034614	48	7074776	45
6411425	36	6419154	17	7032543	47	7034622	48	7074859	51
6411474	36	6419485	23	7032550	47	7034630	48		52
6411482	36	6420723	54	7032568	47	7034648	48	7074883	45
6411508	36	6420855	51	7032576	47	7034655	48	7074891	51
6411532	36	6421010	18	7032584	47	7034663	48	7074917	51
6411557	45	6421044	18	7032592	47	7036023	48	7074925	28
6411573	45	6421077	18	7032824	52	7036031	48	7075005	45
6411581	45	6451264	23	7032832	52	7036049	48	7075021	45
6411599	51	6451272	23	7032840	52	7036056	48	7075591	45
6411607	51	6451728	23	7032857	49	7036064	48	7085293	18
6411615	51	6451736	23	7032865	49	7036072	48	7085897	65
		6451744	20	7032873	49				

PART NUMBER PAGE INDEX

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
7085913	65	7704679	20	7727308	53	7872674	45		
7085939	18	7724693	39	7727316	53		48		
7087182	66	7704711	36	7727563	36	9913047	61		
7087208	66	7724719	39	7729304	28	9913054	61		
7088032	23	7724727	38	7729999	32	9913062	61		
7088842	20	7724743	41	7741796	43	9913070	61		
7088917	23	7724750	39	7741846	15	9913088	60		
7088933	23	7724768	41	7741853	15	9913138	57		
7088958	17	7724776	39	7742083	45	9913146	57		
7700370	17	7724784	39	7742117	45	9913484	60		
7700446	17	7724792	39	7742125	45	9913492	60		
7700453	17	7724800	41	7742133	49	9913682	59		
7700495	18	7724818	41		51	9913757	58		
	20	7724826	41	7742141	51	9913831	63		
	23	7724834	39		52	9950007	61		
	43	7724842	41	7742208	51	9950072	59		
7700537	20	7725005	39	7742232	45	9980145	61		
	24	7725013	39		46	9980426	56		
	54	7725021	39	7742240	45	9981275	58		
7700560	20	7725062	43		47				
7700586	54	7725070	28	7742257	45				
7700610	54	7725088	28		47	792226	23		
7701188	43	7725138	41	7742265	51	7711617	23		
7701253	63	7725153	43	7742315	15				
	64	7725161	28	7745003	54				
7701410	18	7725179	28	7745755	23				
7701659	43	7725187	28	7745763	23				
7702335	17	7725203	28	7745862	24				
7702368	36	7725229	41	7745896	23				
7702376	45	7725237	41	7745961	18				
7702392	54	7725351	41		25				
7702400	51	7725401	38	7746118	45				
7702426	45		39	7746167	23				
7702442	45	7725419	28	7746274	45				
7702962	11	7725435	28	7746464	23				
7703002	17	7725443	36	7746472	23				
7703010	17	7725450	41	7746605	45				
7703051	28	7725468	41	7750151	63				
7703168	23	7725492	32	7750854	54				
7703721	32	7725807	39	7751159	64				
7703911	35	7725898	28	7751167	64				
7703952	51	7725914	28	7751175	66				
7704034	23	7725955	38	7751183	64				
7704398	20	7727001	11	7751191	65				
7704422	35	7727076	53	7751324	23				
	43	7727084	53	7751332	64				
7704430	35	7727126	32	7751845	23				
7704448	11		35	7753569	54				
	32		43	7825011	28				
7704455	32	7727175	28		41				
7704646	30	7727183	28	7825136	52				
	54	7727258	32	7842388	45				
				7842396	45				

